



Size Range: Nine types of gearbox bearing with OD ϕ 30- ϕ 2500mm.

Applications: Industrial Gearbox, Wind Turbine Gearbox and Vehicle Gearbox, etc.

Manufacturing Capability: ZWZ can provide no less than 2000 specifications, 1 million gearbox bearings every month. Manufacturing cycle: 35 days by through hardened steel, and 50 days by case hardened steel.

1 Selection of Bearing

The variety in kinds and types and dimensions of power train bearings makes the selection of the most appropriate bearings very important in order to achieve the expected functions of the mechanical devices. Analyses and evaluations from different viewpoints on the factors to be considered must be made in order to choose the bearings. There are no special regulations on such selection procedures, but the steps below are followed:

Understand the work conditions of the mechanical device and the bearings.

Define the requirements on the bearing to be chosen.

Choose the type of the bearing.

Choose the configuration way of the bearing

Choose the dimensions of the bearing.

Choose the specifications of the bearing

Choose the mounting method for the bearing

1.1 The use conditions and the surrounding conditions of the bearings

Correct definitions on the application position in the mechanical device and the use conditions and surrounding conditions are the pre-conditions of choosing the proper bearing. For this purpose, the following figures and data are required:

The functions and structure of the mechanical device.

The application position

Loads (how big and in which directions);

Rotate speed.

Vibration and shock.

Temperature of the bearing (surrounding temperature and rises).

Surrounding ambience (corrosion, cleanness, lubrication).

1.2 The Selection of Bearing Type

Ite	ms of Analyses	Methods for Choose				
Mounting space	Those can be put in the mounting space	Since the rigidity and strength of the shaft have been considered in the designing, first of all the inner diameter of the bearing must be determined. But there are too may dimensional series and types, the most appropriate type must be chosen.				

Load	Strength, direction and nature of the load [the load carrying capacity is indicated by basic load rating whose value is provided in the bearing dimension tables]	The load is subject to changes, such as the amount of the load, whether there is only radial load or not, whether the axial load is in single-direction or double direction, the amount of vibration or shock and others,. These factors must be considered before choosing the most appropriate bearing type. Normally, the radial load carrying capacity of the bearings with the same ID are listed in the following order: [deep groove ball bearing < angular contact ball bearings < cylindrical roller bearings]
Rotating speed	Those are suitable for the mechanical rotations. [the limit valor of rotating speed is indicated by limiting speed (rpm) whose figures are provide in the bearing dimension tables.]	The limit speed of the bearing rests with not only the bearings type but also bearing dimensions, cage type, precision, load carrying conditions, and lubrication methods. These factors must be considered for the choice. The following bearings are applied for high speed rotation: [deep groove bearings, angular contact ball bearings, cylindrical roller bearings]
Rotating precision	Those can satisfy the rotation precision requirements. [The dimensional precision and rotation precision have been standardized according to national standards and bearing types.]	Machine tool spindles, gas turbines and control machines entail high rotation precision, high speed and low friction. Bearings with precision degree 5 or over should be applied in the cases. Normally the following bearings are applied: [deep groove ball bearings, angular contact ball bearings, cylindrical roller bearings]
The relative leaning of the inner ring and outer ring	Reason of leading to the relative leaning of the inner ring and outer ring must be analyzed (such as the load-induced bending of the shaft, poor precision of the shaft and housing or mounting error), and the bearings that fit these conditions should be chosen. [The permissible sloping angle is indicated in the notes to the tables of bearing dimensions]	If the relative leaning between the inner ring and outer ring is too big, the inside load thereof shall do harm to the bearings. So bearing types that can carry this leaning should be chosen. Normally, the allowable sloping angle increased with the following order: [cylindrical roller bearings, tapered roller bearing, deep groove ball bearings (angular contact ball bearings), thrust ball (spherical roller) bearings]
Mounting and dismounting	Check the frequency and methods of mounting and dismounting of the bearings regularly.	If too much mounting and dismounting, choosing cylindrical roller bearings with separable inner ring and outer ring, needle roller bearings and tapered roller bearings is comparatively convenient. With adapter or withdrawal sleeve, self-aligning ball bearing with tapered bore and spherical roller bearings with tapered bore are convenient for mounting and dismounting.



1.2 The selection of bearing Collocation

Normally, the shaft is supported by two bearings in radial and axial directions. Then, one of the bearings is called the fixing—end bearing which carries the load in radial and axial directions. It controls the comparative axial movement between the shaft and the bearings. The other one is called the free—end bearing that only carries the radial load and the bearing can comparatively move in the axial direction in order to solve the problems of expansion of the shaft caused by changed in the temperature and the clearance error in mounting.

For the fixing-end bearing, it must be chosen from which the axial movement can be prevented. For the free-end bearing, it must be chosen to use its sliding surface to make axial movement (such as cylindrical roller bearings) or use its mounting surface to move (such as radial ball bearings). On the comparatively short shaft, if there are no differences between the two bearings, the bearings that only move in the fixed single axial direction (such as radial thrust ball bearings) are preferable.

Bearings on the fixing end and the free end

	Content	Applicable bearing types
Bearings on the fixing end	Fix the bearing in the axial direction Choose bearings that can carry both the radial load and the axial load In order to carry double-direction axial load, strength must be considered according to the amount of the axial load while mounting	Deep groove ball bearings Combined angular contact ball bearings Self-aligning ball bearings Cylindrical roller bearings with flanges (NUP and NH types.) Double-row tapered roller bearings Spherical roller bearings
Bearings on the free end	The bearing must adapt to the shaft expansion caused by the changes in temperature while working and adjust the bearing position in the axial direction. Only the bearing with separable inner ring and outer ring that can carry radial load should be chosen.	Separable type: Cylindrical roller bearings (NU or N type) Non-separable types Deep groove ball bearings Combined angular contact ball bearings (back-to-back arrangement) Double-row angular contact ball bearings
	With non-separable bearings, there should be a clearance between the outer ring and housing in order to adapt the bearing to the shaft expansion in the axial direction. Sometimes, the adaptation is achieved with the contact surface between the shaft and the inner ring.	Self-aligning ball bearings Double-row tapered roller bearings (3700 type) Spherical roller bearings
Regardless of fixing end or free end	When the distance between the tow bearings is small, and the effects of shaft expansion are not important, two angular contact ball bearings or tapered roller bearings that can carry axial load can be used together in face—to—face or back—to—back arrangement. Use screw nut or filling piece to adjust the axial clearance after mounting.	Deep groove ball bearings Angular contact ball bearings Self-aligning ball bearings Cylindrical roller bearings (NJ and NF types) Tapered roller bearings Spherical roller bearings

Vertical shaft	Bearings that can carry both radial load and axial load should be chosen for the fixing end. If the axial load is too big, use the combination of thrust bearings and radial bearing. Similarly, only bearings that can carry radial load should be used to adapt to the shaft expansion.	For fixing end Combined angular contact ball bearing (back-to-back arrangement) Double-row tapered roller bearings (3700 type) Combined thrust bearing and radial bearing arrangements
----------------	--	--

1.4 The selection of bearing dimensions

1.4.1 Life of bearing

When the bearing is carrying load, material fatigue shall happen even under normal operating conditions due to the effects of changing load on the raceways of rings and the sliding surface of the rolling elements, and it will cause scaling damage to the raceways and the sliding surface (called flaking of spalling).

The total number of revolutions before such scaling happens is called the "(Fatigue) life" of the bearing.

The bearing (fatigue) life varies greatly even for those with the same structure, dimensions, materials and manufacturing processes under the same rotation conditions.

Because the material fatigue is of diversity, it must be considered statistically. Suppose a number of bearings of the same specification are operated individually under the same working conditions. After a certain period of time, 10% of the fail as a result of flaking caused by rolling fatigue. In this case, the total number of revolutions is defined as the fatigue life rating. (i.e. bearing life reliability 90%)

When the bearings rotate at constant speed, its life can also be expressed with total rotation time.

In fact, however, other damage or impair may happen besides fatigue scaling.

The damage of impair may be avoided by choosing the correct bearing, mounting method and lubrication.

1.4.2 Basic dynamic load rating

Basic dynamic load rating indicates the fatigue resistant capacity (i.e. load carrying capacity). It shows that with pure radial load (for radial bearings), and with the presumption of running inner ring and motionless outer ring (or vice versa), the basic rating life can exceed 1 million rotations. The basic load rating for radial bearings and thrust bearing is called radial basic load rating respectively, indicated by Cr and Ca, whose values are provided in the bearing dimension tables.

1.4.3 Basic life rating

Formula (1) shows the relations among basic dynamic load rating, equivalent dynamic load rating and basic life rating. When the rotation speed is constant, it is more convenient to express the life rating in time, as shown in formula (2).

Transmission Bearing



(Total rotation number)
$$L_{10} = \left(\frac{C}{P}\right)^{P} \cdots (1)$$

(Time) $L_{10h} = \frac{10^{6}}{60n} \left(\frac{C}{P}\right)^{P} \cdots (2)$

L₁₀: basic life rating, revolutions

L_{10h}: basic life rating, h

P: equivalent dynamic load rating, N{kgf}

C: basic dynamic load rating, N{kgf}

n: roational speed, rpm

p: life index

ball bearing ······P=3

roller bearing......P= $\frac{10}{3}$

Therefore, we assume the working conditions of the bearing are: equivalent dynamic load is P, rotation speed is n, then the basic dynamic load rating that satisfies the design requirement of the bearing can be calculated with formula (4). From the dimension tables, we can select the bearing that can meet the requirement of value C, then we can define the dimension of the bearing.

We use life factor (fh) and speed factor (fn) and get the following formula:

C=P
$$(L_{10h} \times \frac{60n}{10^6})^{\frac{1}{p}}$$
.....(3)

Life factor:

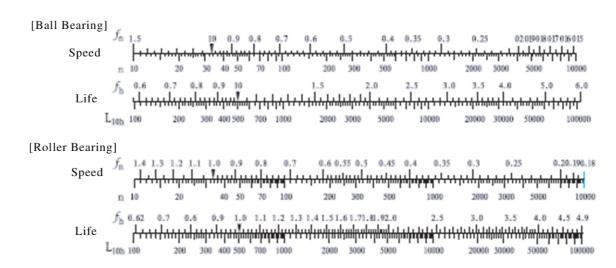
$$L_{10h} = 500 fh^p \dots (4)$$

fh=fh
$$\frac{C}{P}$$
 (5)

Speed factor:

fh=
$$\left(\frac{10^6}{500 \times 60n}\right)^{\frac{1}{p}} = \left(0.03n\right)^{\frac{1}{p}}$$
.....(6)

We can easily get fh, fn and L10h with the calculated figure [Reference figure].



1.4.4 Correction of basic dynamic load rating based on temperature and treatment on stability of bearing dimensions

When applied in high temperature, the internal microstructure in the material shall change and the hardness shall be decreased, while the basic dynamic load rating shall be smaller than in normal temperature. And the changed microstructure in the material shall not recover even when the bearing is put back in the normal temperature again.

Therefore, under high temperature conditions, the basic dynamic load ratings must be multiplied by the temperature factors listed in table 1 for correction purpose.

Table 1 Temperature factors:

Working temperature $^{\circ}\!$	125 150 175 200 250
Temperature factor (fT)	1 1 0.95 0.90 0.75

If working in the temperature of over 120°C for a very long time, the dimensions for bearings with only normal heat treatment shall change greatly, measures must be taken to stabilized the dimensions.

The code names for these stabilization measures and the applicable temperature ranges are provided in Table 2. The hardness of the bearing, however, shall be reduced with the above treatment. Sometimes, the basic dynamic load rating will also decrease.

Measures for dimensional stabilization



Code name	Relative temperature range
$egin{array}{c} S_0 \ S_1 \ S_2 \end{array}$	Over 100℃ to 150℃ Over 150℃ to 200℃ Over 200℃ to 250℃

1.4.5 Correction of life rating

Formula (1) shows the basic life rating (L10) of 90% reliability. Based on different applications, high-reliability life with reliability being over 90% will be required under come conditions.

In addition, special materials sometimes shall elongate the bearing life, even lubrication or differences in working conditions can have effects on bearing life. The bearing life after taking these factors into consideration is called the corrected life rating, which is calculated with formula (7).

$$L_{na} = a_1 a_2 a_3 \dots (7)$$

Here is

 L_{na} : corrected life rating, 10^6 revolution

 L_{10} : basic life rating, 10^6 revolution (reliability 90%)

 a_1 : reliability factor............... referring to (1)

 a_2 : Material factor.....referring to (2)

 a_3 : Application condition factor...... referring to (3)

[Note] When select bearing dimension according to L_{na} higher than 90%, the shaft and shell rigidity shall be specially concerned.

(1) Reliability factor a,

When calculating the corrected life rating for those with reliability of greater than 90% (i.e. the loss if not greater than 10%), factor a_1 in Table 3 should be employed.

Table 3 Reliability factor a₁:

Reliability, %	Lna	a ₁
90	$ m L_{10a}$	1
95	L_{5a}	0.62
96	$ m L_{4a}$	0.53
97	L3a	0.44
98	L _{2a}	0.33
99	L _{1a}	0.21

(2) Material factor a,

The bearing characteristics relater to service life may vary with the bearing materials (steel type, quality), manufacture processes and design. In these cases, the factor all should be used for correction purpose.

If the material is quality vacuum degassed bearing steel or with quite minimum amount of inclusion, $a_2>1$ For normal bearing material steel, $a_2=1$.

(3) Application condition factor a,

This factor a₃ is used for correction purpose when the bearings are applied in conditions (especially lubrication) that shall affect the service life of the bearings.

We can let a₃ = 1 under normal lubricating conditions and let a₃>1 if the conditions are excellent.

Under the following circumstances, let $a_3 < 1$:

• If the kinematic viscosity of the lubricant decreases during the working time of the bearing:

Ball bearingsless than 13mm²/s{13ces}

Roller bearingsless than 20mm,/s{20ces}

- When the rotational speed is extremely low, the product of the pitch diameter of the rolling elements and the rotational speed is less than 10000.
- When the lubricant has inner ring and outer ring is very big.

[Note] When the hardness decreases under high temperature circumstance circumstances, the basic dynamic load rating must be corrected (see Table 1)

1.4.6 Equivalent dynamic load

Bearings usually carry the combination of radial load and axial load, and the load conditions are varied, such as the changes in the amount and so on.

Therefore, the actual load can not be directly compared with its dynamic load rating.

In this case, it is necessary to convert the actual load into a perceived load with definite amount and direction that passes the bearing center. The bearing with this perceived load shall have the same life as with actual load and the same rotational speed.

This perceived load after conversion is called the equivalent dynamic load, indicated by P.

the equivalent dynamic load of the radial bearings and thrust bearings (a=90°) can be calculated with formula below:



$$P = XF_r + Y F_a \quad \cdots \quad (8)$$

P: equivalent dynamic load, N{kgf}

For radial bearings, it is expressed as P_r : radial dynamic load

For thrust bearings, it is expressed as P_a : axial dynamic load

 F_r : radial load, N{kgf}

 F_a : axial load, N{kgf}

X: radial load factor

Y: axial load factor

(Load factors X and Y are given in the baring dimension tables.)

For single-row radial bearings, when $F_a/F_r \le e$, let X=1, Y=0.

Hence, in this cage equivalent dynamic load $P_r = F_r$

[e indicates the critical value of F_a/F_r , which is given in the bearing dimension tables.]

1.4.7 Basic static load rating

Partial permanent deformation will happen to the contact surfaces of the rolling elements and raceways when the bearing carries too heavy the static load or work at extremely low rotational speed. The amount of deformation shall increase with the growing load and shall affect the normal rotation when it exceeds certain limit.

The basic static load rating means the static load which can produce stress in the center of contact surface between the rolling elements carrying the maximum load and the raceways, the contact stress can be calculated as the following:

Ball bearings·······....4200M
$$P_a$$
 {429kgf/ mm^2 }
Roller bearings··········.4000M P_a {408kgf/ mm^2 }

The total amount of permanent deformation of the rolling elements an raceway under such stress equals 0.0001 times of the diameter of the rolling elements.

1.4.8 Equivalent static load rating

Equivalent static load rating is a perceived load. When the bearing is motionless or rotates at extremely low speed, the contact stress in the center of the surface between the rolling elements carrying maximum load and the raceway under such perceived load shall be the same as that will happen in actual load conditions.

The radial load and axial load passing the bearing central line is used as the equivalent static load rating of radial

bearing and axial bearing respectively.

Equivalent static load rating can be calculated with the following formula:

[Radial Bearing]·····Calculated by the following two formulas, and take the larger value as result.

$$P_{or} = X_o F_r + F_a \cdots (9)$$

$$P_{or} = F_r \cdots (10)$$

Safety factors

Although the permissible equivalent static load depends on the basic static load rating of the bearing, the use limit of the bearing restricted by the above-mentioned permanent deformation (the amount of partial surface hollow) will vary with the requirements on the functionality and the application conditions of the bearing.

Therefore, an empirical safety factor is defined in order to analyze the safe level of the basic static load rating.

$$f_s = \frac{C_o}{P_o} \qquad (11)$$

 f_{s} : safety factor

 C_a : basic static load rating, N{kgf}

P: equivalent static load, N{kgf}

Safety Factor: f_s

Application	n conditions	f_s				
Application	r conditions	Ball bearing	Roller bearing			
	High rotational precision	2	3			
Rotating in normal way	Under normal conditions	1	1.5			
	With shock load	1.5	3			
Under normal conditions	Rotating rarely	0.5	1			
(sometimes oscillating)	With shock load or unevenly-distributed load	1	2			

Transmission Bearing



2. The limit speed of bearing

The rotational speed of the bearing is mainly restricted by the increase in temperature due to the frictional heat generated inside the bearing. When the rotational speed exceeds certain limit, the bearing shall fail to continue to rotate due to the burns.

Limit rotational speed of the bearing indicates the limit value of the rotational speed when there is no frictional heat that leads to the burns and the bearing can continuously rotate.

Therefore, the limit rotational speed of the bearing is subject to the bearing type, dimensions, precision, lubrication method, quality and amount of lubricant, material and design of retaining cage, loading conditions and other factors.

The limit rotational speed for different types of bearings using grease lubrication and oil lubrication are respectively given in the dimension tables of these bearings. These values indicate the limit values of rotation speed the bearings of normal design under normal loading conditions ($C/P \ge 13$, $Fa/Fr \le 0.25$ or so).

In addition, the lubricant may be better than others in property, according to types and brand, but it may not be suitable for high speed rotation.

Correction of limit rotate speed

Correction must be with formula (1) on limit rotational speed, when the loading condition C/P < 13 (ie.the equivalent dynamic load P exceeds basic dynamic load rating C by 8% pr so), or the axial load exceeds the radial load by over 25% in the combined load.

na=f1 • f2 • n·····(12)

na: the corrected limit rotational speed, rpm

f1: the correction factor related to the loading condition (Figure 1)

f2: the correction factor related to the combined load (Figure 2)

n: the limit rotational speed under normal load conditions, rpm (see bearing dimension tables)

C: the basic dynamic load rating, N { kgf }

P: the equivalent dynamic load, N { kgf }

Fr: radial load, N { kgf }

Fa: axial load, N { kgf }

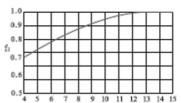


Figure 1: The correction factor fi relative to load condition

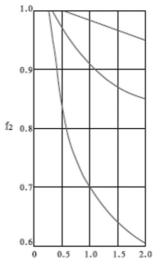


Figure 2: The correction factory f2 relative to the combined load

Precautions for high-speed rotation

When the bearing rotates at high speed, especially at rotational speed approaching or exceeding the limit rotational speed given in the dimension tables, attention must be paid to the following issues:

- (1) Apply precision bearings
- (2) Analyze the internal clearance of the bearing (taking the reduction in internal clearance caused by the temperature increase into consideration)
- (3) Analyze the type of material of the cage (For high speed rotation, cages of copper alloy or PF resins are preferred. Cages of synthetic resigns are also workable.).
- (4) Analyze the lubricating method (Circular lubrication, spurt lubrication, oil spray or gas lubrications are suitable for high-speed rotations.)

3. Fits of bearings

3.1 Purpose of fit

The purpose of fit is to make the inner ring or the outer ring fixed to the shaft or housing so that no bad circular slide shall happen on the fit surface.

The bad circular slide (called creep deformation) will bring about abnormal heat, scratches on the fit surface (hence making the ground iron power enter into the bearing), vibration and other problems, which cause the insufficient functioning of the bearing.

Therefore, since the bearing rotates with load, normally the rings must have interference fit so that they are fixed to the shaft or the house.

3.1.1 Dimensional tolerances and fits of shaft and housing

The dimensional tolerance of the metric shaft and housing bore have been standardized in the GB/T275-93 《The fits of Rolling Bearings with Shaft and Housing》. If the dimensional tolerances are available, we can define the fit of the bearing with the shaft or the housing.

The fit relations between the dimensional tolerances of the shaft and housing bore and the bearings with PO class



precision degree are given in Figure 1.

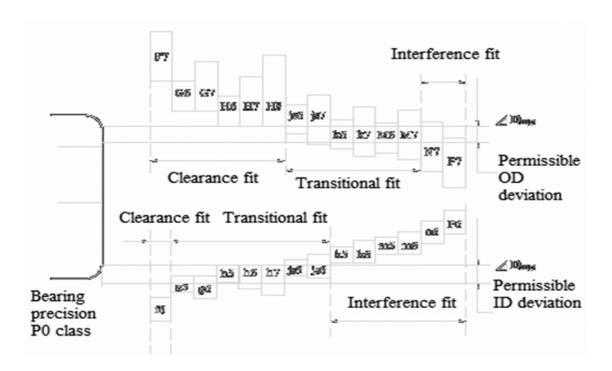


Figure 1 Relations between dimension tolerances of shaft and housing bore and fit (bearings of PO class precision).

3.1.2 The selection of fit

The selection of fit is made according to the following principles.

According to the direction and nature of applied load and which of the two rings rotates, the load carried by each of the rings can be divided into rotational load, static load or indeterminate direction load. The ring and carries rotation load or indeterminate direction load should use static fit (interference fit), and the ring carrying static load should use transitional fit or dynamic fit (clearance fit).

If the bearing load is big or there is vibrating or shock load, the interference fit should be increased. When using hollow

shaft, bearing box with thin wall or light alloy or plastic bearing box, the interference should also be increased.

If high rotation precision is required, the high precision bearing should be used, and the dimension precision of the shaft or bearing box should be increased to avoid too much interference fit. If the interference is too big, the geometric precision of the shaft or bearing box shall affect the geometric shape of the bearing rings, and accordingly damage the bearing rotation precision.

If both inner ring and outer ring of non-separable bearing (such as deep groove ball bearing) adopt static fits, the mounting and dismounting of bearing is very inconvenient. It's better to adopt dynamic fit for inner ring or outer ring.

(1) Effects of the lead nature

(1) Effects of the load nature

According to its nature, bearing load can be divided into inner ring rotation load, outer ring rotation load and indeterminate direction load. The relations between them and the fit are shown as below.

Bearing rotational conditions	Figure example	Nature of load	Fit choice
Inner ring: rotating Outer ring: static Direction of load: fixed	Static load	I.R. rotating load	I.R:. use static fit (interference fit)
Inner ring:: static Outer ring: rotating Direction of load: Rotating simultaneously with outer ring	Unbalanced load	O.R. static load	O.R.: use dynamic (clearance fit)
Inner ring: static Outer ring: rotating Direction of load: fixed Static load I.R. static load	Static load	I.R. static load	I.R. use dynamic fit (clearance fit)
O.R. rotating load I.R. use dynamic fit (clearance fit) Inner ring: rotating Outer ring: static Direction of load: Rotating simultaneously with inner ring Unbalance load O.R. use static fit (interference fit)	Unbalance load	O.R. rotating load	O.R. use static fit (interference fit)

Relations between load nature and fits

Transmission Bearing



(2) Effects of load magnitude

For inner ring with radial load, it is both compressed and expanded in the radial direction, and the circumference tends to increase slightly, therefore the initial interference will decrease. The amount of decrease can be calculated with the following formula:

[when Fr
$$\leq$$
 0.25 Cor]
$$\triangle dF = 0.08 \sqrt{\frac{d}{B} . Fr} \times 10 \dots (13)$$
[when Fr $>$ 0.25 Cor]
$$\triangle dF = 0.02 \frac{Fr}{B} \quad 10^{-3} \dots (14)$$

 $\triangle dF$: a mount of decrease of the interference, mm

d: bearing nominal bore diameter, mm

B: nominal bore width, mm

Fr: radial load, N { kgf }

Cor: basic static load rating, N { kgf }

Therefore, when the radial load is a heavy one (exceeding the value of Co by 25%), the fit must be tighter than with light load.

If there is the shock load, the fit must be even tighter.

(3) Effects of the fit surface roughness

When taking the plastic deformation of the fit surface into consideration, the effective interference after fit is influenced by the processing quality of the fit surface. It can be approximately expressed with the following formula:

[ground shaft]
$$\triangle \text{deff} = \frac{d}{d+2} \triangle \text{d} \cdots \qquad (15)$$
[turned shaft]
$$\triangle \text{deff} = \frac{d}{d+3} \triangle \text{d} \cdots \qquad (16)$$

△deff: effective interference, mm

 $\triangle d$: apparent interference, mm

d: bearing nominal inner diameter, mm

(4) Effects of temperature

Generally speaking, the bearing temperature in operation is higher than the surrounding temperature, and if the bearing rotates with load, the temperature of the inner ring is higher than that of the shaft, and the heat expansion shall reduce the effective interference.

Now assume the temperature difference between that inside the bearing and the surrounding temperature of the housing is $\triangle t$, we can presume that the temperature difference between the inner ring and the shaft on the fit surface is approximately $(0.10 \sim 0.15) \triangle t$.

The reduced amount of interference caused by change is temperature can be calculated with the following formula:

$$\triangle dt = (0.10 t0 0.15) \triangle t \cdot \alpha \cdot d$$

$$= 0.0015 \triangle t \cdot d \times 10 \dots (5)$$

 Δdt : reduced amount of the interference caused by the temperature difference,mm

 Δ t: temperature difference between bearing inside and surrounding housing, ${}^{\circ}\!\!$ C

a: linear expansion factor of bearing steel, $(12.5 \times 10)1/\%$

d: bearing nominal inner diameter, mm

Therefore, when the temperature of the bearing is higher than that of the shaft, the fit must be very tight.

On the other hand, the interference between the outer ring and housing may increase due to the temperature difference or linear expansion factor difference. Hence it must be noted when considering using the slide in the fit surface between the outer ring and the housing to adapt to the expansion.

(5) The maximum stress inside the bearing caused by the fit

When mounting the bearing with interference fit, the rings sometimes may expand or contact, bringing about stress.

If the stress is too big, the rings sometimes may break, to which attention must be paid.

The maximum stress inside the bearing caused by the fit can be calculated with the formula in Table 2. As the reference value, it is safe to let the maximum interference not exceed 1/1000 of the shaft radius, or let the maximum stress 6 not exceed 120MPa{12kgf/mm2}.

(6) Others



When a much higher accuracy is required, the precision level of the shaft and housing should be increased. Compared with shaft, it is more difficult to process the housing and the precision level is low. Therefore, the loosened fit between the shaft and the housing is recommended.

When using hollow shaft or thin wall-thickness, the fit must be higher than normal.

When using two half housings, the fit with the outer ring must be loosened. For housing of cast aluminum or light alloy, the fit must be tighter than normal.

4. Lubrication

Lubrication has important effects on the functions of the bearing. Wether the lubricant and the method are suitable or not shall influence the bearing life. That is to say, the lubrication is a necessary condition to assure the normal operation of bearing and the lubrication plays an important role in improving load—carry capability and service life of bearing.

4.1 Purpose of lubrication

The purpose of bearing lubrication is to form a thin grease film on rolling or sliding surfaces in order to prevent the direct contact of the metals.

4.2 The function of lubrication

Reducing the friction of metals and slow the wear.

The grease film formed expands the touching area and reduces the contacting stress.

Assure the rolling bearing can work normally under a high-frequency contact stress for a long time and elongates the bearing fatigue life.

Take away the heat generated by friction and reduce the temperature of bearing working surface in order to prevent

Prevent the bearing from rust, dust and corrosion.

4.3 Oil lubrication

Oil lubrication is applied to high-speed and heat-resistant bearings and is effective for reducing vibration and lowering noise.

Oil lubrication has the following methods:

(1) Oil drip lubrication

Oil dirp lubrication can lubricate the bearing by dripping oil through the orifice of oil cup. The orifice of oil cup can be adjusted according to the magnitude of oil.

The advantage of lubrication method is the simple configuration and convenient use. But the viscidity degree of oil can not be too high. Or it can not go through smoothly and influence the lubrication effect.

(2) Oil bath lubrication

Oil bath lubrication also can be called soak oil lubrication. A part of bearing is dipped into the lubricant and make sure that every rollers can be dipped into the lubricant when rolling the bearing. Then the lubricant with rollers can go around other working parts of bearing. Considering the churning waste and increase of temperature, in order to slow down the aging speed of lubrication, oil bath lubrication should not be adopted when lubricating bearings with high rotate speed.

(3) Splash lubrication

Splash lubrication is often adopted when lubricating rolling baring works in closed gearing. It splashes the lubricant

using rotating parts, such as gear, swing oil plate and so on. The lubricant scatters on the bearing or flow into inside of rolling bearing through a designed oil trough along the box wall to lubricate rolling bearing. The used lubricant can mass again in the box for recycling. Since splash lubrication doesn't need any other accessorial equipment, it is normally adopted by the gearing with simple and compact configuration. But the following three points should be paid more attention when using splash lubrication:

- 1) The upside surface of the lubricant should not be too high, or the wastage caused by churning oil will be overmuch. And it can also cause granule abrasion because of the sediment such as grinding scraps taken from oil pool to bearing part when churning oil. 2) The lubricant in the box should be often kept clean. Magnetism adsorber should be used in the oil pool to clear away grinding scraps and eyewinker for reducing granule abrasion.
- 3) When designing the configuration, a oil trough for storing and a throttle orifice towards bearing could be set up against box wall to make bearing in the similar situation where they are oil bath lubricated and dripping oil lubricated for supplying lubricant and preventing from the lack of oil.

(4) Oil cycling lubrication

Oil cycling lubrication is a way of actively lubricating for the part of rolling bearing. It pumps the lubricant from oil box using a lift pump and transmits the lubricant into the rolling bearing supporting through an oil pipe and oil bore. Then the lubricant returns to the oil box through the orifice of bearing housing for reusing after cooled and filtrated. Therefore, this method of lubrication can eliminate much more heat and simultaneously expel friction heat effectively. So it is applied to the bearing supporting with overload and high-speed rotation.

(5)Oil jet lubrication

Oil jet lubrication is a kind of oil circulating lubrication. But in order to make the lubricant adequately enter into the inside relative motion surface of high-speed bearing and synchronously avoid overheating and overmuch friction due to the circulatory superfluous oil under the condition of high-speed rotation, a nozzle is mounted against the oil orifice of bearing support and augment the stress of oil supply to spurt oil onto the bearing by dint of the nozzle for bearing lubrication and cooling. Thus, oil jet lubrication is a favorable lubrication method mainly adopted in rolling bearing with high-speed rotation. It is also the same with the situation where the dmn of rolling bearing exceeds 2000000mm?r/min. The oil pump stress of oil jet lubrication is about 3~5 bar. For overcoming and avoiding clinging effect under the condition of high speed, what have to be done is to make sure that the speed of oil spurting from oil orifice is 20% larger than that of linear velocity of rolling bearing.

(6)Oil mist lubrication

Oil mist lubrication is a kind of micro-lubricating. It meets the lubricating demand of rolling bearing with a spot of lubricant. Oil mist lubrication is to lubricate bearing with the oil mist that converted from lubricating oil in the oil mist generator. Actually, rolling bearing still keep the status of sparse lubricating since oil mist coagulate into oil drippings on the working surface of rolling bearing. To avoid the overmuch of oil supplying and increase of rolling bearing's working temperature caused by the augment of friction inside the oil, oil mist lubrication is normally adopted when the linear velocity of roller is quite high. Generally, the stress of oil mist is around 0.05~0.1bar. But the following two points should be paid much attention when adopt this lubrication method:

- 1) The viscosity degree of lubricant should not exceed 340mm2/s (40°C) because exorbitant viscosity degree can not bring the effect of atomization.
- 2) The oil mist after lubricating may spread with air partially and result in environment pollution. The oil mist should be collected using oil-gas separator if necessary or eliminated by aerator.
- (7) Oil air lubrication

Transmission Bearing



Transmit little oil to the constringent airflow inside the pipe every third moment or so using stopcock ration distributor to form a continuous flowing of oil against the wall of the pipe for supplying to bearing. The oil won't aging because of the new lubricant coming continuously. Compressing the air can make the impurity outside not to break into the inside of bearing easily. The little oil supplying can reduce the pollution to surrounding environment. Oil air lubrication use less oil than oil mist lubrication and has well stability, small friction moment, slowly temperature increasing. It is especially applied to high speed bearing.

4.4 The selection principle of lubricant oil

From the invalidation instance of oil lubricated rolling bearing, we can see most of invalidations are caused by the low viscidity degree of lubricant. The lower viscidity degree of lubricant is, the smaller carrying capacity of oil film owns and the easier oil film break bringing that the metal material connect each other directly when doing relative motions inside the rolling bearing and leading the bearing life is shorted for the increase of friction and abrasion or the burn and rupture accident occurs. But if the viscidity degree is overmuch, it can cause the increase of friction. So the quantity of heat increases when churning the lubricant, that is to say, the consumed energy of the system will increase. On the other hand, for working under the condition of high-speed, high load and high temperature, the rolling bearing may have special demand of antirust, antioxidant, wearability and the increase of lubricant adsorbability. Therefore, for selecting lubricant, it is mainly to ensure the viscidity degree and additive kind or different lubricant with some additive.

The following is a general principle for selecting lubricant:

(1) Operating temperature

Operating temperature influences the viscidity degree of lubricant and the lubricating effect. So, when the operating temperature is lower, the low viscidity degree of lubricant should be selected; when the operating temperature is higher, the high viscidity degree of lubricant or the lubricant with proper additive should be selected. For the different temperature of surrounding, the viscidity degree of selected lubricant should varies synchronously. For example, much lower viscidity of degree lubricant should be selected when lubricating bearings in north area or winter than in south area or summer. When the operating temperature varies frequently, the lubricant with excellent viscidity temperature quality should be selected. Namely, the viscidity degree of lubricant doesn't change a lot when the operating temperature ascending or descending to ensure that the thickness of oil film is controlled in a certain range steadily.

(2) Motion Velocity

The higher rotation speed, the lower viscosity of lubricating oil should be selected, to avoid moving resistance and producing more heat. On the contrary, under the situation of the lower rotation speed, using the higher viscosity will be beneficial to improve the ability of load for bearings.

(3) Velocity Characteristic

In motion, there are pounding, vibration, frequent changes of load and speed, and starting. Stop motion, rolling back frequent and intercourse or intermittence moving, they are not beneficial to form the oil film. Sometimes, would rather adopt lubricating grease, even the solid lubricating, to make sure the reliable lubrication.

(4) Loading

The bigger load of rolling bearings, the higher viscosity, the better oiliness and extreme-pressure of lubricating oil should be selected, to avoid squeezing the lubricating oil from the friction pair, or producing the direct contact of metal

(5) Structure feature

The smaller roller bearing's radial clearance is, the higher friction surface's process precision, the lower the viscosity of oil lubrication.

(6) Circumstance condition

When the bearing works under the condition of moisture corrosive gas, lower temperature, dust, radiation, the oil lubrication is easy to be polluted. Choosing the oil lubrication has feature of wearability, anti-corrosion, cold-resistant, anti-radiate. When the circumstance is water pollution, latex ejection, moisture or heavy dust, don't choose the oil lubrication but the grease lubrication.

(7) The precision of the bearing

When the friction surface is crudity, generally, the high viscosity of oil lubrication should be selected so that it can carry part pressure owing to the mal of contacting, but when the precision of motion friction is high, the low viscosity of lubricant should be chosen to reduce the unnecessary waste of energy and increase of temperature.

(8) Bearing hardness

When the hardness of bearing motion friction surface is low, the high viscidity degree of lubricant should be selected and the amount of oil should be rich. Contrarily, the viscidity degree of lubricant could be reduced.

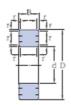
5. Data of bearings

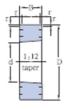
5.1 Main dimensions

The main dimensions of bearings indicate the boundary dimensions of inner ring, outer ring, width or height and chamfer and others that are used to describe the outline of the bearing. They are the necessary dimensions required for the mounting on the shaft or in the housing.

These main dimensions have been standardized by international standard (ISO15). GB307 (main dimensions for rolling bearings) are also based on ISO standards.

The national standards have defined the main dimensions. The details are provided in the bearing catalogue.





Radial bearing (Excluding tapered roller bearing)

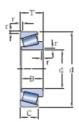
d: bearing nominal bore diameter

D: bearing nominal outer diameter

B: bearing nominal width

r: inner and outer rings chamfer dimension





Tapered roller bearing

d: bearing nominal bore diameter

D: bearing nominal outer diameter

T: bearing nominal width (assembly width)

B: inner ring nominal width

C: outer ring nominal width

r: inner and outer rings chamfer dimension

5.2 Bearing Precision

Rolling bearing precision class has been standardized and has been classified into 6 levels of P0, P6X, P6, P5, P4 and P2.

The precision level increases beginning from P0. P0 class is applicable for normal purpose. When bearings are working in special conditions or circumstances, P5 or even higher precision is needed. Although the above mentioned precision class is made on the ISO basis, it is named differently in some countries. Applicable precision classes to all kinds of bearing types and comparisons among different countries' standards are listed in below table.

Bearing type		Applicable standard	Applicable precision class							
Deep groove ball bearings		GB307	Class 0	_	Class 6	Class 5	Class 4	Class 2		
Angular contac	ngular contact ball bearings		Class 0	_	Class 6	Class 5	Class 4	Class 2		
Metric serie (single row)			Class 0	Class6X	Class 6	Class 5	Class 4	_		
Tapered roller bearings	Metric series (double-row, four-row)	GB307 SB/T53419-94 SB/CO/T10-89	Class 0	_	_	_	_	_		
	Inch series	SB/CO/T10-89	Class4	_	Class2	Class3	Class0	Class00		
Spherical Ro	oller bearings	GB307	Class 0	_	_	_	_	_		

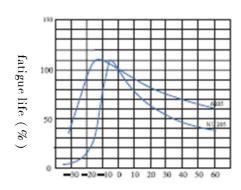
- Dimension precision (relative to axle and housing mounting)
 - ▲ Bore diameter, outer diameter, width and permissible deviation of assembly width
 - ▲ Permissible deviation of roller group inner and outer inscribed circle diameters
 - ▲Permissible limit value of chamfer dimension
 - ▲Permissible variation of width
 - ▲Permissible deviation and variation of tapered bore
- Rotation precision (relative to rotation object's runout)
 - ▲Permissible radial and axial runout of inner and ring and outer ring
 - ▲Permissible horizontal runout of inner ring
 - ▲Permissible variation of outer diameter surface leaning slop

5.3 clearance

If the amount of expansion or contraction of the rings caused by the interference fit when mounting the bearing on the shaft or in the housing is deducted from the theoretical clearance, then we have the "Mounting Clearance" Furthermore, if the dimensional changed caused by the temperature difference inside the bearing is added to or reduced from the mounting clearance, we have the so-called "Effective Clearance". When the bearing rotates while carrying a certain magnitude of load in the machine, if the elastic deformation caused by the load is added to the effective clearance, we then have the "Working Clearance".

As shown in Figure 2, when the working clearance is a slightly negative, the bearing has the longest service life. But with the negative clearance changing to be positive, the fatigue life shall decrease. Therefore, when choosing the clearance, it is preferred to choose the 0 or slightly positive working clearance.

As to table 2: The relations between the working clearance and the fatigue life.



working clearance μm

In addition, when a higher rigidity or a lower noise is required, a further negative working clearance is preferred, and when the temperature increases inside the bearing, a bigger positive value of the working clearance will be better. In these or many other cases, specific analyses should be made according to the application conditions.

The values of clearance of the bearings are shown in Table 1 ~ Table 4

Table 1 Radial clearance of deep groove ball bearings (Cylindrical bore) μm



Nomin						clearance	е				
inner r d mm	ring	Grou	ıp 2	Gre	oup 0	Gro	oup 3	Grou	ıp 4	Grou	р 5
over	to	min	max	min	max	min	max	min	max	min	max
0,01	10	111111	mux	11111	Пих	11111	Пих	11111	ших	11111	mux
2.5	6	0	7	2	13	8	23	_	_	_	_
6	10	0	7	2	13	8	23	14	29	20	37
10	18	0	9	3	18	11	25	18	33	25	45
18	24	0	10	5	20	13	28	20	36	28	48
24	30	1	11	5	20	13	28	23	41	30	53
30	40	1	11	6	20	15	33	28	46	40	64
40	50	1	11	6	23	18	36	30	51	45	73
50	65	1	15	8	28	23	43	38	61	55	90
65	80	1	15	10	30	25	51	46	71	65	105
80	100	1	18	12	36	30	58	53	84	75	120
100	120	2	20	15	41	36	66	61	97	90	140
120	140	2	23	18	48	41	81	71	114	105	160
140	160	2	23	18	53	46	91	81	130	120	180
160	180	2	25	20	61	53	102	91	147	135	200
180	200	2	30	25	71	63	117	107	163	150	230
200	225	2	35	25	85	75	140	125	195	175	265
225	250	2	40	30	95	85	160	145	225	205	300
250	280	2	45	35	105	90	170	155	245	225	340
280	315	2	55	40	115	100	190	175	270	245	370
315	355	3	60	45	125	110	210	195	300	275	410
355	400	3	70	55	145	130	240	225	340	315	460
400	450	3	80	60	170	150	270	250	380	350	510
450	500	3	90	70	190	170	300	280	420	390	570
500	560	10	100	80	210	190	330	310	470	440	630
560	630	10	110	90	230	210	360	340	520	490	690
630	710	20	130	110	260	240	400	380	570	540	760
710	800	20	140	120	290	270	450	430	630	600	840
800	000	20	160	140	220	200	500	400	700	670	940
900	900 1000	20 20	160 170	140 150	320 350	300 330	500 550	480 530	700 770	670 740	1040
1000	1120	20	180	160	380	360	600	580	850	820	1150
1120	1250	20	190	170	410	390	650	630	920	890	1260
1120	1230	20	170	170	110	370	320	333	720	370	1200

Table 2 Radial clearance of cylindrical roller bearing with cylindrical bore μ m

Nomin		clearance									
inner r d mm	ring		C2	sta	andard	(23	C	1	C	5
over	to	min	max	min	max	min	max	min	max	min	max
-	10	0	25	20	45	35	60	50	75	_	_
10	24	0	25	20	45	35	60	50	75	65	90
24	30	0	25	20	45	35	60	50	75	70	95
30	40	5	30	25	50	45	70	60	85	80	105
40	50	5	35	30	60	50	80	70	100	95	125
50	65	10	40	40	70	60	90	80	110	110	140
65	80	10	45	40	75	65	100	90	125	130	165
80	100	15	50	50	85	75	110	105	140	155	190
100	120	15	55	50	90	85	125	125	165	180	220
120	140	15	60	60	105	100	145	145	190	200	245
140	160	20	70	70	120	115	165	165	215	225	275
160	180	25	75	75	125	120	170	170	220	250	300
100	200	2.5	0.0	0.0	1.45	140	105	105	250	27.5	220
180	200	35	90	90	145	140	195	195	250	275	330
200	225	45	105	105	165	160	220	220	280	305	365
225	250	45	110	110	175	170	235	235	300	330	395
250	280	55	125	125	195	190	260	260	330	370	440
280	315	55	130	130	205	200	275	275	350	410	485
315	355	65	145	145	225	225	305	305	385	455	535
313	333	03	143	143	223	223	303	303	303	433	333
355	400	100	190	190	280	280	370	370	460	510	600
400	450	110	210	210	310	310	410	410	510	565	665
450	500	110	220	220	330	330	440	440	550	625	735



Table 3 Radial clearance of Self-aligining roller bearing with cylindrical bores μ m

Nomin	al					clearance					
inner r		C	2	C	0			C	4	Grou	5
d mm		Grou	ıp 2	Gre	oup 0	Gro	oup 3	Gro	Group 4		р 5
over	to	min	max	min	max	min	max	min	max	min	max
14	18	10	20	20	35	35	45	45	60	60	75
18	24	10	20	20	35	35	45	45	60	60	75
24	30	15	25	25	40	40	55	55	75	75	95
30	40	15	30	30	45	45	60	60	80	80	100
40	50	20	35	35	55	55	75	75	100	100	125
50	65	20	40	40	65	65	90	90	120	120	150
65	0.0	20	50	50	0.0	0.0	110	110	1.45	1.45	100
65	80	30	50	50	80	80	110	110	145	145	180
80	100	35	60	60	100	100	135	135	180	180	225
100	120	40	75	75	120	120	160	160	210	210	260
120	140	50	95	95	145	145	190	190	240	240	300
140	160	60	110	110	170	170	220	220	280	280	350
160	180	65	120	120	180	180	240	240	310	310	390
180	200	70	130	130	200	200	260	260	340	340	430
200	225	80	140	140	220	220	290	290	380	380	470
225	250	90	150	150	240	240	320	320	420	420	520
250	280	100	170	170	260	260	350	350	460	460	570
280	315	110	190	190	280	280	370	370	500	500	630
315	355	120	200	200	310	310	410	410	550	550	690
355	400	130	220	220	340	340	450	450	600	600	750
400	450	140	240	240	370	370	500	500	660	660	820
450	500	140	260	260	410	410	550	550	720	720	900
500	560	150	280	280	440	440	600	600	780	780	1000
560	630	170	310	310	480	480	650	650	850	850	1100
630	710	190	350	350	530	530	700	700	920	920	1190
030	/10	170	330	330	330	550	700	700	720	720	1170
710	800	210	390	390	580	580	770	770	1010	1010	1300
800	900	230	430	430	650	650	860	860	1120	1120	1440
900	1000	260	480	480	710	710	930	930	1220	1220	1570

Table 4 Radial clearance of double row and four row tapered roller bearings μ m

Nomin	nal						cles	arance					
inner 1	ring	Grou	ın 1	Gr	oup 2	Gra	oup 0	Groi	ın 3	Gr	oup 4	Gre	oup 5
d mm							•						
over	to	min	max	min	max	min	max	min	max	min	max	min	max
_	30	0	10	10	20	20	30	40	50	50	60	70	80
30	40	0	12	12	25	25	40	45	60	60	75	80	95
40	50	0	15	15	30	30	45	50	65	65	80	90	110
50	65	0	15	15	30	30	50	50	70	70	90	90	120
65	80	0	20	20	40	40	60	60	80	80	110	110	150
80	100	0	20	20	45	45	70	70	100	100	130	130	170
100	120	0	25	25	50	50	80	80	110	110	150	150	200
120	140	0	30	30	60	60	90	90	120	120	170	170	230
140	160	0	30	30	6	65	100	100	140	140	190	190	260
160	180	0	35	35	70	70	110	110	150	150	210	210	280
180	200	0	40	40	80	80	120	120	170	170	230	230	310
200	225	0	40	40	90	90	140	140	190	190	260	260	340
225	250	0	50	50	100	100	150	150	210	210	290	290	380
250	280	0	50	50	110	110	170	170	230	230	320	320	420
280	315	0	60	60	120	120	180	180	250	250	350	350	460
315	355	0	70	70	140	140	210	210	280	280	390	390	510
355	400	0	70	70	150	150	230	230	310	310	440	440	580
400	450	0	80	80	170	170	260	260	350	350	490	490	650
450 500	500	0	90	90	190	190	290	290	390	390	540	540	720
560	560 630	0	100 110	100 110	210 230	210 230	320 350	320 350	430 480	430 480	590 660	590 660	790 880
500	030	U	110	110	230	230	330	330	1 00	T00	000	000	000
630	710	0	130	130	260	260	400	400	540	540	740	740	910
710	800	0	140	140	290	290	450	450	610	610	830	830	1100
800	900	0	160	160	330	330	500	500	670	670	920	920	1240
900	1000	0	180	180	360	360	540	540	720	720	980	980	1300
1000	1120	0	200	200	400	400	600	600	820	720	700	700	1300
1120	1250	0	220	220	450	450	670	670	900				
1250	1400	0	250	250	500	500	750	750	980				



6. The system of bearing code

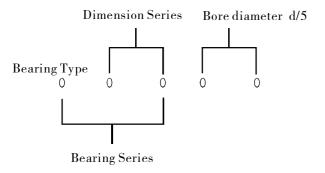
6.1 The basic bearing code

6.1.1 The standard bearings

Each standard bearing, designed by ZWZ, has a basic code, which usually consists of three, four or five digitals, or combined with letters and digitals.

The meaning of digitals (or letters and digitals) is as below:

- —The initial digital, letter or letter group indicates bearing type.
- —The second and the third digital indicates the dimensional
- series. The second digital stands for the width (height) series, the third digital stands for the diameter series.
- —The last two digitals of the basic bearing code multiplied by 5 will be the bore diameter in millimeter.



The code of bearing types

- 0- Double-row angular contact ball bearing
- 1- Self-aligning ball bearing
- 2- Self-aligning roller bearing and aligning roller thrust bearing
- 3- Tapered roller bearing
- 4- Double-row deep groove ball bearing
- 5- Thrust ball bearing
- 6- Deep groove ball bearing
- 7- Angular contact ball bearing
- 8- Cylindrical roller thrust bearing
- 9- Tapered roller thrust bearing

N-Cylindrical roller bearing

If there are one or more letters followed "N", such as NJ, NU, NUP, the code will stand for rib types of the bearings.

NN stands for double-row or multi-row cylindrical roller bearing.

NA or NK is usually used to stand for Needle roller bearings.

U-Spherical outside surface ball bearing

QJ-Four-point contact ball bearing

Table 1 The series code of bearings in basic codes

Table 1 Bearing series code

Bearing type	Bearing series code	Type code	Dimensional series code
Single-row deep groove ball bearing	618 619 160 60 62 63 64	6 6 6 6 6 6	18 19 (0) 0 (1) 0 (0) 2 (0) 3 (0) 4
Double-row deep groove ball	42	4	(2)2
bearing (with filling slot)	43	4	(2)3
Single–row angular contact ball bearing	719 70 72 73 74	7 7 7 7 7	19 (1)0 (0)2 (0)3 (0)4
Double-row angular contact	32	(0)	32
ball bearing (with filling slot)	33	(0)	33
Four-point contact	QJ2	Ó11	(0)2
ball bearing	QJ3		(0)3
Self-aligning ball bearing	12	1	(0)2
	22	(1)	22
	13	1	(0)
	23	(1)	23
Single-row cylindrical roller bearing	NU10	NU	10
	NU2	NU	(0)2
	NU22	NU	22
	NU32	NU	32
	NU3	NU	(0)3
	NU23	NU	23
	NU4	NU	(0)4
Tapered roller bearing	329	3	29
	320	3	20
	330	3	30
	331	3	31
	302	3	02



Table 2 (Cotinued)

Bearing type	Bearing series code	Type code	Dimensional series code
Tapered roller bearing	322	3	22
	332	3	32
	303	3	03
	313	3	13
	323	3	23
Spherical roller bearing	239 230 240 231 241 222 232 213 223	2 2 2 2 2 2 2 2 2 2	39 30 40 31 41 22 32 03 23
Thrust ball bearing (single direction plane housing washer type)	511 512 513 514	5 5 5 5	11 12 13 14
Thrust ball bearing	532	5	32
(single direction aligning	533	5	33
housing washer type)	534	5	34
Thrust ball bearing	522	5	22
(double direction plane	523	5	23
housing washer type)	524	5	24
Thrust ball bearing	542	5	42
(double direction aligning	543	5	43
housing washer type)	544	5	44
Thrust spherical roller bearing	292	2	92
	293	2	93
	294	2	94

[Note:

6.1.2 The non-standard bearings

The basic code of the non-standard bearing consists of two parts, one is the bearing type code and the other is bearing dimension code.

Type code Reference to the present ZWZ standard

Dimensional code Defined as following two methods

1. Non-standard bearing showed as dimensional series code

a) Standard bore diameter and non-standard outside diameter or width (height)

The non-standard outside diameter or width (height) should be indicated by a letter following basic bearing code of a bearing, which has a most similar diameter series or width (height series) with this non-standard bearing. This bearing can be determined through comparing the standard OD dimension or width (height) dimension, or following the extensive rule of the standard boundary dimension. Please refer to Table 3.

Bearing typeBearing basic code	Bearing basic code
Double row angular contact ball bearing	4600
Self-aligning ball bearing	1600
Spherical roller bearing	20600
Tapered roller bearing	30600
Double raceway outer ring -double row taper roller bearing	350600
Double raceway inner ring-double row taper roller bearing	370600
Four rows taper roller bearing	380600
Double-row deep groove ball bearing	40600
Thrust ball bearing	51700
Double direction thrust ball bearing	52700
Deep groove ball bearing	6600
Angular contact ball bearing	7600
Four point contact ball bearing (double half inner ring)	Ó1900
Four point contact ball bearing (double half outer ring)	QJF600
Thrust angular contact ball bearing	561700
Double direction thrust angular contact ball bearing	232700
Thrust cylindrical roller bearing	81700
Double direction thrust cylindrical roller bearing	82700

^{1) ()} Width series code showed in bracket will be default in bearing series code

²⁾ Cylindrical roller bearing includes NJ, NUP, N, NF and NH type besides NU type.



Thrust tapered roller bearing	91700
Double direction thrust tapered roller bearing	92700
Cylindrical roller bearing	N600, NU600, NJ600, NF600 NUP600, NN600, NNU600
Thrust spherical roller bearing	21700

[Note]

The "00" in above tables refers to any suitable inner diameter code.

b) Non-standard bore diameter, outside diameter and width The non-standard bore diameter, outside diameter and width (height) should be indicated by indefinite series code because the comparison with standard dimension or, extensive rule of the standard boundary dimension is not available.

Please refer to Table 4 for the indefinite series code of ZWZ bearings.

_	_			_
	Га	h	le	4

Letter	Meaning
X1	Non-standard outside diameter
X2	Non-standard width (height)
Х3	Non-standard outside diameter and width
	(height) (Standard bore diameter)

2. Non-standard bearing indicated by bore diameter code

Table 5

Bore diameter	Indication method
Standard dimension	Reference to the present standard
Non- standard dimension	Bore diameter is indicated by the quotient divided by 5 if this bore diameter is smaller than 500mm and can be divided by 5. Other bore diameter are indicated with the actual bore diameter value (mm) or additive letter. When the bore diameter value (mm) is integer or with one place decimal, it can be indicated with this dimension directly, but be separated from the dimension series code with "/"; When the actual bore diameter value (mm) is with two or more places decimals, the dimension is indicated with the integral part and expressed with X4. For example, NCF6/27X4V, it indicates the cylindrical roller bearing, indefinite series, with the bore diameter of 27.762 and full filling with rollers.

Example 1: 66/6.4 deep groove ball bearing, indefinite series, bore diameter is 6.4mm.

Example 2: 61936X1M deep groove ball bearing, non-standard outside diameter, close to diameter series 9.

Example 3: 62/14.5 deep groove ball bearing, dimension series 02, bore diameter is 14.5mm.

Example 4: 52706 double-direction ball thrust bearing, indefinite series, bore diameter is 30mm.

When the code names of several non-standard bearings, which belong to the same type but with the slightly different dimensions, are same with each other, they are distinguished by adding "-" and follow the sequence number 1, 2, 3…… after each code name.

For example, 61956X1M

61956X1M-1

6.2 The illustration to the change of dimensions and structures

The suffix YA plus number indicates all technical changes. Please refer to the suffix illustration for details.

If one type of bearing has two changes on its structure, the bearing is indicated with YA plus two digitals. For example, /YA12, it indicates the surface of outer ring and inner bore of inner ring vary from the standard design. The specific change can be referenced to the product catalogue or the supplemented technical requirements.

If one type of bearing has two or more changes on its structure at the same time, the bearing is indicated with YAD.

The specification to the change of the technical requirements

The suffix YB appended with digitals indicates all variations of the technical requirements. See more details to the specification of bearing suffix.

If one type of bearing has two changes on the technical requirements at the same time, the bearing is indicated with YB appended with two digitals. For example, /YB12, see the specific change to the product catalogue or supplemented technical requirements. If one type of bearing has two or more changes on its technical requirements, the bearing is indicated with /YBD.

If one type of bearing has changes both on the structure and the technical requirements at the same time, the bearing is indicated with /YAB.

Note: If the bearing suffix has Y and another letter or the appended number, it is suggested to reference the product catalogue or the supplemented technical requirements, in order to know the specific change.

6.2.1 Prefix code

Code	Meaning
N	Cylindrical roller bearing, inner ring with double ribs, outer ring without rib.
NCF	NF + snap ring
NCL	Cylindrical roller bearing, outer ring without rib but with double snap rings, inner ring with double ribs.
NF	Cylindrical roller bearing, inner ring with double ribs, outer ring with single rib.
NFP	Cylindrical roller bearing, inner ring with double ribs, outer ring with single rib and loose rib.

Transmission Bearing



NJ	Cylindrical roller bearing, outer ring with double ribs, inner ring with single rib.
NJP	Cylindrical roller bearing, outer ring with double ribs, inner ring without rib but with loose rib.
NN	Double-row cylindrical roller bearing, inner ring with three ribs, outer ring without rib.
NNB	Double-row cylindrical roller bearing, both inner ring and outer ring without no rib.
NNCL	Double-row cylindrical roller bearing, inner ring with three ribs, outer ring without rib but with central spacer.
NNCF	Double-row cylindrical roller bearing, inner ring with three ribs, outer ring with single rib and with snap ring on the other side.
NND	Double-row cylindrical roller bearing, single inner ring, double outer rings with double ribs.
NNF	Double-row cylindrical roller bearing, double inner rings, single outer ring with central rib and no rib on both sides.
NNFP	Double-row cylindrical roller bearing, single inner ring, with loose ring on two sides, single outer ring with central rib and no rib on both sides.
NNJ	Double-row cylindrical roller bearing, outer ring with three ribs, inner ring with single rib.
NNP	Double-row cylindrical roller bearing, inner ring with no rib, outer ring with central rib and with loose rib on both faces.
NNU	Double-row cylindrical roller bearing, outer ring with three ribs, inner ring with no rib.
NU	Cylindrical roller bearing, outer ring with double ribs, inner ring without rib.
NUCL	Cylindrical roller bearing, inner ring with no rib but double snap rings
NUP	Cylindrical roller bearing, outer ring with double ribs, inner ring with single rib and loose rib.
T	complying with GB273.1 appendix A. For example, T 2ED 020 T-tapered roller bearing 2- angle series code (reference to GB273.1 appendix B) ED- series code (reference to GB273.1 appendix B) 020- inner ring 20mm

6.2.2 Suffix Code

code	meaning
-1, -2, ···	It indicates the non-standard series X1,X2,YA2,······
A	1. Angular contact ball bearing, nominal contact angle α = 30o 2. Tapered roller bearing, contact angle α and the outside diameter D1 not conform to the national standard, same as there are two or more α , D1 which is different from the national standard in one

A	code, it will be indicated with A1, A2… by sequence. 3. Outer ring guided
AC	Angular contact ball bearing, nominal contact angle α =250
ACA	Aligning roller bearing with movable central rib and asymmetrical rollers.
A6	Inch tapered roller bearing, assembly of chamfer differed from TIMKEN, if the assembly of chamfer in one code have two or more bearings different from TIMKEN, it will be indicated with A61, A62…
В	 Angular contact ball bearing, nominal contact angle α = 40ο Tapered roller bearing, contact angle enlarged (enlarge with one more angle series) Inner ring guided.
С	 Angular contact ball bearing, nominal contact angle α = 15ο Aligning roller bearing, inner ring with no rib but movable central rib, with symmetrical rollers, pressed steel cage. Matched pair tapered roller bearing, when the axial clearance not complying with ZWZ standard,
	the mean value of the axial clearance should be directly added after C.
CA	Aligning roller bearing, inner ring with no rib but smaller ribs on both sides, filling with symmetrical rollers, solid brass cage.
/CM	Clearance of the electrical machine deep groove ball bearing.
/CN	0 group Clearances. /CN combined with the letter H, M or L, it indicates the clearance scope decreased in half; or combined with P, it indicates the clearance scope deviated. For example, /CNH 0 group clearance decreased in half, belonging to the upper part. /CNM 0 group clearance decreased in half, belonging to the middle part. /CNL 0 group clearance decreased in half, belonging to the low part. /CNP clearance scope lies in the upper part of 0 group clearance and the low part of C3 grade.
/C1	Clearance conforms to the standard group 1.
/C2	Clearance conforms to the standard group 2.
/C3	Clearance conforms to the standard group 3.
/C4	Clearance conforms to the standard group 4
/C5	Clearance conforms to the standard group 5.
	Letter H, M, L or P can follow directly after the clearance code, it indicates the clearance scope decreased in half or deviated, see explanation of /CN, but P must be added after the lower clearance grade. For example, /C3P clearance scope lies in the upper part of group C3 and the low part of grade C4.
/C9	Bearing clearance not conforms to the present standard. When two or more clearances in one code are different from the present standard, it will be indicated with the added digitals, such as C91, C92······

Transmission Bearing



/CR	When the matched pair tapered roller bearings have the radial clearance, the mean value of clearance will be added after CR.
D	 Double row angular contact ball bearing, double inner ring, contact angle α =45ο Double row tapered roller bearing, no inner spacer or outer spacer, un-grinded end face. Inch tapered roller bearing, inner ring with double raceway or outer ring with double raceway. Split bearing.
/DB	Two single deep groove ball bearings or angular contact ball bearings or tapered roller bearings used for the back to back paired mounting.
/DC	Double row angular contact ball bearing with double outer ring.
/DF	Two single deep groove ball bearings or angular contact ball bearings or tapered roller bearings used for the face to face paired mounting.
/DT	Two single deep groove ball bearings or angular contact ball bearings or tapered roller bearings used for the same direction tandem paired mounting.
D1	Double row tapered roller bearing, with no inner spacer, grinded end face.
E	Inside design is changed, belonging to the reinforced type.
F	The materials of steel, nodular cast iron or power metallurgical solid cage are indicated with the added digitals. F1- carbon steel F2- graphite steel F3- nodular cast iron F4- powder metallurgy FA- steel, nodular cast iron or power metallurgical solid cage, outer ring guided. FAB- steel, nodular cast iron or power metallurgical solid cage, inner ring guided. FE-phosphated steel solid cage.
/HC	Ring and rolling elements or only ring or rolling elements are made from case hardened steel (/HC-20Cr2Ni4A; /HC1-20Cr2Mn2MoA; /HC2-15Mn).
/HE	Ring, rolling elements and cage or only the ring and rolling elements are made from electroslag remelting bearing steel (military first grade steel) ZGCr15.
/HG	Ring and rolling elements or only ring are made from other bearing steel (/HG-5GrMnMo; /HG1-55SiMoVA; /HG2-GCr18Mo; /HG3-42CrMo).
/HN	Ring and rolling elements are made from the heat resisting steel.
/HP	Ring and rolling elements are made from beryllium bronze or other anti-magnetic materials. When material is changed, it is indicated with the added digitals.
/HQ	Ring and rolling elements are made from the unusual materials (/HQ- plastic; /HQ1-ceramic alloy)
/HU	Ring, rolling elements and cage or only the ring and rolling elements are made from the unhardened stainless steel 1Cr18Ni9Ti.

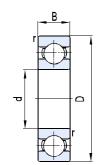
/HV	Ring, rolling elements and cage or only the ring and rolling elements are made from the unhardened stainless steel
K	Tapered bore bearing. Conicity is 1:12
K30	Tapered bore beraing. Conicity is 1:30
L	Light alloy solid cage. When the material of cage is changed, it is indicated with the appended digitals.
L3	Zinky aluminum alloy ZznA127Cu2
LA	Light alloy solid cage, outer ring guided.
LB	Light alloy solid cage, inner ring guided.
M	Brass solid cage
MA	Brass solid cage, outer ring guided.
MB	Brass solid cage, inner ring guided.
N	Bearing with snap groove on outer ring.
/P0	Tolerance grade conforms to the standard P0, code is omitted.
/P6	Tolerance grade conforms to the standard P6
/P6X	Tolerance grade conforms to the standard P6X
/P5	Tolerance grade conforms to the standard P5
/P4	Tolerance grade conforms to the standard P4
/P2	Tolerance grade conforms to the standard P2
Q	Bronze solid cage, indicated with the appended digitals, which means different materials. Q1- aluminum iron manganese bronze. Q2- silicon iron zinc bronze. Q3- silicon nickel bronze. Q4- aluminum bronze. Q5- stannum bronze (ZQSn10-1)
/W20	Bearing with three lubricating oil holes on outer ring (no oil slot)
/W20A	Bearing with four lubricating oil holes on outer ring (no oil slot)
/W20C	Bearing with six lubricating oil holes on outer ring (no oil slot)
/W20T	Bearing with eight lubricating oil holes on outer ring (no oil slot)
/W23	Bearing with three lubricating oil holes on inner ring (no oil slot)

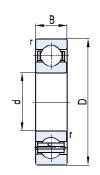


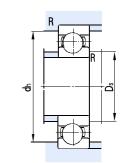
/W 26	Bearing with six lubricating oil holes on inner ring.
/W33	Bearing with oil slot and three lubricating oil holes on outer ring.
/W33A	Bearing with oil slot and four lubricating oil holes on outer ring.
/W33X	Bearing with oil slot and six lubricating oil holes on outer ring.
/W513	W26+W33
/W518	W20+ W26
/W512	W23+ W33
/WN33	Bearing with oil groove and three lubricating oil holes on inner ring.
X1	Non-standard outside diameter.
X2	Non-standard width (height).
Х3	Non standard outside diameter, width (height) (standard bore diameter)
/Y	Y combines with another letter (such as YA, YB) or more digitals to identify the change of the non-series which can not be indicated with the present suffix code. YA-structure change YA1- outside surface of outer ring has change comparing to standard design. YA2- bore of inner ring has change comparing to the standard design. YA3- end face of bearing ring has change comparing to the standard design. YA4- raceway of bearing ring has change comparing to the standard design. YA5- bearing rolling elements have change comparing to the standard design. YAB- structure and technical specification have changes at the same time. YAD- one type of bearing has two or more changes on structure. YB- technical specification has change. YB1- surface of bearing ring has plated coating. YB2- bearing dimension and tolerance change. YB3- surface roughness of bearing ring change. YB4- heat treating specification (e.g. hardness) change. YB5- structure and position tolerance have special requirements. YBD- one type of bearing has two or more changes on technical specification.

Transmission Bearing Type Catalogue





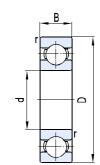


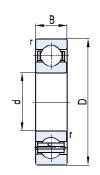


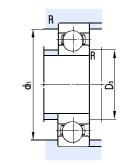
	Basic dimensions		S	Basic loa	ad ratings	Limit speed			Abutm	ent and fillet dim	ensions	- Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	vveigiii
	n	nm		KN		r/min				mm		Kg
20	47 62	14 16	1 1	13.0 18.2	6.70 10.0	15000 13000	18000 16000	6204 6304X3	25 28	42 54	1 1	0.110 0.252
22	56	16	1.1	17.7	9.25	12000	15000	63/22	29	47	1	0.183
23	56	15	1	18.5	9.30	12000	15000	66/23	29	47	1	0.125
25	42 47 52 62 80	9 12 15 17 21	0.3 0.6 1 1.1 1.5	9.50 11.3 14.3 22.4 37.5	4.55 5.90 8.00 11.5 19.0	15000 14000 12000 11000 9000	18000 17000 15000 14000 11000	61905 6005 6205 6305 6405	27 29 30 31.5 33	40 43 47 55.5 72	0.3 0.6 1 1 1.5	0.0415 0.078 0.134 0.214 0.530
28	68	18	1.1	23.5	13.0	9000	11000	63/28	34.5	61.5	1	0.299
30	47 55 62 72 90	9 13 16 19 23	0.3 1 1 1.1 1.5	9.75 13.1 19.3 28.2 44.5	4.95 7.88 11.4 15.2 22.8	14000 12000 10000 9000 8500	17000 15000 13000 11000 10000	61906 6006 6206 6306 6406	32 34.6 35 36.5 38	45 50.4 57 65.5 82	0.3 1 1 1 1.5	0.0433 0.121 0.218 0.354 0.805
33	72	17	1.1	22.5	13.6	9000	11000	62/33	38	66.5	1	0.308
35	47 55 62 72 80 100	7 10 14 17 21 25	0.3 0.6 1 1.1 1.5 1.5	4.92 9.35 16.3 25.7 35.5 55.5	3.00 6.70 10.5 15.3 19.2 29.5	13000 11000 10000 9000 8500 7000	16000 14000 13000 11000 10000 8500	61807 61907 6007 6207 6307 6407	37 38.2 40 41.5 43	45 51.8 57 65.5 72 92	0.3 0.6 1 1 1.5	0.0292 0.0779 0.148 0.284 0.456 0.919
40	62 68 80 90 110	12 15 18 23 27	0.6 1 1.1 1.5 2	13.1 16.8 31.0 41.0 67.5	9.20 11.6 17.9 24.0 36.0	10000 9500 8500 7500 6700	13000 12000 10000 9000 8000	61908 6008 6208 6308 6408	43.2 44.6 46.5 48 49	58.8 63.4 73.5 82 101	0.6 1 1 1.5 2	0.108 0.191 0.361 0.642 1.20
41	80	17	1.1	31.0	19.0	8500	10000	62/41/HA	46.5	73.5	1	0.342

 $01 \hspace{1.5cm} 02$



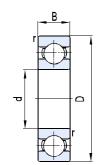


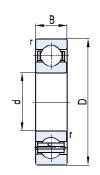


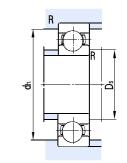


	Basic	dimension	S	Basic loa	ad ratings	Limit	speed		Abutmo	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	vveignt
	n	nm		K	N	r/min				mm		Kg
45	58	7	0.3	6.50	5.00	9500	12000	61809	47	56	0.3	0.0391
	75	16	1	21.0	14.0	9000	11000	6009	50	70	1	0.246
	85	19	1.1	33.3	20.4	7500	9000	6209	51.5	78.5	1	0.428
	100	25	1.5	52.7	30.0	6700	8000	6309	53	92	1.5	0.850
	120	29	2	78.0	46.0	6000	7000	6409	54	111	2	1.69
50	72	12	0.6	13.5	11.0	8500	10000	61910	53.2	68.8	0.6	0.134
	80	16	1	22.0	16.3	6500	10000	6010	55	75	1	0.248
	90	20	1.1	35.2	23.2	7100	8500	6210	56.5	83.5	1	0.504
	110	27	2	62.0	38.0	6300	7500	6310	59	101	2	1.07
	130	31	2.1	88.0	55.0	5300	6300	6410	61	119	2	1.85
55	72	9	0.3	8.80	8.10	8500	10000	61811	57	70	0.3	0.0845
	80	13	1	15.9	13.2	8000	9500	61911	59.6	75.4	1	0.177
	90	18	1.1	24.2	18.4	7500	9000	6011	61	84	1	0.384
	100	21	1.5	43.9	28.8	6300	7500	6211	63	92	1.5	0.605
	120	29	2	71.5	45.0	5600	6700	6311	64	111	2	1.39
	140	33	2.1	100	62.0	5000	6000	6411	66	129	2	2.31
60	85	13	1	17.0	15.1	7500	9000	61912	64.5	80.5	1	0.201
	95	18	1.1	30.0	23.0	6700	8000	6012	66.5	88.5	1	0.426
	110	22	1.5	53.0	33.0	5600	7100	6212	68	102	1.5	0.793
	130	31	2.1	82.0	48.5	5300	6300	6312	71	119	2	1.71
	150	35	2.1	109	70.0	4800	5600	6412	71	139	2	2.78
65	90	13	1	19.5	17.0	6700	8000	61913	70	85	1	0.203
	100	18	1.1	32.0	25.0	6300	7500	6013	71.5	93.5	1	0.428
	120	23	1.5	56.0	41.0	5300	6300	6213	73	112	1.5	0.973
	140	33	2.1	92.6	59.5	4800	5600	6313	76	129	2	2.10
	160	37	2.1	118	78.5	4500	6300	6413	76	149	2	3.25
70	110	20	1.1	38.0	31.0	6000	7000	6014	76.5	103.5	1	0.620
	125	24	1.5	60.5	46.0	5000	6000	6214	78	117	1.5	1.34
	150	35	2.1	105	68.0	4500	5300	6314	81	139	2	2.55
	180	42	3	143	103	3800	4500	6414	83	167	2.5	4.73
75	115	20	1.1	39.5	31.8	5600	6700	6015	81.5	108.5	1	0.630



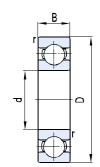


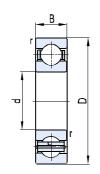


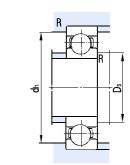


	Basic	dimension	s	Basic loa	ad ratings	Limit	speed		Abutm	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	vveigni
	n	nm		К	N	r/min			mm			Kg
	130 160 190	25 37 45	1.5 2.1 3	66.0 113 153	50.0 77 114	4800 4300 3600	5600 5000 4300	6215 6315 6415	83 86 88	122 149 177	1.5 2 2.5	1.16 3.10 5.57
80	100 110 125 140 170 200	10 16 22 26 39 48	0.6 1 1.1 2 2.1 3	12.7 27.5 47.5 71.5 123 164	13.3 25.0 40.0 54.5 86.5 125	6000 5600 5300 4500 3800 3400	7000 6700 6300 5300 4500 4000	61816 61916 6016 6216 6316 6416	83.2 85 86.5 89 91 93	96.8 105 118.5 131 159 187	0.6 1 1 2 2 2	0.153 0.350 0.860 1.43 3.64 6.63
85	120 130 150 180 210	18 22 28 41 52	1.1 1.1 2 3 4	30.3 49.4 83.0 133 165	27.0 40.0 64.0 96.5 136	5300 5000 4300 3800 3200	6300 6000 5000 4500 3800	61917 6017 6217 6317 6417	91 91.5 94 98 101	114 123.5 141 167 194	1 1 2 2.5 3	0.557 0.935 1.80 4.33 8.12
90	125 140 160 190 225	18 24 30 43 54	1.1 1.5 2 3 4	33.0 58.5 96.0 144 193	31.5 50.0 72.0 108 158	5000 4800 3800 3400 3000	6000 5600 4500 4000 3600	61918 6018 6218 6318 6418	96.5 98 99 103 106	118.5 132 151 177 209	1 1.5 2 2.5 3	0.572 1.16 2.19 4.97 9.47
95	120 130 145 170 200 240	13 18 24 32 45 55	1 1.1 1.5 2.1 3 4	19.3 33.8 60.5 108 152 204	20.4 33.0 54.0 81.5 122 171	5000 4800 4500 3600 3200 3400	6000 5600 5300 4300 3800 3600	61819 61919 6019 6219 6319 6419M	99.6 101 103 106 108 108	115 124 137 159 187 215	1 1.5 2 2.5 2.5	0.288 0.610 1.14 2.61 5.65 13.4
100	125 140 150 180 180 215 250	13 20 24 28 34 47 58	1 1.1 1.5 1.8 2.1 3 4	19.6 40.2 60.5 116 122 173 224	21.2 39.0 56.5 92.0 93.0 141 195	4800 4500 4300 3400 3400 2800 2600	5600 5300 5000 4000 4000 3600 3400	61820 61920 6020 720 6220 6320 6420	105 106.5 108 111.5 111 113 116	120 133.5 142 171.5 169 202 234	1 1.5 1.8 2 2.5	0.326 0.850 1.17 2.70 3.20 7.01 12.8



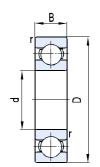


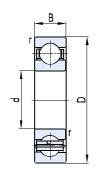


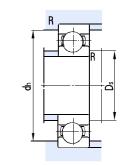


	Basic	dimension	s	Basic loa	ad ratings	Limit	speed		Abutm	ent and fillet dim	ensions	Woight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	Weight
	n	nm		K	N	r/min				mm		Kg
105	130 160 180 190 225	13 26 22 36 49	1 2 1.1 2.1 3	19.5 73.0 68.0 133 240	21.0 65.5 65.0 105 154	4500 4000 4200 3200 2800	5300 4800 5000 3800 3400	61821M 6021 721 6221 6321	110 114 113.5 116 118	125 151 173.5 179 212	1 2 1 2 2.5	0.362 1.62 2.61 3.66 7.84
110	140 150 170 200 240 280	16 20 28 38 50 65	1 1.1 2 2.1 3 4	26.7 43.5 82.0 144 205 265	28.0 44.5 73.5 112 176 226	4300 4000 3800 2800 2400 2200	5000 4800 4500 3400 3000 3000	61822 61922 6022 6222 6322 6422	115 116.5 119 121 123 126	135 143.5 161 189 227 264	1 1 2 2 2.5 3	0.505 0.888 2.09 4.29 9.49 18.3
120	150 165 180 215 260	16 22 28 40 55	1 1.1 2 2.1 3	27.9 53.0 85.5 156 217	28.0 54.0 80.0 131 196	3800 3600 3400 2800 2200	4500 4300 4000 3400 2800	61824 61924 6024 6224 6324	125 126.5 129 131 133	145 158.5 171 204 247	1 1 2 2 2.5	0.568 1.21 2.21 5.26 12.2
130	165 180 200 230 280	18 24 33 40 58	1.1 1.5 2 3 4	35.8 65.0 106 165 250	38.0 67.0 95.0 148 239	3600 3400 3200 2600 2200	4300 4000 3800 3200 2600	61826MA 61926 6026 6226 6326	136 138 139 143 146	159 172 191 217 264	1 1.5 2 2.5 3	0.898 1.56 3.29 6.04 14.7
140	175 190 210 250 300	18 24 33 42 62	1.1 1.5 2 3 4	37.0 64.0 106 166 253	40.0 67.5 102 150 246	3400 3200 3000 2400 2000	4000 3800 3600 3000 2600	61828M 61928M 6028 6228 6328	146.5 148 146.5 153 156	168.5 182 201 237 284	1 1.5 2 2.5 3	0.930 2.11 3.25 7.41 18.5
150	190 210 225 270 320	20 28 35 45 65	1.1 2 2.1 3 4	46.4 84.5 123 175 277	53.0 90 117 169 280	3000 2800 2600 2000 1800	3600 3400 3200 2600 2200	61830M 61930M 6030 6230 6330	156 159 161 163 166	184 201 214 257 304	1 2 2 2.5 3	1.36 3.04 4.14 9.76 21.4



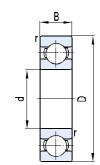


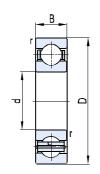


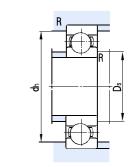


	Basic	dimension	s	Basic loa	ad ratings	Limit	speed		Abutmo	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	weight
	m	ım		K	N	r/min				mm		Kg
160	200 220 240 290 340	20 28 38 48 68	1.1 2 2.1 3 4	49.5 87.5 143 210 310	59 90.0 138 210 325	2600 2600 2400 1900 1800	3200 3200 3000 2400 2200	61832M 61932M 6032 6232 6332	168 169 171 173 177	192 211 229 277 323	1.1 2 2 2.5 3	1.32 3.28 5.63 12.3 25.7
170	215 230 260 310 360	22 28 42 52 72	1.1 2 2.1 4	65.0 115 170 227 330	61.0 100 171 240 368	2600 2400 2200 1900 1700	3200 3000 2800 2400 2000	61834M 61934M 6034 6234 6334	176.5 179 181 186 186	208.5 221 249 294 344	1 2 2 3 3	1.87 3.42 6.78 15.2 30.9
180	225 250 280 320 380	22 33 46 52 75	1.1 2 2.1 4	61.8 127 195 256 340	65.0 137 202 279 400	2400 2200 2200 1800 1700	3000 2800 2600 2200 1900	61836M 61936M 6036 6236 6336M	186 189 191 196 198	219 241 269 304 363	1 2 2 3 3	1.97 5.27 8.83 15.4 49.5
190	240 260 290 340 400	24 33 46 55 78	1.5 2 2.1 4 5	72.5 127 193 265 360	83.5 138 204 320 425	2200 2200 2000 1700 1600	2800 2800 2600 2000 1900	61838M 61938M 6038 6238 6338M	198 199 201 206 210	232 251 279 324 382	1.5 2 2 3 4	2.38 5.85 9.58 18.9 50
200	250 280 310 360	24 38 51 58	1.5 2.1 2.1 4	72.3 141 222 288	84.0 158 245 335	2200 2000 1900 1700	2800 2600 2400 2000	61840MA 61940MA 6040 6240	207 210 211 216	243 270 299 344	1.5 2 2 3	2.68 7.63 11.7 22.6
220	270 300 340 400 460	24 38 56 65 88	1.5 2.1 3 4 5	74.0 175 245 297 403	105 162 293 365 520	1900 1900 1800 1500 1300	2400 2400 2200 1800 1600	61844M 61944M 6044 6244 6344	227 231 233 236 240	263 289 327 384 440	1.5 2 2.5 3 4	3.21 7.96 15.6 31.2 71.4
230	329.5	40	2.1	190	227	1600	2000	6646M	241	319	2.1	10.4



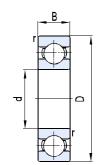


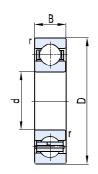


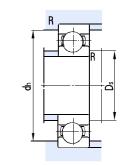


	Basic dimensions			Basic loa	ad ratings	Limit speed			Abutm	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	weight
	r	nm		K	N	r/min				mm	mm	
24	0 300 320 360 440 500	28 38 56 72 95	2 2.1 3 4 5	103 155 255 360 440	116 186 315 470 595	1800 1800 1700 1300 1100	2200 2200 2000 1600 1400	61848M 61948M 6048M 6248 6348M	249 251 253 256 260	291 309 347 424 480	2 2 2.5 3 4	4.78 8.10 20.7 51.8 96.2
26	0 320 360 400 480 540	28 46 65 80 102	2 2.1 4 5 6	122 212 294 430 501	128 269 375 592 710	1700 1600 1500 1100 1000	2000 1900 1800 1400 1300	61852M 61952M 6052M 6252 6352F1	269 276 276 280 286	311 349 384 460 514	2 2 3 4 5	4.85 14.4 28.8 68.8 120
28	0 350 380 420 500 580	33 46 65 80 108	2 2.1 4 5 6	131 215 305 410 560	188 282 405 600 840	1600 1500 1400 1000	1900 1800 1700 1300 1200	61856M 61956M 6056 6256 6356	289 291 296 300 305	341 369 404 480 553	2 2 3 4 5	7.17 15.6 32.2 72 141
30	0 380 420 460 540	38 56 74 85	2.1 3 4 5	163 267 340 450	206 370 480 665	1400 1300 1200 950	1700 1600 1500 1200	61860M 61960 6060 6260	309 313 316 320	371 407 444 520	2 2.5 3 4	10.4 20.7 48.4 88
32	0 400 440 440 480 560 580	38 37 56 74 82 92	2.1 2.1 3 4 5	164 210 278 355 435 515	220 305 395 510 665 780	1300 1200 1300 1100 950 900	1600 1400 1600 1400 1200 1100	61864M 60964 61964 6064 6076F3 6264	331 331 333 336 336 340	389 428 427 464 540 560	2 2 2.5 3 4 4	11.4 15.5 24.9 50.3 65.6 111
34		38 56 82 92	2.1 3 5 6	169 282 403 545	227 420 620 890	1200 1100 950 900	1500 1400 1200 1000	61868 61968 6068 6268	352 353 360 366	408 447 500 599	2 2.5 4 4	11.6 27.0 63.4 112
36	0 440 440	25 38	1.5 2.1	118 173	210 242	1130 1100	1450 1400	60872 61872	367 351	432 429	1.5 2	6.5 12.2



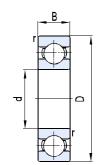


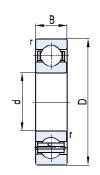


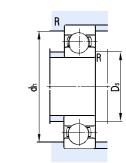


	Basic	dimension	S	Basic loa	ad ratings	Limit	speed		Abutm	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	vveignt
	n	nm		K	N	r/m	nin			mm		Kg
	480	56	3	282	425	1100	1400	61972	373	467	2.5	30.9
	540	82	5	439	698	1000	1200	6072M	380	520	4	65.7
380	480	46	2.1	278	345	1000	1300	61876F1	391	469	2	19.0
	520	65	4	345	550	1000	1300	61976	396	504	3	39.8
	560	82	5	439	665	950	1200	6076	398	542	4	69.3
400	500	31	2	159	277	1000	1200	60880	410	490	2	15
	500	46	2.1	242	403	1000	1200	61880	413	488	2	21
	540	44	3	258	435	980	1250	60980	411	525	2.5	27.5
	540	65	4	355	585	950	1200	61980	416	524	3	43.6
	600	90	5	495	780	900	1100	6080M	420	580	4	87.9
420	520	46	2.1	245	420	980	1250	61884	431	508	2	21.5
	620	90	5	495	875	900	1100	6084	437	603	4	90.5
440	540	31	2	155	285	900	1100	60888	450	531	2	16.5
	540	46	2.1	245	445	900	1100	61888	453	528	2	22
	600	50	4	305	550	900	1100	60988	456	585	3	41
	600	74	4	390	680	870	1000	61988	455	585	3	61.6
	650	94	6	525	880	850	1000	6088	466	624	5	108
460	580	56	3	303	435	900	1100	61892	473	567	2.5	34.3
	620	74	4	410	765	870	1100	61992	475	604	3	63
	680	100	6	553	945	800	950	6092F1	483	657	5	121
480	600	56	3	315	610	870	1100	61896	492	587	2.5	36
	650	78	5	417	743	800	950	61996F3	498	632	4	74.1
	700	100	6	605	1130	740	900	6096	504	676	5	126
500	620	37	2.1	220	445	800	950	608/500	510	609	2	20
	620	56	3	315	480	800	950	618/500M	513	607	2.5	37.3
	670	78	5	450	860	760	900	619/500	519	651	4	79
	720	100	6	575	1020	750	900	60/500	526	694	5	135
530	650	56	3	315	620	750	900	618/530F1	543	637	2.5	41.1
	650	56	3	315	620	750	900	618/530MA	543	637	2.5	42.1



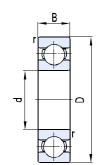


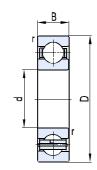


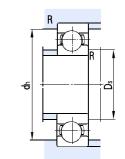


	Basic	dimension	S	Basic loa	ad ratings	Limit	speed		Abutm	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	vveigni
	n	nm		К	N	r/min			mm			Kg
	710	57	4	410	810	690	840	609/530	545	696	3	60
	710	82	5	468	885	700	850	619/530F1	548	692	4	91.6
	780	112	6	635	1260	670	810	60/530	552	757	5	188
560	680	37	2.1	220	460	710	860	608/560	572	670	2	30
	680	56	3	328	525	700	850	618/560	573	667	2.5	42.8
	750	85	5	475	925	670	800	619/560F1	578	732	4	110
	820	115	6	670	1370	630	750	60/560F3	586	794	5	75.7
600	700	100	3	345	710	670	800	D66/600	610	690	2.5	60.6
	730	42	3	260	550	670	800	608/600	614	718	2.5	41
	730	60	3	345	710	670	800	618/600	614	717	2.5	52.7
	870	118	6	680	1450	600	700	60/600	623	847	5	233
630	780	48	3	355	730	640	760	608/630	643	767	2.5	41
	780	69	4	420	760	630	750	618/630	645	765	3	76.5
	850	71	5	475	1050	600	710	609/630	649	832	4	112
	850	100	6	610	1330	600	710	619/630	654	829	5	163
	920	128	7.5	800	1750	550	660	60/630	657	891	6	280
670	820	69	4	420	780	560	670	618/670	685	805	3	82.2
	900	73	5	540	1210	580	700	609/670	689	882	4	143
	900	103	6	670	1450	530	630	619/670MA	693	877	5	194
	920	118	6	750	1600	530	630	66/650N1	673	897	5	254
	980	136	7.5	904	1900	500	600	60/670F3	698	952	6	361
710	870	74	4	451	905	530	630	618/710	725	855	3	98.1
	950	78	5	545	1280	500	610	609/710	729	932	4	148
	950	106	6	645	1510	500	610	619/710	732	928	5	218
	1030	140	7.5	935	2180	490	560	60/710	738	1002	6	375
750	920	78	5	515	1240	480	610	618/750	766	901	4	110
	1000	112	6	745	1790	490	570	619/750	774	977	5	260
	1090	150	7.5	975	2370	450	530	60/750	778	1061	6	490
800	980	57	4	390	990	430	510	608/800	815	966	3	100
	980	82	5	545	1360	430	510	618/800	820	960	4	132



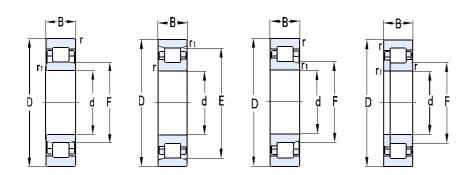


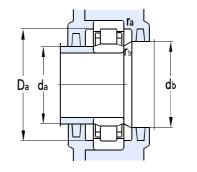


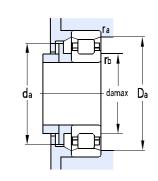


	Basic	dimension	S	Basic loa	ad ratings	Limit	speed		Abutm	ent and fillet dim	ensions	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	Dsmin	dhmax	Rmax	vveigiit
	n	nm		K	N	r/m	nin			mm		Kg
	1060	115	6	815	2100	430	500	619/800	823	1037	5	280
	1150	155	7.5	985	2530	400	480	60/800	828	1120	6	540
850	1030	57	4	385	1000	450	500	608/850	865	1015	3	75
	1030	82	5	555	1310	450	530	618/850	870	1010	4	144
	1120	118	6	815	2150	400	480	619/850	873	1098	5	315
	1220	165	7.5	1090	2980	370	430	60/850	879	1190	6	640
900	1090	85	5	600	1430	380	450	618/900F3	918	1072	4	155
	1180	122	6	830	2270	360	440	619/900	923	1156	5	355
	1280	170	7.5	1080	3120	330	410	60/900	928	1252	6	725
950	1150	90	5	660	1620	360	430	618/950F1	968	1132	4	188
	1250	132	7.5	985	2850	330	410	619/950	979	1222	6	395
	1360	180	7.5	1145	3315	310	380	60/950	979	1330	6	850
960	1160	90	5	630	1550	360	430	66/960MA	978	1142	4	199
1000	1220	71	5	540	1550	350	400	608/1000	1018	1201	4	175
	1220	100	6	680	1720	340	400	618/1000MA	1023	1197	5	234
	1320	103	6	800	2340	330	380	609/1000	1023	1297	5	405
	1320	140	7.5	985	2880	330	380	619/1000	1028	1292	6	525



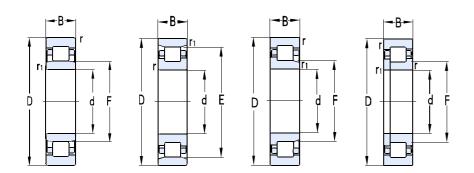


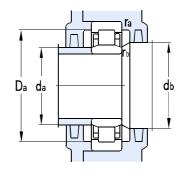


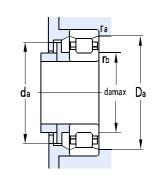


		Basi	c dime	ension	ıs			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		\/\aight
C	I D	Е	rs	min r	1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
			m	ım	·			К	N	r/m	nin					m	ım			Kg
25	52 62 62	2 1	7 1	1 1.1 1.1	0.6 1.1 1.1	31.5 34 35		28.6 44.2 53.4	24.0 37.0 52	11000 9500 9500	14000 12000 12000	NU205EM NJ305M NJ2305M/HA	29 31.5 31.5	30 32 32	36 40 40	47 55.5 55.5		1 1 1	0.7 1 1	0.159 0.267 0.453
30	55 62 62 72 72 72 90	2 10 2 20 2 19 2 20 2 20	6 1 0 1 9 1 7 1	1 1 1 1.1 1.1 1.1	0.6 0.6 0.6 1.1 1.1 1.5	36.5 37.5 37.5 40.5 42 40.5 45		18.2 37.4 46.2 53.3 72.6 72.6 77.6	18 35.0 70.5 51.0 74 75.0 65.5	12000 9500 9500 9000 9000 8000 7500	15000 12000 12000 11000 11000 9500 9000	NU1006M NJ206EM NJ2206EM N306M NUP2306M NU2306EM NJ406M	34 34 34 36.5 36.5 36.5 38	35 36 36 39	38 43 43 47 47 47 52	50 57 57 65.5 65.5 65.5 82		1 1 1 1 1 1 1.5	0.6 0.6 0.6 1 1 1.5	0.138 0.264 0.297 0.403 0.585 0.593 0.882
35	62 72 72 80 80 80 80	2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	7 (3 3 1 1 1 1 1 1 1	1 0.6 1.1 1.5 1.5 1.5 1.5	0.6 1.1 1.1 1.5 1.1 1.5 1.1	42 44 46.2 46.2 46.2 53	64 70.2	39.9 53.2 66.1 57.0 71.3 77.0 101 89	36.5 46.5 59 60.0 70.0 80.0 100 85	9000 8500 8500 8000 7000 7000 6700	11000 10000 10000 9500 9500 8500 8500 8000	NU1007M N207EM NJ2207EM N307M NJ307EM NJ2307M NU2307EM NJ407M	38.2 41.5 39 41.5 41.5 41.5 41.5	41 62 42 44 44 44 44 49	44 50 48 53 48 59	56 68 65.5 73.5 72 72 72 72 85	66 72	1 1 1.5 1.5 1.5 1.5	0.6 0.6 0.6 1 1 1 1.5	0.173 0.331 0.363 0.595 0.604 0.833 0.81 1.10
40	68 80 80 90) 18) 28) 28	8 1 3 1 3 1	1 1.1 1.1 1.5 1.5	0.6 1.1 1.1 1.5 1.5	47 49.5 52	71.5 80	26.4 55.6 77.5 88.0 122	28.0 55.5 77.0 87.0 116	9500 7500 7500 6700 6300	12000 9000 9000 8000 7500	NU1008M N208EM NJ2208EM N308EM NU2308EM	42 46.5 46.5 48 48	45 69 48 78 49	50 56 55	65 73.5 73.5 82 82	73 82	1 1 1 1.5 1.5	0.6 1 1 1.5 1.5	0.231 0.425 0.539 0.794 1.01
45	85 85 85 10 10 10	5 19 5 29 00 29 00 29	9 1 3 1 5 1 5 1	1.1 1.1 1.5 1.5 1.5 2	1.1 1.1 1.5 1.5 1.5 2	55 54.5 54.5 54.5	86.5 88.5 100.5	67.5 67.5 80.8 106 106 152 124	72.5 72.5 84.5 109 109 164 123	6700 6700 5600 6300 6300 5600	8000 8000 6700 7500 7500 6700	NJ209M NJ209EM NU2209EM N309M N309EM NJ2309EM N409M	51.5 51.5 51 53 53 53 54	53 53 53 58 86 56 97	61 61 58 67	78.5 78.5 79 92 92 92 111	90.5 91 103	1 1 1 1.5 1.5 1.5	1 1 1.5 1.5 1.5 2	0.487 0.51 0.635 0.920 0.959 1.52 1.67
50	80 90			1 1.1	0.6 1.1	57.5	80.4	44.5 57.0	53.2 64.0	8500 6300	10000 7500	NJ1010M N210M	54 56.5	56 79	60	75 83.5	82	1 1	0.6 1	0.316 0.559



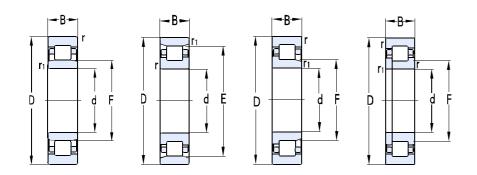


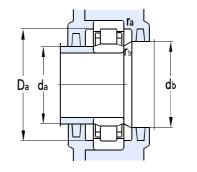


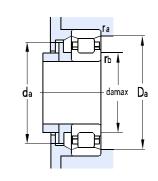


		Basic d	imensic	ns			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Weight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	vveigiii
	•		mm				K	N	r/n	nin					m	ım			Kg
	90 90 110 110 110 110 130	20 23 27 27 40 40 31	1.1 1.1 2 2 2 2 2 2.1	1.1 1.1 2 2 2 2 2 2.1	59.5 65 65	81.5 95 97 110	62.5 86.1 94.0 121 150 177 151	67.5 90 97.0 125 170 198 151	6300 6300 5000 5000 5000 5000	7500 7500 6000 6000 6000 6000	N210EM NU2210EM N310M N310EM NU2310M NJ2310EM N410M	56.5 56.5 59 59 59 59	79 57 93 95 61 62 107	62 67 73	83.5 83.5 101 101 101 101 119	82 97 99	1 1 2 2 2 2 2 2	1 1 2 2 2 2 2 2	0.566 0.65 1.17 1.30 1.91 1.92 2.18
55	90 100 100 100 120 120 120 120 120 140	18 21 21 25 29 29 33.3 43 43	1.1 1.5 1.5 1.5 2 2 1.5 2 2 2.1	1 1.5 1.5 1.1 2 2 1.1 2 2 2.1	64.5 66 70.5	88.5 90 104.5 106.5 88.9 106.5 117.2	54.4 73.2 91.7 108 148 148 73.7 156 220 162	66 84.5 106 122 136 144 85.0 174 246 168	7000 6000 6000 6000 4800 4800 4800 4800 4	8500 7000 7000 7000 5600 5600 5600 5600 5	NU1011M NF211M NF211E NJ2211EM N311M N311EM N3211M NU2311M N2311E N411M	59.6 63 63 61.5 64 64 63 64 64 66	63 64 102 104 87 68 104 114	67 73 73	84 93.5 93.5 92 111 111 93.5 111 111 129	92 92 107 109 92 110 119	1 1.5 1.5 1.5 2 2 1.5 2 2	1 1.5 1.5 1 2 2 1 2 2 2	0.479 0.806 0.757 0.783 1.65 1.60 1.20 2.43 2.56 2.86
60	95 110 110 110 110 130 130 130 130 140 150	18 22 22 28 28 31 31 46 46 51	1.1 1.5 1.5 1.5 1.5 2.1 2.1 2.1 2.1 2.5 2.1	1 1.5 1.5 1.5 2.1 2.1 2.1 2.1 2.5 2.1	73.5 72	85.5 100 97.5 113 115 113 115 122 127	50.6 103 80.5 91.3 139 163 163 190 247 268 193	66.0 102 92.5 131 145 152 166 217 279 310 202	6700 5300 5300 5300 5300 4300 4300 4300 43	8000 6300 6300 6300 5000 5000 5000 5000 5	N1012M N212EM N212M NUP2212M NJ2212EM N312M N312EM N2312M N2312E N612M N412M	65 65 68 68 68 71 71 71 71 72	83 70 70 110 112 110 112 119 124	80 80	88.5 102 102 102 102 119 119 119 119 128 139	116 118 117 118 125 130	1 1.5 1.5 1.5 1.5 2 2 2 2 2 2	1 1.5 1.5 1.5 1.5 2 2 2 2 2 2	0.432 0.910 0.937 1.27 1.23 2.04 2.06 2.95 2.93 3.96 3.29
65	120 120 120 120 140 140	23 23 31 31 33 33	1.5 1.5 1.5 1.5 2.1 2.1	1.5 1.5 1.5 1.5 2.1 2.1	79.6 78.5	105.6 108.5 121.5 124.5	109 118 122 150 151 201	125 133 154 182 168 185	4800 4800 4800 4800 4000 4000	5600 5600 5600 5600 4800 4800	N213M NF213EM NU2213M NU2213EM N313M N313EM	73 73 73 73 76 76	103 80 76 76 119 122	81 81	112 112 112 112 112 129	111 111 124 127	1.5 1.5 1.5 1.5 2 2	1.5 1.5 1.5 1.5 2 2	1.11 1.19 1.65 1.61 2.45 2.42



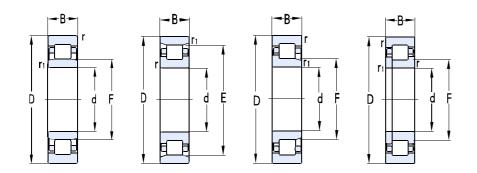


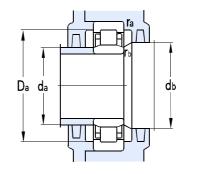


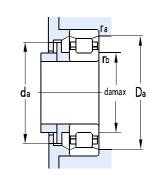


		E	Basic di	mensio	ns			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Wajaht
	d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
	İ	·		mm				K	N	r/m	nin	_				m	ım			Kg
	1	140 140 160	48 48 37	2.1 2.1 2.1	2.1 2.1 2.1	83.5	124.5 135.5	271 271 209	276 305 222	4000 4000 4000	4800 4800 4800	NU2313M NF2313E N413M	76 76 76	79 132	85	129 129 149	127 139	2 2 2	2 2 2	3.60 3.60 4.01
70	1 1 1 1 1 1 1 1 1	125 125 125 150 150 150 150 150 180 180 180	24 24 31 35 35 35 51 51 42 42 42 42	1.5 1.5 1.5 2.1 2.1 2.1 2.1 3 3	1.5 1.5 1.5 2.1 2.1 2.1 2.1 3 3 3	89 90 99 100	110.5 113.5 110.5 130 133 133 151 152	110 130 171 210 224 224 299 299 262 262 262 262	130 152 183 216 242 226 345 345 283 283 283 283	4500 4500 4500 3600 3600 3600 3600 3600 3600 3600 3	5300 5300 5300 4300 4300 4300 4300 4300	N214M N214E N2214M N314M N314EM NU314EM NU2314M N2314E N414M N414	78 78 78 81 81 82 81 81 83 83 83	108 111 81 127 130 86 86 130 148 148 97	91 93 102 113	117 117 117 139 139 138 139 139 167 167 167	116 116 100 133 136 136 155 155	1.5 1.5 1.5 2 2 2 2 2 2 2.5 2.5 2.5 2.5	1.5 1.5 1.5 2 2 2 2 2 2 2.5 2.5 2.5 2.5	1.27 1.29 1.68 3.00 3.08 3.45 4.52 4.27 5.66 6.40 5.79 5.94
75	1 1 1 1 1 1 1 1 1	115 130 130 130 130 130 160 160 160 160 190	20 25 25 31 31 37 37 37 37 55 45	1.1 1.5 1.5 1.5 1.5 2.1 2.1 2.1 2.1 3	1 1.5 1.5 1.5 2.1 2.1 2.1 2.1 3	85 88.5 95 95.5 95.5	116.5 118.5 116.5 143 139.5	64.9 130 142 177 177 266 266 240 240 361 300	83.0 148 173 197 197 285 285 252 252 345 325	5600 4500 4500 4500 4500 3400 3400 3400 34	6700 5300 5300 5300 5300 4000 4000 4000 40	NU1015M N215M N215E NU2215M N2215M NU315EM N315E N315M NU315M NU315M NJ2315M	80 83 83 83 86 86 86 86 86 86	83 114 116 86 86 92 140 140 92 91	91 97 97 107	108.5 122 122 122 122 149 149 149 149 149 177	121 121 121 146 146	1 1.5 1.5 1.5 1.5 2 2 2 2 2 2 2 2	1 1.5 1.5 1.5 2 2 2 2 2 2 2 2.5	0.739 1.40 1.38 1.75 1.77 3.62 3.59 3.59 3.56 5.86 6.86
80	1 1 1 1	125 140 140 140 140 170 140 170	22 26 26 33 33 39 44.5 58	1.1 2 2 2 2 2 2.1 2 2.1	1 2 2 2 2 2.1 2 2.1	95.3 95.28	113.5 125 127.3 127.3 151	78.1 140 152 190 201 260 217 394	100 158 184 233 260 275 305 420	5300 4000 4000 4000 4000 3200 4000 3200	6300 4800 4800 4800 4800 3800 4800 3800	N1016M N216M N216E NU2216M N2216E N316M NU5216 N2316M	85 89 89 89 89 91 88	110 123 125 93 124 144 93 144	98 97	118.5 131 131 131 131 159 132 159	116.5 128 130 130	1 2 2 2 2 2 2 1.5 2	1 2 2 2 2 2 2 1.5 2	1.00 1.66 1.67 2.32 2.16 4.30 3.03 6.15



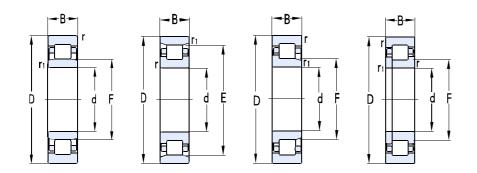


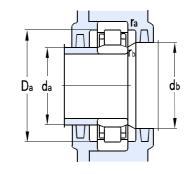


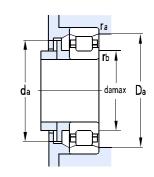


		Basic d	imensio	ns			Basic Ioa	d ratings	Limit	speed		Abutment and fillet dimensions ations da min da max db min Da max Da max ra max rb max							Waight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
		•	mm				K	N	r/m	nin					m	ım			Kg
	170 200	58 48	2.1	2.1 3	101	170	394 341	435 375	3200 3200	3800 3800	NJ2316EM N416M	91 93	98 167	113	159 187		2 2.5	2 2.5	6.62 8.02
85	150 150 150 150 180 150 180 210	28 28 36 36 41 49.2 60 52	2 2 2 2 1.1 2 3 4	2 2 2 2 1.1 2 3 4	101.8 100.5 108 102 108	133.8 136.5	165 181 238 238 323 223 415 385	191 217 266 279 360 310 467 425	3800 3800 3800 3800 3000 3800 3000 3000	4500 4500 4500 4500 3600 4500 3600 3600	N217M N217E NU2217M NU2217EM NJ317EM NU3217M NJ2317M N417M	94 94 94 94 98 94 96 101	132 134 98 98 105 98 103 176	103 103 111 103 120	141 141 141 141 167 141 169 194	139 139 183	2 2 2 2 2.5 2 2.5 3	2 2 2 2.5 2 2.5 3	2.08 2.08 2.8 2.82 5.27 3.88 7.81 9.48
90	140 160 160 160 160 190 190 190 190 225	24 30 30 40 40 52.4 43 43 43 64 54	1.5 2 2 2 2 2 3 3 3 4	1.1 2 2 2 2 2 3 3 3 3 4	103 107 107.21 115 113.5	143 145 143 8 165 169.5	90 162 198 235 266 281 319 347 396 475 429	114 209 241 299 335 390 342 385 505 565 480	3600 3600 3600 3600 3600 2800 2800 2800 2800 2800	4300 4300 4300 4300 4300 4300 3400 3400	NJ1018M N218M N218E N2218M NUP2218EM NU3218A N318M N318EM NJ2318M NJ2318E N418M	96.5 99 99 99 104 99 103 103 103 106	101 140 142 105 104 162 166 110 110	106 117 110 127 127	132 151 151 158 149 151 177 177 177 177	148 148 151 168 173	1.5 2 2 2 2 2 2.5 2.5 2.5 2.5 3	1 2 2 2 2.5 2.5 2.5 2.5 2.5 3	1.38 2.64 2.49 3.62 3.59 4.50 6.05 5.99 9.29 8.84 11.3
95	145 170 170 170 200 200 200 240	24 32 32 43 45 45 67 55	1.5 2.1 2.1 2.1 3 3 4	1.1 2.1 2.1 2.1 3 3 3	108	151.5 154.5 151.5 173.5 177.5	117 189 242 309 330 371 485 455	166 231 291 315 370 420 565 525	4500 3400 3400 3400 2600 2600 2600 2600	5300 4000 4000 4000 3200 3200 3200 3200	NJ1019M N219M N219EM N2219M N319M N319EM NJ2319M N419M	101.5 106 106 106 108 108 108	104 149 152 152 170 174 116 198	116 135	137 159 159 159 187 187 187 224	157 157 157 178 181	1.5 2 2 2 2.5 2.5 2.5 2.5 3	1 2 2 2 2.5 2.5 2.5 2.5 3	1.53 3.07 3.19 4.27 6.67 7.00 10.2 13.3
100	140 150 180 180	20 24 34 34	1.1 1.5 2.1 2.1	1.1 1.1 2.1 2.1	110 113	160 163	75.5 94.5 250 271	108 129 290 330	3600 3600 3200 3200	4300 4300 3800 3800	NU1920M NJ1020M N220M N220E	102 105 111 111	107 110 157 160	118 123	133 132 169 169	163 166	1 1 2 2	1 1 2 2	0.900 1.51 3.45 3.77



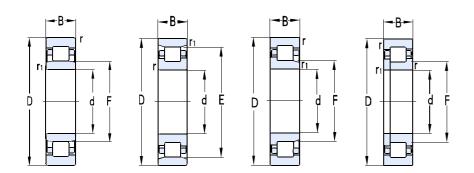


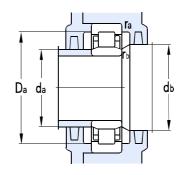


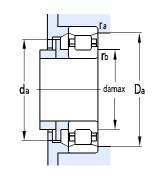


		Basic di	mensic	ns			Basic Ioa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Waight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
			mm				K	N	r/m	nin	-				m	im			Kg
	180 180 180 215 215 215 215 215 215	46 46 60.3 41 47 47 73 73 58	2.1 2.1 2.1 3 3 3 3 4	2.1 2.1 2.1 3 3 3 3 4	119 120 125.1 129.5	191.5 185.5 191.5 211	349 361 208 391 428 428 637 637 505	385 470 256 440 418 465 700 760 590	3200 3200 3200 2400 2400 2400 2400 2400	3800 3800 3800 3000 3000 3000 3000 3000	N2220M NU2220E NU3220M NJ320EM NUP320M N320EM N2320M N2320E N420M	111 111 121 113 113 113 113 113 116	116 116 140 124 188 182 188 208	122 147 142 142	169 169 244 202 202 202 202 202 202 234	195 190 195 215	2 2 3 2.5 2.5 2.5 2.5 2.5 2.5	2 2 3 2.5 2.5 2.5 2.5 2.5 2.5 3	5.25 5.08 6.81 9.82 9.05 9.67 13.1 12.9 15.4
105	160 190 190 190 225 225 260	26 36 36 65.1 87.3 49 60	2 2.1 2.1 2.1 3 3 4	1.1 2.1 2.1 2.1 3 3 4	125 126.8	145.5 168.8 196 201 220.5	119 285 285 352 660 475 576	168 299 315 500 910 525 655	4000 3000 3000 3000 2200 2200 2200	4800 3600 3600 3600 2800 2800 2800	N1021M N221M NJ221EM NU3221M N3321M N321EM N421M	111.5 116 116 116 116 118 121	166 121 198 122 139 130 151	137 128	151 179 179 179 208 212 244	149 172 204 203 224	2 2 2 2.5 2.5 3	1 2 2 2 2.5 2.5 2.5 3	1.85 4.33 4.52 8.22 18.3 10.5
110	170 170 200 200 200 200 240 240 240 240 280	28 28 38 38 53 69.8 50 50 80 65	2 2 2.1 2.1 2.1 2.1 3 3 4	1.1 1.1 2.1 2.1 2.1 2.1 3 3 3	125 132 132.5	155 178.5 180.5 207 211 211 235	143 143 270 318 418 451 462 503 741 615	194 194 347 370 490 655 515 575 930 725	3800 3800 2800 2800 2800 2800 2000 2000	4500 4500 3400 3400 3400 3400 2600 2600 2600 2600	N1022M NU1022M N222M N222EM NJ2222M NU3222M N322M N322E N2322E	116.5 116.5 121 121 121 121 123 123 123 126	123 175 129 129 138 129 139 204 138 150	128 145 135	161 161 189 189 189 189 227 227 227 264	157 181 183 210 215 215 240	2 2 2 2 2 2.5 2.5 2.5 2.5 3	1 1 2 2 2 2 2 2.5 2.5 2.5 2.5 3	2.31 2.32 5.02 5.27 7.83 9.92 11.4 11.2 17.5 21.8
120	180 215 215 215 215 215 215 240 260	28 40 40 58 58 76 80 55	2 2.1 2.1 2.1 2.1 2.1 3.7 3	1.1 2.1 2.1 2.1 2.1 2.1 2.1 3.7 3	135 143.5 143.5 145.14 150	191.5 191.5 226	146 350 374 480 494 517 583 580	205 390 460 550 620 780 790 645	3400 2400 2400 2400 2400 2400 2400 1900	4000 3000 3000 3000 3000 3000 3200 2400	NU1024M N224M NJ224EM N2224M NJ2224EM NU3224M NJ624M N324M	126.5 131 131 131 131 131 140 133	133 140 188 140 140 147	138 156 156 146 165	171 204 204 204 204 204 204 222 247	195 195 230	2 2 2 2 2.5 2.5	1 2 2 2 2 2 2.5 2.5	2.96 6.11 6.68 8.92 9.80 12.4 17.7 15.1



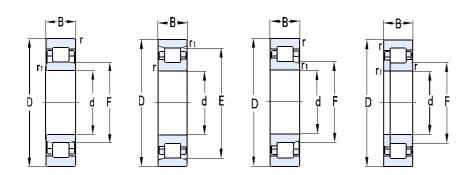


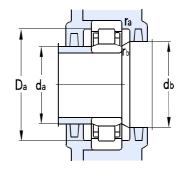


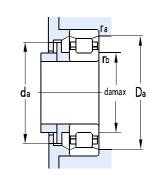


		Basic d	imensic	ns			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Weight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	vveigni
			mm				K	N	r/m	nin					m	im			Kg
	260 260 260 310	55 86 106 72	3 3 3 5	3 3 3 5	154	226 230 260	594 869 990 770	710 970 1380 915	1900 1900 1900 1900	2400 2400 2400 2400	NU324EM N2324M NF3324Q1 N424M	133 133 133 140	150 223 149 254	157 170	247 247 247 290	229 266	2.5 2.5 2.5 4	2.5 2.5 2.5 4	16.3 22.9 29.9 29.0
130	180 200 200 230 230 230 230 280 280 280 280 340	50 33 42 40 40 64 64 58 58 93 93 78	1.5 2 2 3 3 3 4 4 4 4 5	1.5 1.1 1.1 3 3 3 3 4 4 4 4 5	150 147 153.5 167 167 185	182 204 209.5 204 243 243	220 192 280 376 394 580 580 600 690 870 900 941	555 274 415 465 495 690 735 690 795 1180 1200 1110	1900 3200 3000 2200 2200 2200 2200 1800 1800 1800	2400 3800 3700 2800 2800 2800 2200 2200 2200 2200 2	NA4926 N1026M NU2026EMA N226M N226E N2226M NU2226EM N326M NU326EM N2326M NU2326EM NU2326EM	150 136.5 143 143 143 143 143 146 146 146 146 150	170 178 149 200 206 200 150 239 163 240 161 180	145 167 159 170 185 190	160 191 217 217 217 217 217 264 264 264 264 320	184 207 213 209 247 246	1.5 2 1 2.5 2.5 2.5 2.5 3 3 3 3	1.5 1 2.5 2.5 2.5 2.5 3 3 3 3	4.36 4.57 4.95 7.08 7.09 11.6 11.5 17.8 15.8 29.0 29.3 39.5
140	190 210 210 250 250 250 250 300 360 300	30 33 53 42 42 68 68 62 62 82 102	1.5 2 2 3 3 3 4 4 5	1.1 2 1.1 3 3 3 3 4 4 5	158 158 158 169 180 196	221 225 225 260	184 195 358 390 428 603 622 710 740 1010 1140	315 290 630 490 530 755 840 810 880 1200 1310	3000 3000 2600 2400 2400 2000 2000 1900 1800 1800	3600 3600 3400 3000 3000 2600 2600 2400 2200 2200	NF2928M NJ1028M NU3028M N228M N228E NU2228M N2228E N328M NU328EM NJ428M NJ428M	146.5 146.5 147 153 153 153 154 156 156	155 155 154 218 221 164 218 256 176 192 256	161 161 162 172 224 183 219	181 200 200 237 237 237 236 284 284 340 284	225 232 264 264	2 2 2 2.5 2.5 2.5 2.5 3 3 4	1 2 1 2.5 2.5 2.5 2.5 3 3 4 3	2.59 4.01 7.64 9.14 9.01 14.4 14.2 21.9 21.8 46.3 34.6
150	225 270 270 225 270 320 320	35 45 45 56 73 65	2.1 3 3 2.1 3 4 4	1.5 3 3 2.1 3 4 4	169.5 169.5 182 193	238 242 277	212 430 484 363 698 826 855	310 570 610 620 980 890 1010	2600 2000 1900 2400 1900 1700	3200 2600 2400 3000 2400 2000	NJ1030M N230M N230E NU3030M NJ2230E N330M NJ330EM	159 163 163 159 163 166	166 234 238 166 177 272 189	178 172 197 213	214 257 257 214 257 304 304	242 246 282	2 2.5 2.5 2 2.5 3 3	2 2.5 2.5 2 2.5 3 3	5.05 11.6 11.5 7.99 18.1 26.5 26.2



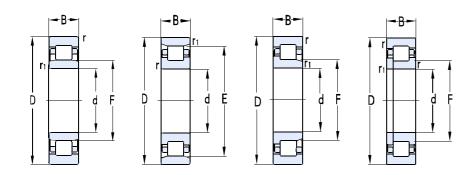


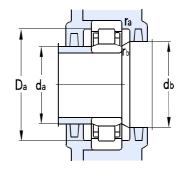


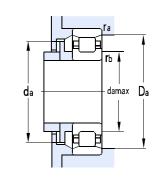


		Basic d	imensi	ons			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Weight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	weight
			mm	•	•	•	К	N	r/m	nin					m	ım			Kg
	320 320 320	108 108 128	4 4 4	4 4 4	193 193	277	1300 1300 1320	1480 1420 1880	1700 1700 1400	2000 2000 1800	NU2330M N2330M NJ3330M	166 166 166	186 189	196 213	304 304 304	284	3 3 3	3 3 3	41.5 42.8 49.9
160	220 240 290 290 290 290 340 340 340 340	36 38 48 48 80 80 68 114	2 2.1 3 3 3 4 4 4	2 2.1 3 3 3 4 4 4	173 195 193 195 204 204	220 257 292 292	255 260 556 556 883 810 950 950 1187 1260	435 365 655 695 1190 1000 1026 1150 1610 1730	2500 2400 1800 1800 1800 1500 1500 1350	3200 3000 2200 2200 2200 2200 1800 1700	NJ2932M N1032M N232M NU232EM NU2232EM NJ2232M N332M NU332EQ1 N2332M NU2332EM	169 168 173 173 173 173 176 176 176	171 217 255 191 189 189 288 200 200	181 198 196 196 207 209 209	211 232 277 277 277 277 277 324 324 324 324	223 263 296	1.5 2 2.5 2.5 2.5 2.5 3 3 3	1.5 2 2.5 2.5 2.5 2.5 3 3 3	4.17 5.96 14.3 14.3 24.2 23.9 30.8 27.8 51.6 52.4
170	230 260 310 310 310 310 340 360 360	28 42 52 52 86 86 114 72 120	2 2.1 4 4 4 4 4 4	1.1 2.1 4 4 4 4 4 4	207 205 208	216 237 272 292 310	193 299 660 660 1000 1000 1120 904 1380	310 400 780 870 1480 1480 1610 1040 1850	2400 2200 1800 1800 1800 1800 1500 1400	2900 2800 2200 2200 2200 2200 1800 1700	N1934M N1034M N234M NU234EM NU2234EM NU2234M N2332M N334M NJ2334M	180 181 186 186 186 187 176 186	233 266 203 201 203 288 307 212	213 210 208 211	222 249 294 294 294 293 324 344 344	219 241 278 295 315	1.5 2 3 3 3 3 3 3	1 2 3 3 3 3 3 3 3	3.64 8.02 18.2 18.4 29.0 30.5 51.6 37.3 62.5
180	250 280 280 280 320 320 320 380 380 380	33 31 31 31 46 52 86 112 75 75 126	2 2 2 2 2.1 4 4 4 4 4	1.1 2 2 2 2.1 4 4 4 4	215 218 231 232	233 250 250 260 255 282 330	237 270 270 330 380 685 1100 1120 990 1170 1530	380 420 420 472 565 785 1580 1950 1260 1360 1850	2200 2000 2000 2000 2000 1700 1700 1700	2800 2400 2400 2400 2600 2000 2000 2000 1800 1800 1600	NF1936M N036M N036L N036EM N1036M N236M NU2236M NU3236M N336M NU336EM NU336EM	190 191 191 191 191 196 196 196 196	246 246 246 221 278 211 211 325 226 227	218 218 236 255	240 269 269 269 265 304 304 304 364 364	236 254 254 254 260 286	1.5 2 2 2 2 3 3 3 3 3 3	1.5 2 2 2 2 3 3 3 3 3	4.96 8.59 7.08 7.15 10.3 19.7 31.4 41.6 39.6 42.1 72.0





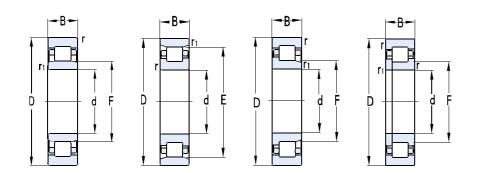


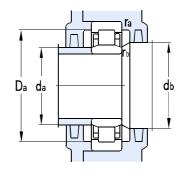


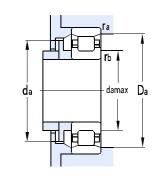
		Basic di	imensic	ns			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Waight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
	•		mm		•		К	N	r/m	nin					m	nm			Kg
190	260 290 340 400 400	42 46 55 78 132	2 2.1 4 5	2 2.1 4 5 5	208 215 231 240	345	315 413 730 1080 1870	610 640 916 1730 2450	2200 2000 1600 1200 1200	2800 2600 1900 1500 1500	NJ2938 NU1038M NU238M N338M NU2338EMA	196 201 206 210 210	206 212 226 340 235	210 218 234 380 249	252 279 324 350 380		1.5 2 3 4 4	1 2 3 4 4	7.24 10.9 21.6 50.2 82.8
200	310 310 320 360 360 360 420 420	34 51 48 58 98 98 80 138 165	2 2.1 2.1 4 4 5 5	2 2.1 2.1 4 4 5 5	227 244 260 260	277 283 316 325 364	336 468 473 808 1200 1300 1090 1880 2150	545 705 705 995 1710 1900 1400 2510 3540	2200 1900 1900 1500 1500 1500 1300 1200	2800 2400 2400 1800 1800 1600 1500	N040M NU1040M N640M N240M NJ2240M N2240EM NU340M N2340M NU3340M	211 211 211 216 216 216 220 220 220	274 225 280 310 236 320 253 360 253	233 260 264 264	299 299 299 344 344 344 400 400	280 286 322 330 368	2 2 2 3 3 3 4 4 4	2 2 2 3 3 3 4 4 4	10.1 14.3 14.7 26.8 45.5 44.9 56.7 94.5 118
220	300 340 340 400 400 400 400 460 460 460	48 56 90 65 108 144 108 108 88 145	2.1 3 4 4 4 4 5 5 5	2.1 3 3 4 4 4 4 5 5	240 250 251.409 270 270 265 284 284	350 350 407	407 534 1060 1000 1500 1950 1490 1440 1280 2260 2300	755 810 1820 1220 1990 3350 2280 1990 1730 3270 3360	1900 1800 1800 1500 1300 1500 1300 1300 1000 1000	2400 2200 2200 1800 1600 1600 1600 1300 1300	NJ2944M NJ1044M NU3044Q1/HA N244M NU2244M NB3244F1 NU2244EM/HC N2244M NU344M NU2344M	229 233 233 236 236 236 237 237 240 240 240	237 246 246 342 262 263 255 255 277 276 403	243 265 254 274 276 264 360 288 288	289 327 327 384 384 383 383 440 440 440	358 411	2 2.5 2.5 3 3 3 3 4 4	1 2.5 2.5 3 3 3 3 4 4 4	10.8 19.6 32 36.7 62.2 77.3 62.8 61.8 73.4 125 114
240	320 360 440 440 440 440 500 500	38 56 72 72 120 146 95 95	2.5 3 4 4 4 5 5 5	1.8 3 4 4 4 5 5	260 270 295 295 290 306 310	385 430	308 512 1050 1050 1490 2240 1530 1670 2470	540 775 1540 1540 2450 3820 2120 2190 3460	1900 1700 1300 1300 1200 1100 1000 1000 950	2400 2000 1600 1600 1500 1400 1300 1300 1200	NU1948M NU1048M NU248M N248M NU2248MA NU5248 N348M NU348EM NU2348M	249 253 256 256 256 256 260 260 260	257 266 288 288 284 287 426 296	263 274 299 317 299 293 313 314	308 347 424 424 423 424 480 480 480	434	2 2.5 3 3 3 4 4 4	1.5 2.5 3 3 3 4 4 4	8.50 20.5 46.9 49.1 84.8 104 96.3 94.9 154

 $33 \hspace{1.5cm} 34$



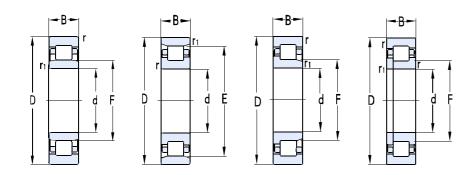


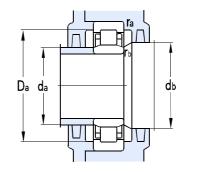


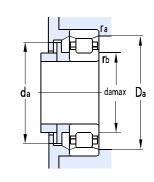


	l	Basic d	imensic	ons			Basic loa	d ratings	Limit	speed		Abutment			ent and f	illet dime	nsions		\\\oight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
			mm		•		K	N	r/n	nin	_				m	ım			Kg
250	308	50	6	2.3			655	1050	1800	2300	N650EM/HA	268	343		368	351	5	2	21.4
260	360 400 400 400 440 480 480 540	46 65 82 104 144 80 130 102	2.1 4 4 4 4 5 5 6	2.1 4 4 4 4 5 5 6	294 290.5 298.5 320 336 319	337 347 420	445 690 1080 1350 2050 1220 1780 1843 3150	785 1090 1880 2340 3450 1800 2910 2560 4500	1600 1500 1300 1150 950 1100 950 850 850	1850 1800 1700 1450 1250 1400 1250 1050	NF1952M NU1052M NU2052EM NU3052M NU3152M NU252M N2252M NU352M NU352M	276 276 276 275 277 280 280 286 286	280 291 291 286 295 313 416 330 310	295 300 300 295 302 324 427 341 323	384 384 385 423 460 460 514 514		3 3 3 3 4 4 5 5	3 3 3 3 4 4 5 5	14.9 30.2 40.1 49.5 98 67.1 105 120 188
280	340 350 360 380 420 420 460 500 500 580 580	30 42 30 46 65 82 146 80 130 108	2 2 2 2.1 4 5 5 6 6	2 2 2 2.1 4 4 5 5 5 6 6	299 301 306 314 321 340 333 362 362	327	308 363 385 473 700 1190 2250 1100 2080 1880 2560	690 790 625 865 1150 2170 3900 1750 3270 2660 4250	1800 1800 1700 1700 1400 1050 900 1150 1100 850 900	2200 2200 1900 1900 1700 1300 1150 1450 1400 1000	N1856X3M/HG2 NJ2856M NJ1856X3M/HG2 NU1956M N1056M NU2056M NU3156M NJ256M NU2256EM NU356M NU356M	289 289 289 291 296 295 300 300 306 306	309 309 303 380 310 316 333 333 347 347	324 324 334 309 318 325 364 344 366 366	330 330 340 369 411 405 440 480 480 554	330	2 2 2 2 3 3 4 4 5 5	2 2 2 2 3 3 4 4 4 5 5	5.76 9.15 8.11 15.5 31.5 39.5 106 71.5 118 147 232
300	380 380 460 460 460 540 540 620 620	48 60 74 95 118 85 140 109 185	2.1 2.1 4 4 5 5 7.5 7.5	2.1 2.1 4 4 5 5 7.5 7.5	321 340 341 340 364 364 385 371	360	450 468 935 1400 1470 1510 2080 2310 3860	1000 990 1510 2510 2700 2270 3450 3300 5850	1370 1200 1200 980 1200 1000 1000 900 830	1650 1500 1500 1250 1500 1300 1200 1100	NJ2860M N3860M/HG2 NJ1060M NU2060M NU3060M NU260M NU2260M NU360M NU360M	310 316 316 317 316 320 320 330 332	318 335 335 336 335 358 352 379 365	332 358 345 344 368 368 390 375	370 444 444 443 444 520 520 590 588	440	1.5 4 3 3 4 4 7 6	1.5 4 3 3 3 4 4 7 6	15.5 16.6 45.1 60 72.5 86.9 146 166 271
320	400 400 440	38 48 56	2.1 2.1 3	1.5 1.5 3	341 341 350		365 490 638	715 1050 1130	1270 1250 1100	1550 1550 1400	NU1864M NU2864M NU1964M	327 327 335	337 337 346	345 345 354	389 389 425		2 2 2.5	1.5 1.5 2.5	11.3 15 24.7



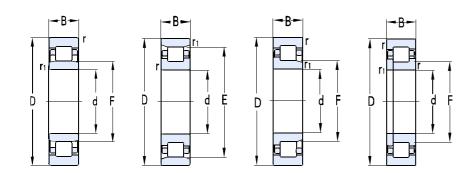


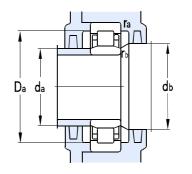


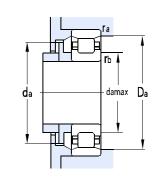


	Basic dimensions							d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Weight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	vveigiit
			mm				K	N	r/m	nin					m	ım			Kg
	480 480 480 540 580 580	74 95 121 176 92 150	4 4 4 5 5	4 4 4 5 5	360 360 360 374 390 380		960 1380 1540 2780 1620 3030	1580 2650 2910 5000 2450 4750	1100 970 1100 870 960 900	1400 1250 1400 1050 1200 1100	NJ1064M NU2064M NU3064M NU3164M NU264M NU2264EM	336 335 336 367 340 340	355 357 335 369 383 377	380 364 380 387 394 394	464 465 464 490 560 560		3 3 4 4 4	3 3 4 4 4	47.8 63 78.1 172 112 181
340	420 460 460 520 580 580 620	48 56 72 82 190 190 165 224	2.1 3 3 5 5 5 6 6	2.1 3 5 5 6 6	361 370 373 385 399 400 416 410		490 700 785 1130 3300 3550 2950 4600	1150 1400 1650 1910 5900 6650 4900 8600	1150 1050 1050 1000 760 760 810 810	1450 1350 1350 1300 910 910 950	NJ2868M NU1968M NU2968M NU1068M NU3168E NU3168 NU2268M NU3268	350 353 353 360 360 360 366 366	357 365 369 380 388 388 401 401	372 374 377 389 403 403 421 421	410 447 447 500 560 560 594 594		2 2.5 2.5 4 4 5 5	2.5 2.5 4 4 4 5	15.5 28.3 36.2 65.0 211 211 225 307
360	480 540 540 540 600 650 750	72 82 106 134 192 170 224	3 5 5 5 5 6 7.5	3 5 5 5 5 6 7.5	388 405 405 405 420 437 455		1220 1190 1890 2060 3520 3150 4900	2300 2000 3560 4050 6500 5400 7600	1100 980 870 800 900 800 700	1300 1280 1050 1000 1000 950 850	NJ2972E NU1072M NU2072M NU3072M NU3172 NU2272M NUP2372M	380 378 380 381 373 386 390	400 400 399 400 417 428 445	380 410 410 410 410	464 522 520 520 587 624 720	423	4 4 4 4 5 7	4 4 4 4 5 7	38.1 65.9 89.5 112 219 262 513
380	480 480 520 560 560 560 680	60 46 82 82 106 135	2.1 2.1 4 5 5 6	2.1 2.1 4 5 5 6	406 406 425 425 425 462		550 525 1180 1220 1930 2250 3760	680 1050 2540 2090 3750 4700 6080	900 950 920 950 800 800 730	1180 1250 1200 1200 950 950 860	N2876 NU1876M N2976M NU1076M NU2076EM NU3076EM NU2276EM	390 390 400 400 398 398 406	401 401 419 420 422 417 445	410 410 428 430 430 430 457	470 470 490 540 542 542 654		2 2 3 4 4 4 5	2 2 3 4 4 4 5	25.9 23.5 82.8 71.0 93 116 276
400	500 500 540 540 540	46 75 65 82 82	2.1 2.1 4 4 4	2.1 2.1 4 4 4	423 425 435 435 438		565 855 900 1350 1250	1150 2010 1750 2850 2510	980 980 900 900 900	1250 1250 1150 1150 1150	NU1880M NU3880Q1 NU1980M NU2980EM NU2980M	410 410 415 415 415	419 419 429 429 434	428 428 439 439 442	490 490 525 525 525		2 2 3 3 3	2 2 3 3 3	21.2 33.4 42 57.8 55.2



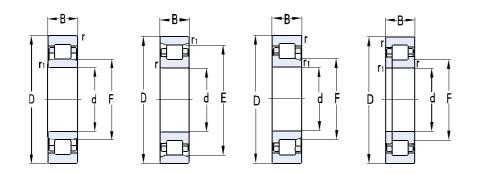


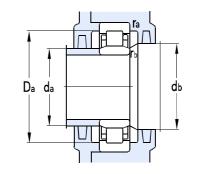


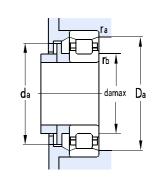


		Basic d	imensio	ns			Basic load	d ratings	Limit	speed				Abutme	ent and f	illet dime	nsions		Waight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
	•	•	mm				К	N	r/m	nin					m	ım			Kg
	600 600 600 650 650	90 118 148 145 200	5 5 5 6 6	5 5 5 6 6	450 449 450 460 460		1450 2150 2330 2920 3760	2470 4800 4550 5190 7170	900 750 900 700 700	1100 900 1100 850 850	NU1080M NU2080EM NU3080M NU2180M NU3180M	420 418 420 420 420	446 446 446 450 450	455 454 455 460 460	580 582 580 590 590		4 4 4 4	4 4 4 4	92.5 122 153 197 274
420	520 520 560 560 560 620 620 620 700	46 75 65 65 82 90 118 150 224	2.1 2.1 4 4 5 5 3 6	2.1 2.1 4 4 5 5 5	447 447 449 458 470 469	528 574	605 900 1080 1080 1290 1440 2400 2850 4950	1270 2250 2010 1950 2800 2490 4750 5450 8950	900 930 930 930 930 930 900 770 770 650	1100 1150 1150 1150 1150 1100 950 950 780	NU1884 NJ3884M NF1984F3 NJ1984MA NU2984M NU1084M NU2084EM NF3084EM NU3184EM	440 427 435 435 435 440 438 438 446	466 441 523 442 452 466 466 466 478	380 462 466 463 475 474	500 510 530 545 545 600 602 602 694	533 586	2 2 3 3 4 4 4 5	2 2 3 4 4 4 5	20.7 33.3 45.2 46 58.1 98.0 127 162 368
440	540 600 600 600 650 650 720	60 74 95 118 94 122 122 226	2.1 4 4 4 6 6 6 6	2.1 4 4 4 6 6 6 6	464 482 481.5 481.5 493 487 508	648	790 1010 1670 1940 1570 2450 2850 5230	2400 4750 770 950 2850 5450 770 950 4950 8950 650 780 790 1900 870 1050 1010 1980 870 1050 1670 3550 870 1050 1940 4250 850 1000 1570 2430 850 1000 2450 5000 670 820 2850 4300 800 950		NU2888EM NU1988M NJ2988EM NUP3988EM NU1088M NU2088EM N1188 NU3188	450 455 455 455 466 463 466 460	459 477 477 488 483 488 498	469 487 500 483 498 492 518	530 585 585 585 624 627 690 700	670	2 3 3 5 5 5 5	2 3 5 5 5 5	34.5 65 83.5 106 102 146 207 374	
445	815	210	7.5	7.5	539		4800	7950	750	1100	NU689M	478	535	560	770		6	6	501
460	580 580 620 680 680 680 760 830 830	56 72 95 100 128 163 163 240 165 212	3 3 4 6 6 6 6 7.5 7.5 7.5	3 3 4 6 6 6 6 7.5 7.5 7.5	489 502 516 513 516 499 531 554 554	553	795 1030 1640 1690 2700 2970 3300 5450 4200 4860	1720 2350 3500 2630 5450 6150 6340 10400 6800 8200	800 800 800 650 650 650 400 600 580	950 950 950 950 800 790 790 480 720 670	N1892M NJ2892EM NJ2992 NU1092M NU2092EM NU3092M NU3092EM NU3192 NU1292 NU2292M	473 473 486 486 483 483 483 490 492 492	548 485 511 511 509 496 491 526 542 542	505 550 521 518 508 504 536 559 559	567 567 610 654 657 657 730 798 798	558	2.5 2.5 3 5 5 5 6 6 6	2.5 3 5 5 5 6 6 6	37.2 48.7 83.4 111 166 211 211 467 405 515



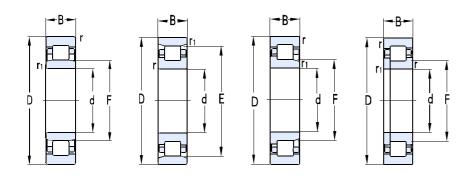


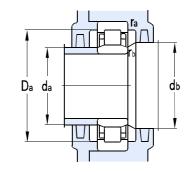


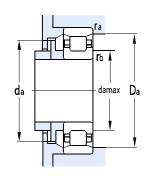


		Basic d	imensio	ns			Basic loa	d ratings	Limit	speed				Abutm	ent and f	illet dime	nsions		Weight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	weight
	•		mm				К	N	r/m	nin					m	nm			Kg
480	600 600 700 700 790 790	56 72 100 128 248 248	3 3 6 6 7.5 7.5	3 6 6 7.5 7.5	511 509.5 536 536 547 556		750 1050 1600 2600 5650 5700	1620 2400 2970 5250 10700 11000	840 840 720 600 500	950 950 860 720 600	NU1896M NJ2896EM NU1096M NU2096MA NU3196EM NU3196M	439 493 503 503 512 512	507 504 531 529 536 545	516 524 538 538 552 561	587 587 677 677 758 767		2.5 2.5 5 5 6	2.5 5 5 6 6	37.5 46.5 128 176 495 508
500	620 620 670 670 670 720 720 720 830 920	56 72 78 100 128 100 128 167 264 185	3 5 5 5 6 6 7.5 7.5	3 5 5 5 6 6 7.5 7.5	530 544 543 556 553 556 581 603.1	592 633	795 1130 1160 1930 2250 1680 2850 3210 6250 5050	1700 2670 2350 4300 5150 3050 5900 6970 12200 8450	780 780 720 750 670 720 620 620 480 540	940 940 880 900 840 880 720 720 580 650	NF18/500EM NU28/500EM NU19/500EM NU29/500 N39/500EM NJ10/500 NU20/500EM NU30/500 NU31/500 NU12/500M	513 513 518 522 518 523 523 523 532 532	526 537 537 627 550 549 530 550 593	534 549 549 638 558 545 580 610	607 607 652 648 652 697 697 798 888	598	2.5 4 3 4 5 5 6 6	2.5 2.5 4 3 5 5 6 6	38.5 48.5 80 101 128 136 175 232 602 585
530	650 710 710 780 780 870	72 82 106 112 145 272	3 5 5 6 6 7.5	3 5 5 6 6 7.5	573 580 593 591 612	622	1170 1500 2000 2200 3650 7500	2890 2980 4800 4050 7360 13500	900 680 400 650 550 460	1100 830 500 780 650 550	NF28/530 NJ19/530EM NU29/530F3 NU10/530M NU20/530EM NU31/530EM	544 548 555 553 553 562	568 585 585 587 605	598 605 598 596 617	645 692 585 757 757 838	625	2.5 4 4 5 5	2.5 4 5 6	52.2 94.5 125 187 252 663
560	680 680 750 750 750 820 820 1030	56 72 85 112 112 115 150 206	3 3 5 5 5 6 6 9.5	3 5 5 5 6 6 9.5	591 608 607 625 626 668	651 703	810 1170 1660 2400 2420 2250 3650 6850	1830 2950 3250 5450 5600 4200 7600 11000	670 670 650 650 650 620 500 460	820 820 780 780 780 720 600 550	NJ18/560M NF28/560 NJ19/560 NJ29/560 N29/560 NU10/560M NU20/560EM NU12/560MA	573 573 578 586 586 583 583 600	584 645 600 620 617 616 657	606 613 693 693 630 631 674	667 665 732 724 724 797 797 990	657 713	2.5 2.5 4 4 5 5	2.5 2.5 4 4 5 5	42.5 53 111 148 138 215 289 809
600	730 730 800	60 78 90	3 3 5	3 3 5	632 632 649		860 1250 1860	2000 3350 3600	650 620 620	780 730 750	NU18/600EM NU28/600EM NU19/600	613 613 618	625 625 642	637 637 645	717 717 782		2.5 2.5 4	2.5 2.5 4	49.3 68.5 128



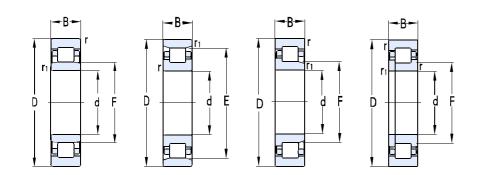


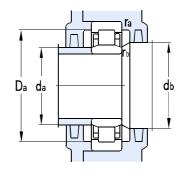


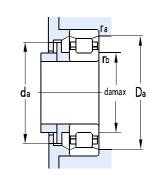


	E	Basic di	mensio	ns			Basic loa	d ratings	Limit s	speed				Abutm	ent and fi	llet dime	nsions		Weight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	weight
			mm				K	N	r/m	nin					m	m			Kg
	800 830 870 870 870 1090	118 150 118 155 200 155	5 5 6 6 9.5	5 5 6 6 6 9.5	649 655 667 661 661 740		2900 3410 2840 4180 5390 5330	6550 7450 5250 8000 11000 9200	620 600 590 500 500 500	750 700 680 600 600	NU29/600E NU6/600 NU10/600 NU20/600EM NU30/600E NU2/600MA/HC	618 619 623 623 623 623	647 658 652 655 655	675 703 672 667 666 666	782 806 847 847 847 1062		4 4 5 5 5 8	4 4 5 5 5 8	163 237 234 320 412 686
620	780 780	102 102	4 4	4 4	740 740		1950 1950	4800 4800	600 600	750 750	NFP6/620Q1 N620/780	654 654	680 680	695 695	765 765		3 3	3 3	124 124
630	780 780 780 850 850 850 850 920 920 920	69 88 112 100 100 128 128 128 170 212	4 4 4 6 6 6 6 7.5 7.5 7.5	4 4 4 6 6 6 6 7.5 7.5 7.5	688 683 688 683 702 699	744 745	1050 1800 2150 1980 2150 3050 3250 3400 4700 6450	2500 4500 5750 4000 4250 6950 7250 6250 9500 14500	630 630 550 600 600 580 580 450 480	750 750 650 700 700 680 680 530 560 530	NJ18/630EM N28/630M N38/630M NU19/630M NU19/630EM NU29/630 NU29/630EM NU10/630EM NU20/630EM NU30/630	645 645 653 653 653 653 658 658	662 737 739 681 676 678 678 691 690	685 750 694 688 689 689 706 705 705	765 765 765 827 827 827 827 892 892	744	3 3 5 5 5 5 6 6 6	3 3 3 5 5 5 5 6 6 6	74.2 95.6 118 158 160 210 214 284 395 485
670	820 820 900 980 980 980 980	69 112 103 136 180 230 230	4 4 6 7.5 7.5 7.5 7.5	4 4 6 7.5 7.5 7.5 7.5	708 706 731 747 746 744	914	1230 2570 2420 3700 5400 6930 6500	2800 7000 4900 6800 11500 15000 14500	550 560 530 430 430 430 430	650 670 630 500 500 500 500	NJ18/670 NJ38/670Q1 NU19/670 NU10/670 NU20/670E N30/670 NU30/670M	640 693 698 698	700 700 730 736 736 908 736	727 727 755 753 752	805 805 877 952 952 952 952	919	3 3 5 6 6 3 6	3 5 6 6	83.8 133 193 344 477 594 596
700	930	160	6	6	760		3520	8500	500	600	NUP6/700	733		772	900		5	5	316
710	870 870 950 950 950 1030	74 95 106 140 140 140	4 4 6 6 6 7.5	4 4 6 6 6 7.5	770 766 776 778	830 831	1450 1880 2590 3650 3000 4550	3370 4950 5500 8250 7000 8400	500 480 480 480 480 420	600 560 560 560 560 490	N8/710 N28/710EM NU19/710 NU29/710EM NU29/710M NU10/710EM	725 725 740 733 733 738	825 755 760 760 769	772 772 783	855 855 900 927 927 1002	835 835	3 5 5 5 6	3 3 5 5 5 6	102 128 210 294 291 420





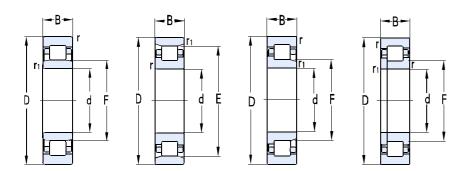


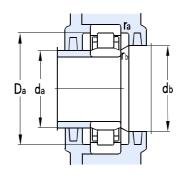


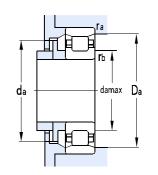
		Basic d	imensio	ns			Basic loa	d ratings	Limit	speed				Abutme	ent and f	illet dime	nsions		\Maight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
		•	mm				K	N	r/m	nin	_				m	ım			Kg
	1030	185	7.5	7.5	787		5800	12000	420	490	NU20/710EM	738	780	793	1002		6	6	535
751	920 920 1000 1090 1090	78 100 112 150 195	5 5 6 7.5 7.5	5 5 6 7.5 7.5	794 830 832	880 943	1510 2160 2750 4500 6700	3480 5500 5750 8500 14500	480 480 470 350 350	590 590 550 415 415	N18/750M N28/750 NF19/750EM NU10/750EM NU20/750EM	770 773 773 778 778	784 875 938 823 823	800 838 838	900 900 977 1062 1062	885 953	4 5 5 6 6	4 5 5 6 6	102 145 264 492 634
800	980 980 1150 1150	82 82 155 200	5 5 7.5 7.5	5 5 7.5 7.5	846 883 882	936	1690 1700 5400 6900	4000 4200 10500 14500	430 430 320 320	510 510 380 380	NF18/800 NJ18/800EM NU10/800EM NU20/800EM	818 818 828 828	930 838 869 868	866 889 888	950 962 1122 1122	942	5 4 6 6	5 6 6	133 144 565 710
820	990	72	5	5		943	1180	2960	450	530	N6/820	840	937		970	944	4	4	128
850	1030 1120 1120	106 118 155	5 6 6	5 6 6	902 919	1059	2050 2930 4500	5900 7000 11300	410 390 390	480 460 460	NU28/850M NJ19/850 N29/850EM	868 873 873	891 909 1052	908 926	1012 1097 1097	1070	4 5 5	4 5 5	192 326 428
900	1090 1090 1090 1180 1180 1200	85 112 140 122 165 150	5 5 5 6 6	5 5 5 6 6 6	949 949 945 966.5 969	1124	1900 2650 3300 4050 5750 4450	4850 7150 9100 8700 13500 10200	370 370 350 350 350 350	440 440 420 420 420 420	NU18/900M NU28/900M NU38/900 NU19/900EM NU29/900EM N6/900	918 918 923 923 923	942 944 957 958 985	956 956 973 975	1072 1072 1157 1157 1165		4 4 5 5 5	4 4 5 5 5	172 234 268 378 565 485
950	1250	175	7.5	7.5	1024		5560	13000	340	400	NU29/950	978	1013	1013	1222		6	6	596
1000	1220 1320	100 128 185	6 6 7.5	6 6 7.5	1053 1053 1082		2650 3600 6700	6550 9500 17000	350 350 290	420 420 350	NU18/1000M NJ28/1000EM NU29/1000E	1023 1023 1028	1040 1040 1072	1060 1082 1089	1197 1197 1292		5 5 6	5 6	264 345 705
1060	1280 1400 1400 1500	128 195 250 325	6 7.5 7.5 9.5	6 7.5 7.5 9.5	1146 1146	1225 1390	3550 7200 9000 12500	10500 17000 23500 32500	310 290 250 230	370 350 310 290	N28/1060M NU29/1060EM NU39/1060EM N30/1060	1083 1028 1028 1094	1218 1133 1140 1382	1152 1153	1257 1372 1372 1466	1230 1402	5 6 6 8	5 6 6 8	355 875 1060 1880

Single Row Cylindrical Roller Bearings



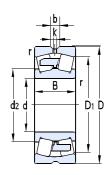


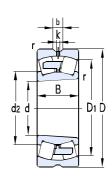


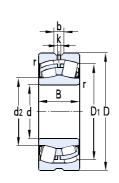


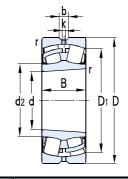
	E	Basic d	imensio	ns			Basic loa	d ratings	Limits	speed				Abutme	ent and f	illet dime	nsions		Waight
d	D	В	rsmin	r1smin	F	Е	Cr	Cor	Grease	Oil	Designations	da min	da max	db min	Da max	Da max	ra max	rb max	Weight
			mm				К	N	r/m	iin					m	ım			Kg
1120	1360	106	6	6	1182		3350	8600	270	330	NJ18/1120EM	M 1203		1210	1337		5	5	330
1180	1420 1540 1540	106 206 272	6 7.5 7.5	6 7.5 7.5	1242 1258	1466	2950 8950 11000	7750 21500 28500	250 180 190	320 220 250	NJ18/1180EM NU29/1180EM N39/1180M	1203 1208 1208	1228 1250 1458	1270 1266	1397 1512 1512	1474	5 6 6	6 6	354 1046 1350
1200	1520	185	7.5	7.5	1289		6220	17000	110	140	NU6/1200	1240	1274	1304	1480		6	6	825
1250	1500 1750	112 290	6 9.5	6 9.5	1316	1635	3630 12500	9550 29500	300 165	380 190	NU18/1250 N20/1250M	1280 1284	1306 1625	1326	1470 1716	1650	5 8	5 8	386 2310
1320	1600 1720 1720 1720	122 175 230 300	6 7.5 7.5 7.5	6 7.5 7.5 7.5	1395 1425 1420	1640	3650 7920 10900 12600	9500 19500 29000 32500	190 190 180 175	250 240 230 210	NU18/1320M NU19/1320 NU29/1320E N39/1320M	1343 1348 1348 1348	1382 1406 1405 1630	1403 1428 1430	1577 1692 1692 1692	1655	5 6 6	5 6 6	525 1110 1510 1890
1400	1700	175	7.5	7.5		1637	6300	18400	175	210	N28/1400EM	1428	1627		1672	1647	6	6	858
1500	1820	140	7.5	7.5	1585		6220	17300	195	250	NU18/1500/HC	1528	1570	1748	1792		6	6	773

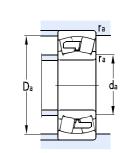






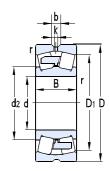


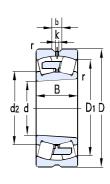


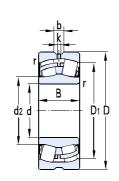


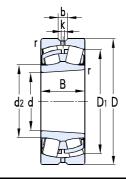
	Basic d	imensio	ns	Basic Ioa	Basic load ratings		speed		Ot	her dim	ension	S	Conta chamf	ct surfa er dime	ce and	C	Calcula	tion fac	tor	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	vveigitt
		mm		k	(N	r/m	nin			mn	n			mm						Kg
40	80	23	1.1	91.7	85.5	6000	7500	22208C/W33	50.4	68.9	5.5	2	47	73	1	0.28	2.40	3.50	2.50	0.523
	90	33	1.5	143	133	4500	5600	22308CA/W33	56	74	5.5	2.5	49	81	1.5	0.39	1.73	2.58	1.69	1.01
	90	33	1.5	143	133	4500	5600	22308C/W33	56	74	5.5	2.5	49	81	1.5	0.38	1.80	2.70	1.80	1.01
45	85 100 100	23 36 36	1.1 1.5 1.5	97 174 174	93.5 174 174	5300 3800 3800	6700 4800 4800	22209CA/W33 22309C/W33 22309CA/W33	57.6 57.4 63	73 81.4 81.4	5.5 5.5	2 2.5	52 54 54	78 91 91	1 1.5 1.5	0.28 0.26 0.38	2.40 2.60 1.80	3.50 3.90 2.60	2.50 2.50 1.70	0.629 1.51 1.52
50	90	23	1.1	98.8	103	5000	6300	22210CA/W33	62.2	81.6	5.5	2	57	83	1	0.26	2.60	3.90	2.50	0.630
	110	40	2	209	213	3400	4300	22310C/W33	62.9	90.6	5.5	2.5	61	100	2	0.38	1.80	2.70	1.80	1.96
	110	40	2	209	213	3400	4300	22310CA/W33	69	90.6	5.5	2.5	60	100	2	0.38	1.80	2.60	1.70	2.17
55	100	25	1.5	119	120	4500	5600	22211CA/W33	68.8	87.3	5.5	2	64	91	1.5	0.25	2.70	4.00	2.60	0.887
	100	25	1.5	119	121	4500	5600	22211C/W33	65.7	87.3	5.5	2	62	91	1.5	0.24	2.80	4.20	2.80	0.856
	120	43	2	257	266	3200	4000	22311C/W33	69	99.5	5.5	2.5	65	110	2	0.37	1.90	2.90	1.80	2.37
	120	43	2	257	266	3200	4000	22311CA/W33	75	99.5	5.5	2.5	65	110	2	0.37	1.80	2.70	1.80	2.60
60	110 110 130 130 130	28 28 31 46 46	1.5 1.5 2.1 2.1 2.1	148 148 201 295 295	158 158 228 318 318	4000 4300 3400 2800 3000	5000 5300 4300 3600 3800	22212CA/W33 22212C/W33 21312C/W33 22312C/W33 22312CA/W33	75.2 75.5 87.8 81.4 81.4	95 95 115 108	5.5 5.5 5.5 5.5 5.5	2 2 3 3 3	69 69 72 72 72	101 101 118 118 118	1.5 1.5 2 2 2	0.24 0.24 0.22 0.37 0.37	2.80 2.80 3.00 1.90 1.80	4.20 4.20 4.60 2.90 2.70	2.80 2.80 2.80 1.80	1.01 1.11 2.08 3.25 3.33
65	120	31	1.5	183	205	3800	4800	22213CA/W33	81.5	103	5.5	2.5	74	111	1.5	0.25	2.70	4.00	2.50	1.56
	120	31	1.5	183	205	3800	4800	22213C/W33	81.5	103	5.5	2.5	74	111	1.5	0.25	2.70	4.00	2.50	1.55
	140	48	2.1	323	342	2600	3400	22313C/W33	88.6	116	5.5	3	77	128	2	0.35	1.90	2.90	1.80	4.92
	140	48	2.1	323	342	2600	3400	22313CA/W33	88.6	116	5.5	3	77	128	2	0.35	1.90	2.90	1.80	4.92
70	125	31	1.5	198	217	3600	4500	22214CA/W33	86.8	109	6	2.5	79	116	1.5	0.24	3.00	4.60	2.80	1.83
	125	31	1.5	198	217	3600	4500	22214C/W33	86.8	109	6	2.5	79	116	1.5	0.24	3.00	4.60	2.80	1.63
	150	51	2.1	380	408	2200	3000	22314C/W33	95.8	125	8.3	4	82	138	2	0.35	1.90	2.90	1.80	4.48
	150	51	2.1	380	408	2200	3000	22314CA/W33	95.8	125	8.3	4	82	138	2	0.35	1.90	2.90	1.80	5.23
75	115	40	1.1	164	220	2900	3500	24015CA/W33	87.5	100	5.5	3	82	106	1	0.32	2.09	3.11	2.04	1.48
	130	31	1.5	201	228	3400	4300	22215CA/W33	92	114	5.5	2.5	84	121	1.5	0.24	3.00	4.60	2.80	1.71
	130	31	1.5	201	228	3400	4300	22215C/W33	92	114	5.5	2.5	84	121	1.5	0.24	3.00	4.60	2.80	1.71
	160	55	2.1	418	451	2200	3000	22315C/W33	101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.39

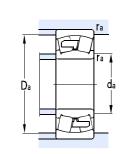






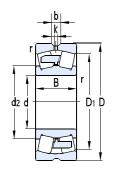


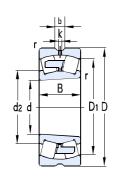


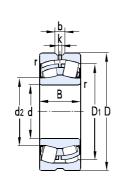


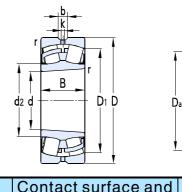
E	Basic di	mensio	ns	Basic loa	Basic load ratings		speed		Otl	her dim	ension	S	Contac	et surfa er dime	ce and nsions	C	Calcula	tion fac	tor	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	vveigin
·	n	nm		k	(N	r/m	nin			mn	า			mm						Kg
	160	55	2.1	418	451	2200	3000	22315CA/W33	101	133	8.3	4	87	148	2	0.35	1.90	2.90	1.80	5.44
80	140 140 170 170	33 33 58 58	2 2 2.1 2.1	224 224 466 466	257 257 513 513	3200 3200 2000 2000	4000 4000 2800 2800	22216C/W33 22216CA/W33 22316C/W33 22316CA/W33	95.1 98.9 109 109	122 122 142 142	5.5 5.5 8.3 8.3	2.5 2.5 4 4	91 91 92 92	129 129 158 158	2 2 2 2	0.22 0.24 0.34 0.34	3.00 2.80 1.90 1.99	4.60 4.20 2.90 2.96	2.80 2.80 1.80 1.94	2.10 2.08 6.60 7.47
85	150 150 180 180 180	36 36 41 60 60	2 2 3 3 3	271 271 309 523 523	309 309 356 589 589	2800 3000 2000 1900 1900	3600 3800 2800 2600 2600	22217C/W33 22217CA/W33 21317CA/W33 22317C/W33 22317CA/W33	105 105 118 107 115	132 132 152 150 150	6.5 6.5 8.3 8.3	3 3 4 4	96 96 99 99	139 139 166 166 166	2 2 2.5 2.5 2.5	0.23 0.24 0.24 0.33 0.34	3.00 2.80 2.80 2.00 1.99	4.60 4.20 4.20 3.00 2.96	2.80 2.80 2.80 2.00 1.94	2.73 2.69 5.42 7.38 8.19
90	140 160 160 160 190 190	50 40 40 52.4 64 64 43	1.5 2 2 2 2 3 3	233 309 309 337 580 580	390 356 356 418 660 660	2600 2600 2600 1900 1800 1800 2400	3400 3400 3400 2600 2400 2400 3200	24018CA/W33 22218C/W33 22218CA/W33 23218CA/W33 22318C/W33 22318CA/W33 21318CA/W33	106 106 111 112 113 123 112	121 139 139 136 159 159	5.5 8.3 8.3 5.5 8.3 8.3	3 2.5 2.5 2.5 5 5 4.5	100 101 101 101 104 104	125 149 149 149 176 176	1.5 2 2 2 2.5 2.5 2.5 2.5	0.33 0.23 0.25 0.25 0.35 0.34 0.24	2.00 2.80 2.70 2.70 2.00 1.99 2.80	3.00 4.20 4.00 4.00 3.00 2.96 4.20	2.00 2.80 2.60 2.60 2.00 1.94 2.80	3.25 4.50 3.40 4.82 10.1 11.5 5.82
95	170 170 200 200 200	43 43 45 67	2.1 2.1 3 3	361 361 404 637 637	428 428 466 727 727	2400 2400 2400 1800 1800	3200 3200 3200 2400 2400	22219C/W33 22219CA/W33 21319CA/W33 22319C/W33 22319CA/W33	114 119 112 128 128	148 148 150 167 167	8.3 8.3 8.3 8.3	3 3 4.5 5	107 107 107 109 109	158 158 158 186 186	2 2 2 2.5 2.5	0.24 0.24 0.24 0.34 0.34	2.80 2.80 2.80 2.00 1.99	4.20 4.20 4.20 3.00 2.96	2.80 2.80 2.80 2.00 1.94	4.16 4.68 7.48 10.2 10.5
100	150 150 165 165 180 180 180 215 215	37 50 52 52 46 46 60.3 73 73	1.5 1.5 2 2 2.1 2.1 2.1 3 3	206 271 347 347 404 404 451 774	325 394 466 466 466 466 570 903 903	2400 2400 2000 2000 2200 2200 1700 1700	3200 3200 2800 2800 3000 3000 2200 2200	23020C/W33 24020CA/W33 23120CA/W33 23120C/W33 22220C/W33 22220CA/W33 23220CA/W33 22320CA/W33 22320CA/W33	116 115 121 121 124 124 125 138 138	135 133 143 143 156 156 153 179 179	5.5 5.5 5.5 8.3 8.3 9.5 11.1	3 3 3 3 4 5 5	110 110 110 110 112 112 112 114 114	140 140 155 155 168 168 168 201 201	2 2 2 2 2 2 2 2.5 2.5 2.5	0.22 0.30 0.30 0.30 0.24 0.24 0.33 0.35 0.35	2.90 2.25 2.90 2.30 2.80 2.80 2.00 2.00	4.40 3.35 4.40 3.40 4.20 4.20 3.00 3.00 2.90	2.80 2.20 2.80 2.20 2.80 2.80 2.00 2.00	2.21 3.18 4.42 4.43 5.30 5.18 6.58 13.1 13.8

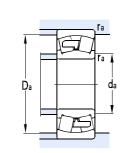






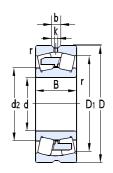


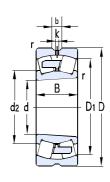


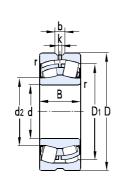


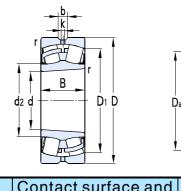
	Basic di	mensior	าร	Basic Ioa	d ratings	Limit s	speed		Ot	her dim	ensions	3	chamfe	er dime	ce and nsions	C	Calculat	tion fac	tor	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	weight
	ı	mm		К	N.	r/m	in			mn	n			mm						Kg
105	175 175	56 56	2 2	402 365	550 560	1900 1900	2700 2700	23121CA/W33 23121C/W33	127 127	151 151	5.5 5.5	3 3	115 115	165 165	2 2	0.31 0.30	2.20 2.20	3.30 3.30	2.20 2.20	5.35 5.36
110	170 170 170 180 180 180 200 200 200 240 240 240	45 45 60 56 56 69 53 53 69.8 69.8 50 80	2 2 2 2 2 2 2.1 2.1 2.1 2.1 3 3	295 295 394 409 409 494 530 530 570 570 420 900	418 418 589 556 580 713 610 610 727 720 490 727 1060	2200 2200 2100 1900 1900 1000 2000 2000	3000 3000 2800 2600 1400 2800 2800 2000 2000 2000 2000	23022CA/W33 23022C/W33 24022CA/W33 23122CA/W33 23122CA/W33 24122CA/W33 22222CA/W33 22222CA/W33 23222CA/W33 21322CA/W33 21322CA/W33 22322CA/W33	128 128 128 132 132 131 133 139 138 139 150 151	150 150 150 156 156 153 173 173 168 168 202 197	7.5 7.5 5.5 5.5 5.5 8.3 8.3 12 12 7.5 13.9 13.9	3 3 3 3 2.5 4 5 5 3 6	120 120 120 120 120 120 122 122 122 122	160 160 160 170 170 170 188 188 188 188	2 2 2 2 2 2 2 2 2 2 2 2 5 5 5 2 5	0.25 0.24 0.32 0.30 0.35 0.26 0.26 0.34 0.35	2.70 2.90 2.09 2.30 1.90 2.70 2.60 1.99 1.90 2.20 2.20	4.00 4.40 3.11 3.40 2.90 4.00 3.90 2.96 2.90 3.30 3.30	2.60 2.80 2.04 2.20 1.80 2.50 2.50 1.94 1.80 2.20 2.20	3.54 3.68 4.98 5.69 573 6.92 7.32 7.43 10.1 9.54 11.7 17.9 18.9
120	180 180 200 200 200 215 215 215 260	46 60 62 62 80 58 58 76 86	2 2 2 2 2 2.1 2.1 2.1 3 3	340 410 490 490 623 600 600 660 920 920	495 640 660 660 900 730 730 880 1060	2000 1600 1800 1800 1400 1900 1900 1500 1400	2800 2000 2400 2400 1800 2600 2600 1900 1800	23024CA/W33 24024CA/W33 23124CA/W33 23124C/W33 24124CA/W33 22224C/W33 22224CA/W33 23224CA/W33 22324CA/W33 22324CA/W33	139 139 146 146 146 149 150 165	162 158 174 174 167 187 187 182 218 215	5.5 5.5 5.5 5.5 11.1 11.1 8.3 13.9 13.9	3 4 3 3 4 4 5 6	130 130 130 130 130 132 132 132 134 134	170 170 190 190 190 203 203 203 246 246	2 2 2 2 2 2 2 2 2 2,5 2.5	0.23 0.31 0.30 0.29 0.30 0.25 0.26 0.35 0.35	2.90 2.20 2.30 2.40 2.30 2.60 1.90 1.90	4.40 3.30 3.40 3.60 3.40 3.90 2.90 2.90 2.96	2.80 2.20 2.20 2.50 2.50 2.50 1.80 1.80	4.44 5.83 12.4 7.97 10.6 9.78 9.53 12.1 23.8 23.3
130	200 200 200 210 210 210 230 230 230	52 52 69 64 64 80 64 64 80	2 2 2 2 2 2 2 3 3	410 410 510 530 530 650 700 700 740	580 580 770 740 740 950 880 880 1010	1900 1900 1800 1700 1700 1700 1800 1800 1300	2600 2600 2400 2200 2200 2200 2400 2400	23026CA/W33 23026C/W33 24026CA/W33 23126C/W33 23126CA/W33 24126CA/W33 22226C/W33 22226CA/W33 23226CA/W33	153 153 151 156 156 153 162 162 161	179 179 175 183 183 180 200 200	9.5 9.5 5.5 8.3 8.3 10 10	4 4 3 4 4 4 5 5	140 140 140 140 140 140 144 144 144	190 190 190 200 200 200 216 216 216	2 2 2 2 2 2.5 2.5 2.5 2.5	0.24 0.24 0.32 0.28 0.28 0.35 0.26 0.27 0.33	2.80 2.90 2.09 2.40 2.40 1.90 2.50 2.50 2.00	4.20 4.40 3.11 3.50 3.50 2.90 3.70 3.70 3.00	2.80 2.80 2.04 2.50 2.50 1.80 2.50 2.50 2.00	7.04 5.72 7.76 9.56 10.7 10.6 11.5 12.4 15.9

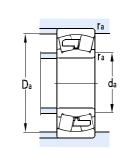






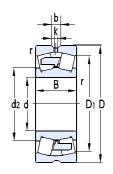


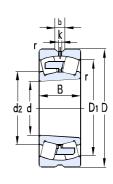


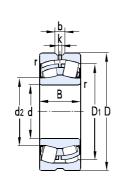


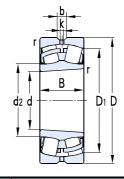
E	Basic di	mensior	าร	Basic loa	d ratings	Limits	peed		Ot	her dim	ensions	3	Contac	et surfa er dime	ce and nsions	C	alcula	tion fac	tor	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	Weight
	r	nm		K	N.	r/m	in			mn	n			mm						Kg
	280 280	93 93	4 4	1060 1060	1250 1250	1300 1300	1700 1700	22326C/W33 22326CA/W33	178 178	232 232	16.7 16.7	6 6	148 148	262 262	3 3	0.34 0.34	1.90 1.99	2.90 2.96	1.80 1.94	24.8 18.3
140	210 210 210 225 225 225 250 250 250 300 300	53 53 69 68 68 85 68 68 88 102 102	2 2 2 2.1 2.1 2.1 3 3 3 3.7 4	440 440 540 600 600 730 670 670 870 1230 1230	650 650 860 860 1100 860 860 1190 1480	1800 1800 1800 1600 1600 850 1700 1700 1200 1100	2400 2400 2400 2000 2000 1100 2200 2200	23028CA/W33 23028C/W33 24028CA/W33 23128CA/W33 23128C/W33 24128CA/W33 22228CA/W33 22228CA/W33 23228CA/W33 23228CA/W33 22328CA/W33	162 162 162 166 166 165 176 176 173 191	188 188 188 196 196 192 218 218 215 249	8.3 8.3 5.5 8.3 8.3 11.1 11.1 15 16.7	4.5 4.5 3 5 4.5 5 6 7	150 150 150 152 152 152 154 154 154 158 158	200 200 200 213 213 213 236 236 236 282 282	2 2 2 2 2 2.5 2.5 2.5 2.5 3 3	0.23 0.22 0.30 0.29 0.28 0.37 0.26 0.26 0.33 0.34 0.35	2.90 3.00 2.30 2.30 2.40 1.80 2.60 2.60 2.00 1.90	4.40 4.60 3.40 3.50 3.60 2.70 3.90 3.90 3.90 2.90 2.90	2.80 2.80 2.20 2.40 2.50 1.80 2.50 2.50 2.00 1.80	6.70 6.31 8.31 10.9 10.7 13.4 16.2 14.5 19.7 35.2 36.2
150	225 225 225 250 250 250 270 270 270 270 320	56 56 75 80 80 100 73 73 96 108	2.1 2.1 2.1 2.1 2.1 2.1 3 3 3	485 485 620 790 790 970 810 810 1030 1390	710 710 990 1140 1140 1450 1030 1030 1390 1670	1700 1700 1300 1400 1400 800 1600 1600 1100	2200 2200 1700 1800 1800 1000 2000 2000 1500 1400	23030C/W33 23030CA/W33 24030CA/W33 23130C/W33 23130CA/W33 24130CA/W33 22230C/W33 22230CA/W33 23230CA/W33	174 174 175 173 182 180 179 189 188 203	201 201 196 216 216 208 234 234 228 265	8.3 8.3 5.5 11.1 11.1 8.3 12 12 11.1 16.7	4.5 4.5 3 5 4.5 6 6 6	162 162 162 162 162 162 164 164 164 168	213 213 213 238 238 238 256 256 256 302	2 2 2 2 2 2 2.5 2.5 2.5 2.5 3	0.22 0.22 0.31 0.30 0.37 0.26 0.26 0.35 0.36	3.00 3.00 2.20 2.30 1.80 2.60 2.60 1.90 1.87	4.60 4.60 3.30 3.40 2.70 3.90 3.90 2.90 2.79	2.80 2.80 2.20 2.20 1.80 2.50 2.50 1.80 1.83	7.82 8.01 9.39 16.2 16.5 19.2 18.6 18.7 26.6 41.5
160	240 240 240 270 270 270 270 270 270 290 290	60 60 80 86 86 86 109 109 80	2.1 2.1 2.1 2.1 2.1 2.1 2.1 2.1 2.1 3	555 555 710 930 930 930 930 1120 1120 960 1160	840 840 1140 1300 1300 1300 1300 1670 1670 1230 1580	1700 1700 1100 1300 1300 1300 1300 1200 1200 12	2200 2200 1500 1700 1700 1700 1600 1600 1500 1400	23032C/W33 23032CA/W33 24032CA/W33 23132CA/W33 23132C/W33 23132C/W33 23132C/W33 24132CA/W33 24132CA/W33 22232C/W33 23232C/W33	180 186 183 188 188 193 193 193 201 201	216 216 209 234 234 231 231 225 225 249 244	11.1 8.3 8.3 13.9 13.9 13.9 8.3 8.3 13.9 13.9	4 5 5 6 6 6 6 4 4 5 7	172 172 172 172 172 172 172 172 172 174	228 228 228 258 258 258 258 258 258 276 276	2 2 2 2 2 2 2 2 2 2 2 2 2 2 5 5 5 5 5 5	0.22 0.22 0.30 0.30 0.30 0.34 0.40 0.40 0.27 0.35	3.00 3.00 2.30 2.30 2.30 1.99 1.69 2.50 1.90	4.60 4.60 3.40 3.40 3.40 2.96 2.51 2.51 3.70 2.90	2.80 2.80 2.20 2.20 2.20 1.94 1.65 1.65 2.50 1.80	8.86 10.0 13.2 21.9 21.9 21 22.2 24.6 24.8 22.8 30.0

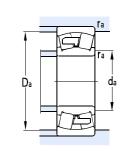






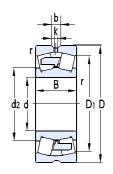


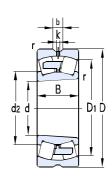


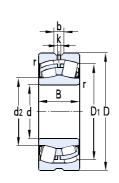


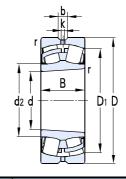
	Basic dimensions Basic load rati			d ratings	Limits	speed		Ot	her dim	ensions	6	Contac	t surfa er dime	ce and nsions	C	Calcula	tion fac	tor	Woight	
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	Weight
	r	nm		K	.N	r/m	iin			mr	n			mm						Kg
	290 340 340	104 114 114	3 4 4	1160 1520 1520	1580 1860 1860	1000 950 950	1400 1300 1300	23232CA/W33 22332C/W33 22332CA/W33	189 189 201	244 284 284	13.9 16.7 16.7	7 7 7	174 178 178	276 322 322	2.5 3 3	0.35 0.35 0.35	1.90 1.90 1.90	2.90 2.90 2.90	1.80 1.80 1.80	30.2 51.6 51.6
170	260 260 260 280 280 310 310 310 360	67 67 90 88 109 86 86 110	2.1 2.1 2.1 2.1 2.1 4 4 4	670 670 885 990 1160 1060 1330 1670	1000 1000 1390 1450 1770 1390 1390 1830 2050	1600 1600 1000 1200 1200 1300 1300 1000 950	2000 2000 1400 1600 1700 1700 1300 1200	23034CA/W33 23034C/W33 24034CA/W33 23134C/W33 24134CA/W33 22234CA/W33 22234C/W33 23234CA/W33 23234CA/W33	198 192 198 190 203 215 215 214 231	231 231 227 243 237 268 268 261 299	11.1 11.1 8.3 13.9 8.3 16.7 16.7 13.9 16.7	5 5 4 6 5 6 6 7 7	182 182 182 182 182 188 188 188	248 248 248 268 268 292 292 292 342	2 2 2 2 3 3 3 3 3	0.23 0.23 0.33 0.30 0.37 0.27 0.27 0.34 0.34	2.90 2.90 2.00 2.30 1.80 2.50 2.50 1.99 1.99	4.40 4.40 3.00 3.40 2.70 3.70 3.70 2.96 2.96	2.80 2.80 2.00 2.20 1.80 2.50 2.50 1.94 1.94	14.1 13.6 17.8 21.4 24.8 26.8 29.2 37.7 62.6
180	250 280 280 280 300 300 320 320 320 380 380	52 74 74 100 96 96 118 86 86 112 126	2 2.1 2.1 2.1 3 3 4 4 4 4	410 790 790 1030 1140 1140 1330 1120 1120 1430 1900	790 1190 1190 1640 1670 2050 1480 1480 2010 2330 2330	1700 1400 1400 1200 1100 1100 950 1300 1300 900 900	2200 1800 1800 1300 1500 1500 1300 1700 1700 1200 1200 1200	23936CA/W33 23036CA/W33 23036C/W33 24036CA/W33 23136CA/W33 23136C/W33 24136CA/W33 22236CA/W33 22236CA/W33 23236CA/W33 22336CA/W33	204 214 214 210 216 216 212 224 224 224 242 242	230 247 247 242 259 259 252 278 278 271 316 316	9.5 13.9 13.9 8.3 13.9 13.9 11.1 16.7 16.7	4 7.5 7.5 4 6 6 6 6 6 8	190 192 192 192 194 194 194 198 198 198 198	240 268 268 268 286 286 302 302 302 362 362	2 2 2 2 5 5 5 2 3 3 3 3 3 3 3	0.18 0.25 0.25 0.33 0.30 0.30 0.37 0.26 0.26 0.35 0.34	3.80 2.70 2.70 2.00 2.30 2.30 1.80 2.60 2.60 1.90 1.99	5.60 4.00 4.00 3.00 3.40 2.70 3.90 2.90 2.96 2.96	3.60 2.60 2.60 2.20 2.20 1.80 2.50 2.50 1.94 1.94	7.34 17.7 17.1 26.6 27.1 26.3 33.0 29.4 29.9 38.7 72.2 69.6
190	260 290 290 320 320 340 340 340 400 400	52 75 100 104 128 92 92 120 132 132	2 2.1 2.1 3 3 4 4 4 5 5	390 820 1060 1300 1520 1210 1210 1580 2010 2010	760 1270 1710 1980 2380 1620 1620 2280 2520 2520	1600 1300 950 1000 800 1200 1200 850 850 850	2000 1700 1300 1400 1200 1600 1600 1100 1100	23938CA/W33 23038CA/W33 24038CA/W33 23138CA/W33 24138CA/W33 22238CA/W33 22238CA/W33 23238CA/W33 22338CA/W33 22338CA/W33	213 224 219 232 226 235 235 237 257	238 259 252 276 267 293 293 288 334 334	5.5 13.9 13.9 11.1 16.7 16.7 22.3 22.3	3 5 7 6 6 7 8	202 202 202 204 204 208 208 208 212 212	248 278 278 306 306 322 322 322 378 378	2 2 2.5 2.5 3 3 3 4 4	0.18 0.23 0.31 0.31 0.40 0.26 0.26 0.35 0.34 0.34	3.80 2.90 2.20 2.20 1.69 2.60 2.60 1.90 1.99	5.60 4.40 3.30 3.30 2.51 3.90 3.90 2.90 2.96 2.96	3.60 2.80 2.20 2.20 1.65 2.50 2.50 1.80 1.94 1.94	8.29 17.3 22.9 34.3 41.9 37.4 37.9 44.8 82.2 81.9

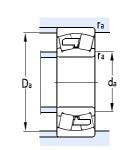






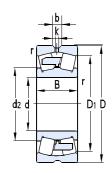


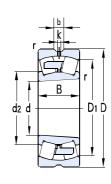


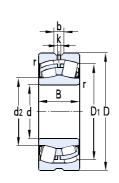


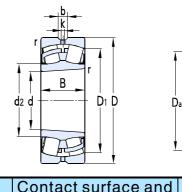
E	Basic di	mensio	ns	Basic loa	sic load ratings Limit speed		speed		Ot	her dim	ensions	3	Contac chamfe	et surfa er dime	ce and nsions	C	alcula	tion fac	tor	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	vveigiit
	1	mm		K	(N	r/m	iin			mn	n			mm						Kg
200	280 310 310 310 340 340 360 420 420	60 82 82 109 112 140 98 128 138	2.1 2.1 2.1 2.1 3 3 4 4 5	520 950 950 1230 1520 1710 1390 1770 2200 2200	990 1450 1450 2010 2240 2660 1830 2570 2760 2760	1600 1200 1200 1000 950 900 1100 850 850 850	2000 1600 1600 1200 1300 1000 1500 1100 1100	23940CA/W33 23040CA/W33 23040C/W33 24040CA/W33 23140CA/W33 24140CA/W33 22240CA/W33 23240CA/W33 22340CA/W33	226 237 237 233 243 242 250 249 269 269	254 276 276 268 292 283 309 304 350 350	9.5 13.9 13.9 11.1 16.7 11.1 16.7 16.7	4 7.5 7.5 5 7 6 6 8	212 212 212 212 214 214 218 218 222 222	268 298 298 298 326 326 342 342 398 398	2 2 2 2.5 2.5 2.5 3 4 4	0.19 0.25 0.25 0.33 0.31 0.40 0.26 0.35 0.34 0.34	3.61 2.70 2.70 2.00 2.20 1.70 2.60 1.90 1.99 1.99	5.38 4.00 4.00 3.00 3.30 2.50 3.90 2.90 2.96 2.96	3.53 2.60 2.60 2.00 2.20 1.60 2.50 1.80 1.94	12.1 22.6 23.3 31.3 43.8 52.1 44.7 53.4 96.7 92
220	300 340 340 370 370 370 400 400 460	60 90 118 120 120 150 108 144 145	2.1 3 3 4 4 4 4 4 5	520 1160 1480 1710 1730 2010 1670 2240 2570	1030 1770 2470 2610 2610 3180 2240 3280 3280	1500 1100 850 900 900 800 950 900 850	1900 1500 1100 1200 1200 1000 1300 1100	23944CA/W33 23044CA/W33 24044CA/W33 23144CA/W33 22244CA/W33 24144CA/W33 22244CA/W33 23244CA/W33 22344CA/W33	242 260 257 268 268 262 275 272.5 293.5	278 303 295 320 320 308 344 334 384.5	8.3 13.9 11.1 16.7 16.7 11.1 16.7 16.7 22.3	4 6 5 7 6 8 8	232 234 234 238 238 238 238 238 238 246	288 326 326 352 352 352 382 382 422	2 2.5 2.5 3 3 3 3 4	0.18 0.24 0.33 0.30 0.30 0.40 0.27 0.36 0.32	3.80 2.80 2.00 2.30 2.30 1.70 2.50 1.89 2.09	5.60 4.20 3.00 3.40 3.40 2.50 3.70 2.81 3.11	3.60 2.80 2.00 2.20 2.20 1.60 2.50 1.85 2.04	12.9 32 39.1 54.7 54.7 66.4 63.5 77.3
240	320 360 400 400 400 440 440 500	60 92 128 128 160 120 160 155	2.1 3 4 4 4 4 4 5	535 1230 1980 1980 2280 2090 2950 2950	1100 1980 3040 3040 3705 2850 3800 3800	1300 1000 850 850 480 900 670 650	1700 1400 1100 1100 600 1200 850 800	23948CA/W33 23048CA/W33 23148CA/W33 23148C/W33 24148CA/W33 22248CA/W33 23248CA/W33 22348CA/W33	266 278 289 289 285 290 292 330	295 322 345 345 336 383 369 390	9.5 13.9 16.7 16.7 11.1 18 22.3 22.3	4 6 8 8 6 7 8 12	252 254 258 258 258 258 258 258 297	308 346 382 382 382 422 422 439	2 2.5 3 3 3 3 4	0.15 0.24 0.31 0.31 0.40 0.27 0.35 0.32	4.50 2.80 2.21 2.21 1.70 2.50 1.90 2.09	6.70 4.20 3.29 3.29 2.50 3.70 2.90 3.11	4.50 2.80 2.16 2.16 1.60 2.50 1.80 2.04	15 34 68.2 64.8 79 85.3 102 148
250	360	75	2.1	902	1750	1100	1500	23952CA/W33	294	328	12	6	272	348	2	0.18	3.80	5.60	3.60	21.6
260	360 400 400 400 440	75 104 104 140 144	2.1 4 4 4 4	836 1520 1520 1940 2420	1710 2420 2420 3280 3700	1100 900 900 700 800	1500 1200 1200 900 1000	23952CA/W33 23052CA/W33 23052C/W33 24052CA/W33 23152CA/W33	287 306 306 300 310	331 357 357 347 379	8.3 16.7 16.7 11.1 16.7	4.5 7 7 6 9	271 278 278 278 278 278	348 382 382 382 422	2 3 3 3	0.18 0.23 0.23 0.33 0.31	3.80 2.90 2.90 2.00 2.20	5.60 4.40 4.40 3.00 3.30	3.60 2.80 2.80 2.00 2.20	24.3 49.8 47.8 66.7 88.9

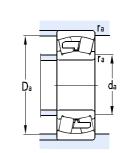






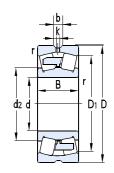


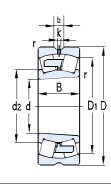


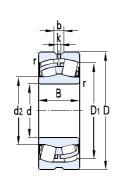


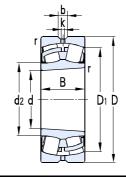
E	Basic di	mensior	าร	Basic Ioa	d ratings	Limits	speed		Otl	her dim	ensions	3	chamfe	er dime	ce and nsions	C	alculat	tion fac	tor	Weight
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	vveigiit
	r	nm		K	N	r/m	in			mn	n			mm						Kg
	440 480 480 540 540	180 130 174 165 165	4 5 5 6 6	2850 2520 3090 3370 3370	4560 3370 4510 4320 4320	430 850 630 630 630	530 1100 800 800 800	24152CA/W33 22252CA/W33 23252CA/W33 22352CA/W33 22352C/W33	312 330 320 349 349	366 414 404 455 455	13.9 22.3 22.3 22.3 22.3	8 12 8 8 8	278 282 282 288 288	422 458 458 512 512	3 4 4 5 5	0.39 0.27 0.35 0.31 0.31	1.73 2.51 1.90 2.20 2.20	2.58 3.74 2.90 3.30 3.30	1.69 2.45 1.80 2.20 2.20	115 106 141 186 185
280	350 380 420 420 420 460 460 500 500 500 580	52 75 106 106 140 146 180 130 176 176	2 2.1 4 4 5 5 5 5 6	435 800 1640 1640 2050 2520 2950 2570 3090 3090 3800	1230 1670 2700 2700 3610 4040 4850 3560 4660 4660 4940	1200 1000 850 850 670 800 750 800 630 630	1500 1400 1100 1100 850 950 950 1000 750 750	23856CA/W33 23956CA/W33 23056CA/W33 23056C/W33 24056CA/W33 23156CA/W33 24156CA/W33 22256CA/W33 23076CA/W33 23256CA/W33	305 316 323 323 317 333 327 347 340 340 364	328 346 377 377 366 400 388 435 424 424	8.3 12 16.7 11.1 16.7 13.9 22.3 22.3	4.5 6 7 6 8 8 8 8	278 292 298 298 298 302 302 302 302 308	348 368 402 402 402 438 438 478 478 552	2 3 3 4 4 4 4 5	0.13 0.18 0.23 0.23 0.31 0.30 0.40 0.26 0.35 0.35	5.36 3.80 2.91 2.91 2.20 2.30 1.70 2.60 1.90 1.90 2.30	7.98 5.66 4.40 4.40 3.30 3.40 2.50 3.90 2.90 2.90 3.40	5.24 3.72 2.84 2.84 2.20 2.20 1.60 2.50 1.80 1.80 2.20	11.4 25.7 56.8 53.9 69.2 104 119 118 147 146 221
300	380 420 420 460 460 500 500 540 540	60 90 118 118 160 160 200 140 192	3 3 4 4 4 5 5 5	625 1140 1140 2010 2570 2570 3040 3560 3030 3700	1520 2380 2380 3280 4510 4510 4850 5990 4040 5560	950 950 950 800 600 670 600 750 530	1400 1300 1200 1000 750 750 850 750 950 670	23860CA/W33 23960CA/W33 24960CA/W33 23060CA/W33 24060CA/W33 24060C/W33 23160CA/W33 24160CA/W33 22260CA/W33	328 339 339 351 342 342 356 356 374 373	357 382 376 409 399 399 433 420 467 455	12 15 18 16.7 13.9 13.9 16.7 13.9	6 6 7 9 7 7 9 6	310 314 318 318 318 322 322 322 322 322	368 406 442 442 442 478 478 518	2 2.5 3 3 4 4 4	0.13 0.19 0.23 0.32 0.32 0.30 0.39 0.26 0.35	5.20 3.60 2.90 2.09 2.09 2.30 1.75 2.60 1.90	7.70 5.30 4.40 3.11 3.11 3.40 2.61 3.90 2.90	5.00 3.60 2.80 2.04 2.04 2.20 1.71 2.50 1.80	18.2 40.1 36.5 75.8 99 97.3 126 161 138 190
320	400 440 480 480 480 540 540 580	60 90 121 160 160 176 210	2.1 3 4 4 4 5 5	670 1360 2130 2710 2710 3560 4040 3420	1620 2570 3610 4850 4850 5700 6750 4660	920 900 800 560 560 630 340 670	1280 1200 1000 700 700 800 430 850	23864CA/W33 23964CA/W33 23064CA/W33 24064CA/W33 24064C/W33 23164CA/W33 24164CA/W33 22264CA/W33	346 360 368 368 354 389 364 400	376 402 431 421 423 465 455 502	13.9 15 16.7 22 22 22.3 16.7 22.3	6 8 8 8 8 9	332 338 338 338 335 342 342 342	388 426 462 462 465 518 518	2 2.5 3 3 4 4 4	0.12 0.18 0.23 0.32 0.32 0.31 0.40 0.26	5.60 3.80 2.90 2.09 2.09 2.20 1.70 2.60	8.40 5.60 4.40 3.11 3.11 3.30 2.50 3.90	5.60 3.60 2.80 2.04 2.04 2.20 1.60 2.50	20.5 19.4 84.8 105 97.9 200 206 175

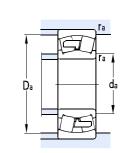






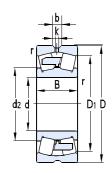


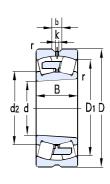


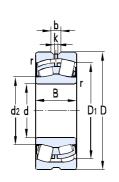


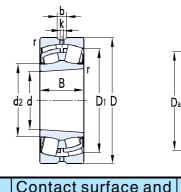
E	Basic di	mensio	ns	Basic load ratings Limit speed		speed		Ot	her dim	ensions	3	Contac chamfe	ct surfa er dime	ce and nsions	C	Calcula	tion fac	tor	Weight	
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	Ф	y1	y2	y0	vveigiit
	ı	mm		K	(N	r/m	nin			mr	n			mm						Kg
	580 580 670	150 208 200	5 5 7.5	3420 4180 4530	4660 6370 6820	700 500 450	900 630 600	22264/W33 23264CA/W33 22364CA/W33	400 400 430	502 490 566	22.3 24 22.3	8 10 12	342 342 342	558 558 645	4 4 6	0.27 0.35	2.50 1.90	3.70 2.90	2.50 1.80	177 253 344
340	460 520 520 520 580 580 620	90 133 180 180 190 243 224	3 5 5 5 5 5 6	1390 2570 3280 3280 4040 5040 4850	2660 4320 5890 5890 6460 8220 7410	900 700 530 530 600 320 430	1200 900 670 670 750 400 530	23968CA/W33 23068CA/W33 24068CA/W33 24068C/W33 23168CA/W33 24168CA/W33 23268CA/W33	378 400 394 377 412 408 426	423 464 451 453 497 486 528	15 22.3 16.7 16.7 22.3 22.3	6 8 8 9 8 10	354 362 362 358 362 362 368	446 498 498 502 558 558 592	2.5 4 4 4 4 4 5	0.17 0.24 0.33 0.33 0.31 0.4 0.35	4.00 2.80 2.00 2.00 2.20 1.7 1.90	5.90 4.20 3.00 3.00 3.30 2.5 2.90	4.00 2.80 2.00 2.00 2.20 1.6 1.80	46 115 137 139 211 261 297
360	480 540 540 540 600 600 650 650 750	90 134 134 180 192 243 170 232 224	3 5 5 5 5 5 6 6 7.5	1330 2610 2610 3370 4090 5320 4090 5130 4900	2610 4560 4560 6220 6600 8840 5890 7880 8600	850 670 670 600 560 300 380 400	1100 850 850 750 700 380 480 500	23972CA/W33 23072CA/W33 23072C/W33 24072CA/W33 23172CA/W33 24172CA/W33 22272CA/W33 23272CA/W33 22372CA/W33	403 419 419 398 434 430 449 443	441 486 486 474 518 511 563 547 631	11.1 22.3 22.3 16.7 22.3 20 22.3 22.3 22.3	6 8 8 12 12 12 8 10	374 382 382 382 382 382 388 388 392	466 518 518 518 578 578 622 622 720	2.5 4 4 4 4 5 5	0.16 0.23 0.23 0.31 0.30 0.37 0.26 0.35 0.31	4.20 2.90 2.90 2.2 2.30 1.80 2.60 1.90 2.21	6.30 4.40 4.40 3.3 3.40 2.70 3.87 2.90 3.29	4.00 2.80 2.80 2.2 2.20 1.80 2.54 1.80 2.16	46.6 126 108 150 255 270 253 335 468
380	520 560 560 560 620 620 680	106 135 180 180 194 243 240	4 5 5 5 5 5 6	1860 2760 3420 3420 4180 5420 5560	3610 4750 6460 6460 6750 9310 8690	800 630 480 480 400 300 380	1000 800 600 600 500 380 480	23976CA/W33 23076CA/W33 24076CA/W33 24076C/W33 23176CA/W33 24176CA/W33 23276CA/W33	426 441 435 435 457 457 468	476 505 494 494 540 540 574	15 22.3 22 16.7 22 22 22.3	10 8 10 9 8 8	398 402 402 402 402 402 408	502 538 538 538 598 598 652	3 4 4 4 4 4 5	0.17 0.22 0.3 0.3 0.30 0.30 0.35	4.00 3.00 2.3 2.3 2.30 2.30 1.90	5.90 4.60 3.4 3.4 3.40 3.40 2.90	4.00 2.80 2.2 2.2 2.20 2.20 1.80	69.9 130 151 152 250 296 389
400	540 600 600 650 650 720 820	106 148 200 200 250 256 243	4 5 5 6 6 6 7.5	1900 3090 4090 4420 5890 6220 7130	3700 5420 7600 7270 10070 9880 9880	750 600 450 380 320 340 340	950 750 560 480 400 430 430	23980CA/W33 23080CA/W33 24080CA/W33 23180CA/W33 24180CA/W33 23280CA/W33 22380CA/W33	445 460 458 480 476 499 520	497 538 524 568 563 606 694	15 22 22.3 22.3 22 22.3	10 12 8 8 10 12	418 422 422 428 428 428 442	522 578 578 622 622 692 790	3 4 4 5 5 5 6	0.17 0.23 0.30 0.28 0.36 0.35 0.31	4.00 2.90 2.30 2.40 1.87 1.90 2.21	5.90 4.40 3.40 3.60 2.79 2.90 3.29	4.00 2.80 2.20 2.50 1.83 1.80 2.16	72.9 161 203 275 325 350 623

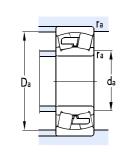






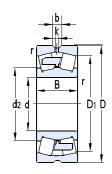


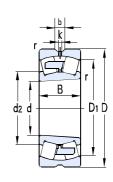


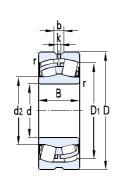


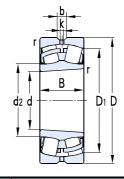
	Basic dimensions Basic load rai			d ratings	Limits	speed		Ot	her dim	ensions	3	chamfe	er dime	ce and nsions	C	alculat	ion fac	tor	Weight	
d	D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	weight
	r	mm		К	(N	r/m	iin			mn	n			mm						Kg
420	520 560 620 620 700 700 760	75 106 150 200 224 280 272	2.1 4 5 5 6 6 7.5	950 1950 3230 4180 5320 7000 7000	2630 3950 5700 7880 8800 11950 11000	750 700 450 380 360 300 320	950 900 560 480 450 380 400	23884CA/W33 23984CA/W33 23084CA/W33 24084CA/W33 23184CA/W33 24184CA/W33 23284CA/W33	454 464 484 479 505 497 525	490 517 558 548 605 599 643	13.9 16.7 22.3 22.3 22.3 22.3	5 9 12 12 12 12	430 435 442 442 448 448 456	504 545 598 598 672 674 724	2 3 4 4 5 5 6	0.12 0.16 0.22 0.30 0.30 0.38 0.35	5.60 4.20 3.00 2.30 2.30 1.80 1.90	8.40 6.30 4.60 3.40 3.40 2.60 2.90	5.60 4.00 2.80 2.20 2.20 1.70 1.80	35.9 73.6 150 202 353 436 550
440	600 650 650 720 720 790	118 157 212 226 280 280	4 6 6 6 6 7.5	2400 3470 4560 5700 7130 7410	4850 6220 8700 9500 12500 11880	450 430 360 340 300 320	560 530 450 430 380 400	23988CA/W33 23088CA/W33 24088CA/W33 23188CA/W33 24188CA/W33 23288CA/W33	492 507 502 522 517 548	553 585 569 626 618 675	16.7 22.3 22.3 22.3 22.3 22.3	8 8 12 12 12 12	462 468 468 468 468 472	578 622 626 692 692 578	3 5 5 5 6	0.17 0.22 0.30 0.30 0.37 0.35	4.00 3.00 2.30 2.30 1.80 1.90	5.90 4.60 3.40 3.40 2.70 2.90	4.00 2.80 2.20 2.20 1.80 1.80	101 185 251 377 436 611
460	580 620 680 680 760 760 830	118 118 163 218 240 300 296	3 4 6 6 7.5 7.5 7.5	1700 2370 3710 4940 6080 7900 8100	4655 4750 6600 9500 10260 13870 13000	450 430 400 340 320 160 300	560 530 500 430 400 200 380	24892CA/W33 23992CA/W33 23092CA/W33 24092CA/W33 23192CA/W33 24192CA/W33 23292CAKF3/W33	504 511 531 528 557 540 566	540 572 613 600 660 639 698	15 16.7 23.5 24 22 22.3 22.3	6 9 12 12 8 8	472 475 488 488 496 496 496	566 605 652 652 724 724 794	2.5 3 5 6 6 6	0.17 0.16 0.22 0.29 0.30 0.37 0.35	4.00 4.20 3.00 2.35 2.30 1.80 1.90	5.90 6.30 4.60 3.50 3.40 2.70 2.90	4.00 4.00 2.80 2.30 2.20 1.80	82 105 229 304 443 461 698
480	600 650 700 700 700 870	90 128 165 165 218 310	3 5 6 6 6 7.5	1350 2760 3700 3700 5050 8850	3560 5400 6450 6450 9900 14250	450 400 380 400 340 260	600 500 480 500 430 340	23896CA/W33 23996CA/W33 23096CA/W33 23096F3/W33 24096CA/W33 23296CA/W33	523 532 552 553 542 581	563 596 634 625 618 732	16.7 22.3 22.3 22.3 22.3 22.3	10 12 12 12 12	500 502 504 504 504 516	580 628 678 678 678 834	2.5 4 5 5 6	0.13 0.18 0.21 0.23 0.28 0.35	5.36 3.80 3.20 2.90 2.40 1.90	7.98 5.60 4.80 4.40 3.60 2.90	5.24 3.60 3.20 2.80 2.50 1.80	60.4 126 217 247 296 853
500	620 670 720 720 830 830	90 128 167 218 264 325	3 5 6 6 7.5 7.5	1400 2750 3950 5230 7270 9310	3800 5700 7400 10450 12260 16150	420 400 380 420 320 300	520 500 480 520 400 380	238/500CA/W33 239/500CA/W33 230/500CA/W33 240/500CA/W33 231/500CA/W33 241/500CA/W33	542 555 568 565 603 588	586 619 653 645 726 712	16.7 22.3 22.3 22.3 22.3 22.3 22.3	8 12 12 12 12 12	512 522 528 523 536 531	606 648 692 698 794 798	2.5 4 5 5 6 6	0.12 0.17 0.21 0.26 0.30 0.37	5.60 4.00 3.20 2.60 2.30 1.80	8.40 5.90 4.80 3.90 3.40 2.70	5.60 4.00 3.20 2.50 2.20 1.80	66 120 228 297 588 719

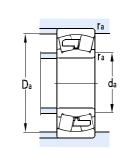






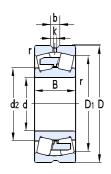


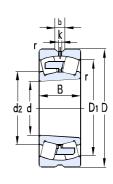


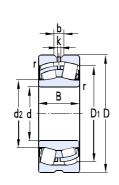


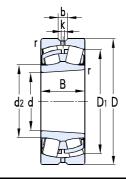
	Basic d	imensio	ns	Basic load ratings Limit speed			speed		Ot	her dim	ensions	3	Contac chamfe	et surfa er dime	ce and nsions	C	Calcula	tion fac	tor	Weight
C	I D	В	rsmin	Cr	Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	vveigiit
		mm		К	N.	r/m	in			mr	n			mm						Kg
53	0 650 710 780 780 870 870 980	118 136 185 250 272 335 355	3 5 6 6 7.5 7.5 9.5	1750 3050 4850 6370 7750 10100 10500	5000 6350 8850 12550 13300 18050 19300	380 360 340 280 260 190 210	480 450 430 360 340 280 290	248/530CA/W33 239/530CA/W33 230/530CA/W33 240/530CA/W33 231/530CA/W33 241/530CA/W33 232/530CA/W33	573 586 614 605 635 622 656	612 658 703 691 762 748 818	22 22.3 24 22.3 22.3 22.3 22.3	8 12 12 12 12 12 12	543 548 558 553 560 560	636 690 752 758 837 837 932	2.5 4 5 6 6 8	0.15 0.17 0.22 0.29 0.30 0.37 0.36	4.50 4.00 3.00 2.30 2.30 1.80 1.87	6.70 5.90 4.60 3.50 3.40 2.80 2.79	4.50 4.00 2.80 2.40 2.20 1.80 1.83	91 150 328 416 665 846 1220
56	0 750 820 820 920 920 1030	140 195 258 280 355 365	5 6 6 7.5 7.5 9.5	3280 5300 7000 8700 11400 10900	6850 9700 13900 15200 20500 21000	340 320 220 240 120 190	430 410 300 320 160 260	239/560CA/W33 230/560CA/W33 240/560CA/W33 231/560CA/W33 241/560CA/W33 232/560CA/W33	621 644 640 677 634 705	693 741 721 803 796 877	22.3 22.3 22.3 22.3 22.3 22.3 22.3	12 9 12 12 12 12	582 588 585 596 596 600	728 792 798 884 884 990	4 5 5 6 6 8	0.16 0.22 0.28 0.30 0.37 0.35	4.20 3.14 2.40 2.30 1.80 1.90	6.30 4.67 3.60 3.40 2.80 2.90	4.00 3.07 2.50 2.20 1.80 1.80	177 360 471 756 973 1380
60	0 800 800 870 870 870 980 980 1090	150 200 200 272 272 300 375 388	5 5 6 6 6 7.5 7.5 9.5	3700 5700 5700 7750 7750 9700 10950 12450	7850 10800 10800 16150 16150 17100 22450 24250	320 320 300 220 240 180 110	400 400 380 300 320 250 150 260	239/600CA/W33 249/600CAF1/W33 230/600CA/W33 240/600CA/W33 240/600/W33 231/600CAF3/W33 241/600CA/W33 232/600CA/W33	668 666 685 682 680 717 709 750	742 728 787 770 770 855 827 920	22.3 22.3 22.3 22.3 22.3 22.3 22.3	12 12 9 12 12 12 12	622 622 628 628 628 660 636 700	778 760 842 850 850 996 944 1000	4 4 5 5 5 6 6 8	0.17 0.22 0.22 0.30 0.30 0.29 0.36 0.35	4.00 3.00 3.00 2.30 2.30 2.30 1.90 1.93	5.90 4.60 4.60 3.40 3.50 2.82 2.88	4.00 2.80 2.80 2.80 2.20 2.40 1.85 1.80	220 287 431 551 550 894 1151 1570
62	8 920	212	7.5	5600	12800	260	340	230/628CAF3/W33	721	831	22.3	9	666	884	6	0.21	3.20	4.80	3.20	481
63	0 780 820 820 850 920 920 1030 1030	112 112 150 165 212 290 315 400	4 4 4 6 7.5 7.5 7.5 7.5	2100 2200 3100 4400 6400 7350 9950 12100	5800 6300 9600 9300 11900 17100 19700 25700	300 270 270 280 260 220 180 160	380 350 350 360 340 300 250 210	238/630CAF3/W33 238/670CA/W33 248/670CA/W33 239/630CA/W33 230/630CAF3/W33 240/630/W33 231/630CA/W33 241/630CA/W33	682 722 716 705 721 722 756 736	738 778 771 786 831 815 918 885	16.7 16.7 16.7 22.3 22.3 22.3 22.3 22.3	9 9 12 9 10 12	645 686 686 658 666 666 668	765 805 805 822 884 884 996	3 3 3 5 6 6 6 6	0.12 0.11 0.16 0.17 0.21 0.30 0.30	5.60 6.10 4.20 4.00 3.20 2.30 2.30 1.80	8.40 9.10 6.30 5.90 4.80 3.40 3.40 2.70	5.60 6.30 4.00 4.00 3.20 2.20 2.20 1.80	124 136 315 220 471 661 1080 1440
67	0 900 980	170 230	6 7.5	4750 7300	10200 13390	260 240	340 310	239/670CAF3/W33 230/670CA/W33	743 760	831 885	22.3 22.3	12 12	692 706	876 944	5 6	0.17 0.22	4.00 3.00	5.90 4.60	4.00 3.20	313 604

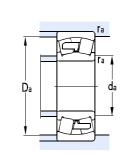






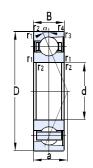


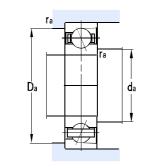




	Basic dimensions Basic load				d ratings	Limit	speed		Ot	her dim	ensions	5	Contac	ct surfa er dime	ce and nsions	C	Calcula	tion fac	tor	Weight
d					Cor	Grease	Oil	Designations	d2	D1	b	k	da	Da	ra	е	y1	y2	y0	weight
	mm KN r/min					r/m	nin			mn	า			mm						Kg
	980 1090 1090 1220	308 336 412 438	7.5 7.5 7.5 12	9500 10350 13100 14650	19300 21300 27500 29000	190 175 150 160	270 240 190 210	240/670CA/W33 231/670CA/W33 241/670CA/W33 232/670CA/W33	760 801 786 832	866 958 934 1027	22.3 22.3 22.3 22.3	12 12 12 12	700 700 705 718	952 1056 1056 1170	6 6 6 10	0.28 0.30 0.36 0.35	2.40 2.30 1.87 1.90	3.60 3.40 2.79 2.90	2.50 2.20 1.83 1.80	807 1280 1560 2300
690 700	990 950	180 180	6 6	5500 5000	11800 11900	220 220	310 300	206/690CAF3/W33 206/700CAF3/W33	780 780	907 877	22.3 13.3	12 12	705 715	975 935	5 5	0.16 0.16				461 378
710	870 950 950 1030 1030 1150 1150 1280	118 180 243 236 315 345 438 450	4 6 6 7.5 7.5 9.8 9.5	2450 5300 6450 7900 10010 11600 14450 16700	7100 11400 14800 15500 21650 24700 30900 32700	260 240 200 220 180 170 90 160	340 310 280 300 250 220 120 210	238/710CAF3/W33 239/710CA/W33 249/710CAF1/W33X 230/710CAF3/W33 240/710CA/W33 231/710CA/W33 241/710CA/W33 232/710CA/W33	761 787 791 814 806 851 838 876	824 882 864 939 918 1016 982 1096	22.3 22.3 22.3 22.3 22.3 22.3 22.3 22.3	12 12 12 12 12 12 12 12	725 733 733 746 738 750 754 758	855 927 927 994 1002 1110 1106 1232	3 5 6 6 8 8 10	0.11 0.17 0.22 0.21 0.27 0.28 0.35 0.35	6.10 4.00 3.00 3.20 2.50 2.40 1.90	9.10 5.90 4.60 4.80 3.70 3.60 2.90 2.90	6.30 4.00 2.80 3.20 2.50 2.50 1.80 1.80	156 364 500 669 910 1480 1801 2640
750	920 920 1000 1000 1090 1090 1220 1220	128 170 185 250 250 335 365 475	5 5 6 6 7.5 7.5 9.5 9.5	2800 3550 5700 7300 9200 11200 13100 16400	8100 11000 12500 17100 17700 23750 27500 35600	240 220 210 180 200 170 160 130	310 300 290 250 280 220 210 170	238/750CA/W33 248/750CA/W33 239/750CA/W33 249/750CA/W33 230/750CAF3/W33 240/750CA/W33 231/750CA/W33 241/750CA/W33	806 808 831 830 847 852 898 872	873 864 930 916 987 970 1080 1039	22.3 22.3 22.3 22.3 22.3 22.3 22.3 22.3	12 12 12 12 12 12 12 12	770 770 772 773 786 779 798 792	902 902 976 976 1054 1062 1180 1175	4 4 5 5 6 6 8 8	0.11 0.16 0.16 0.22 0.21 0.28 0.28 0.35	6.10 4.20 4.20 3.00 3.20 2.40 2.40 1.90	9.10 6.30 6.30 4.60 4.80 3.60 3.60 2.90	6.30 4.00 4.00 2.80 3.20 2.50 2.50 1.80	188 253 414 566 786 1100 1760 2195

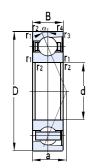


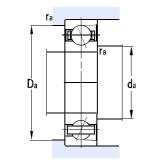




	Basic dimensions				Basic loa	ıd ratings	Limit	speed		Funtion point	Abutme	ent and fillet di	mensions	Weight
d	D	B (2B)	r12	r34	Cr	Cor	Grease	Oil	Designations	a	da(max)	Da(max)	ra(max)	vveigiit
		mm			К	N	r/n	nin				mm		Kg
35	72	17	1.1	1.1	30.5	20.7	8000	11000	7207AC	31	42	65	1	0.304
45	100	25	1.5	0.6	65.0	45.0	6000	8000	7309ACM	29.4	64	91	1.5	1.02
50	90	20	1.1	0.6	40.3	30.0	5800	7800	7210AC	26.3	57	83	1	0.460
	110	27	2	1	71.5	49.0	5600	7500	7310ACM	32.2	60	100	2	1.16
55	90	18	1.1	0.6	31.2	26.0	7500	10000	7011AC	25.9	62	83	1	0.385
	100	21	1.5	0.6	50.7	38.0	7100	10000	7211AC	28.6	64	91	1.5	0.599
	120	29	2	1	88.4	63.0	5000	6700	7311ACM	34.9	65	110	2	1.65
60	130	31	2.1	1.1	94.9	67.0	4800	6300	7312AC	37.7	72	118	2	1.80
65	100	18	1.1	0.6	33.8	31.0	6700	9500	7013AC	28.2	72	93	1	0.414
	120	23	1.5	0.6	73	59.0	5000	6700	7213ACM	50	74	111	1.5	1.18
	130	31	2.1	1.1	105	67.0	4500	6000	7312ACM	55	72	118	2	2.16
	140	33	2.1	1.1	114	84.0	4300	6000	7313ACM	40.4	77	128	2	2.61
70	110	20	1.1	0.6	44.2	41.0	6300	8500	7014ACM	31	77	103	1	0.725
	125	24	1.5	0.6	75.4	62.0	5600	8000	7214ACM	34.7	79	116	1.5	1.26
	150	35	2.1	1.1	129	96.0	4000	5300	7314ACM	43.2	82	138	2	3.01
75	130	25	1.5	0.6	79.3	67.0	5600	7500	7215ACM	36.4	84	121	1.5	1.29
	160	37	2.1	1.1	140	109	3800	5000	7315ACM	45.9	87	148	2	3.57
80	125	22	1.1	0.6	55.9	53.0	4500	6000	7016ACJ	34.9	87	118	1	0.849
	125	22	1.1	0.6	56.5	52.5	5600	7500	7016ACM	40.6	87	118	1	0.997
	140	26	2	1	92.3	79.0	5000	7100	7216ACM	38.7	90	130	2	1.73
	170	39	2.1	1.1	152	122	3600	4800	7316ACM	48.7	92	158	2	4.21
85	130	22	1.1	0.6	57.2	56.0	5300	7100	7017ACM	36.1	92	123	1	1.12
	150	28	2	1	98.8	86.0	4800	6700	7217ACM	41.4	95	140	2	1.72
	180	41	3	1.1	164	137	3400	4500	7317ACM	51.4	99	166	2.5	4.99
90	140	24	1.5	0.6	67.6	66.0	4800	6700	7018ACM	38.8	99	131	1.5	1.39
	160	30	2	1	117	100	4500	6000	7218ACM	44.1	100	150	2	2.35
	190	43	3	1.1	176	152	3200	4300	7318ACM	54.1	104	176	2.5	6.18

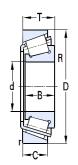


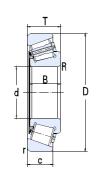


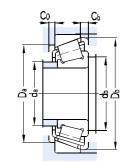


	Basic dimensions				Basic loa	d ratings	Limits	speed		Funtion point	Abutme	ent and fillet di	mensions	Weight
d	D	B (2B)	r12	r34	Cr	Cor	Grease	Oil	Designations	а	da(max)	Da(max)	ra(max)	weight
		mm			K	N	r/n	nin				mm		Kg
95	170	32	2.1	1.1	133	114	4300	5600	7219ACM	46.9	107	158	2	2.97
100	150 180 200 215	24 34 45 47	1.5 2.1 3 3	0.6 1.1 1.1 1.1	76.7 148 189 213	77.0 130 167 199	4500 4000 3000 2800	6000 5300 4000 3800	7020AC 7220ACM 7319ACM 7320ACM	41.2 49.6 56.9 60.2	109 112 109 114	141 168 186 201	1.5 2 2.5 2.5	1.25 3.74 6.67 9.61
110	170 200 240	28 38 50	2 2.1 3	1 1.1 1.1	98.8 176 239	101 164 231	4000 3600 2600	5300 4800 3400	7022ACM 7222ACM 7322ACM	46.7 55.1 65.8	120 122 124	160 188 226	2 2 2.5	2.41 4.81 9.97
120	180 215 260	28 40 55	2 2.1 3	1 1.1 1.1	100 190 265	107 184 269	3600 3200 2200	5000 4500 3000	7024ACM 7224ACM 7324AC	49 59.1 71.8	130 132 134	170 203 246	2 2 2.5	2.62 6.04 13.7
130	230	40	3	1.1	196	200	2400	3200	7226ACM	62	144	216	2.5	7.26
140	210 250 300	33 42 62	2 3 4	1 1.1 1.5	125 220 275	137 237 300	3200 2200 1600	4300 3000 2200	7028ACM 7228ACM 7328B	57.3 66.5 123.3	150 154 158	200 236 282	2 2.5 3	4.14 8.71 21.2
150	225 320	35 65	2.1 4	1.1 1.5	153 359	170 429	2400 1800	3000 2400	7030ACM 7330AC	61.2 87.6	162 168	213 302	2 3	4.80 25.8
160	290	48	3	1.1	250	289	1900	2600	7232AC	76.5	174	276	2.5	14.5
180	320	52	4	1.5	317	399	1700	2200	7236AC	84.3	198	302	3	17.9
200	360	58	4	1.5	345	462	1500	2000	7240AC	94.3	218	342	3	25.2
220	220 400 65 4 1.5			1.5	423	605	1100	1600	7244AC	104.7	238	382	3	36.1
1000	1000 1220 100 6 3				830	2460	260	360	718/1000A	370	1023	1197	5	239



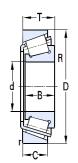


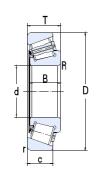


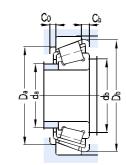


		Basi	c dime	ension	s				Basic loa	ad ratings	Limit	speed			Abutn	nent ar	nd fille	t dime	nsions	•	Ca	alculat	tion fac	ctor	Wajaht
d	D	Т	В	С	R radial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
					mm		•		К	N	r/m	nin					mm								Kg
20	47 47 52 52	15.25 19.25 16.25 22.25	14 18 15 21	12 15 13 18	1 1 1.5 1.5	1 1 1.5 1.5	1 1 1.5 1.5	1 1 1.5 1.5	27.3 27.5 32.5 42	26.9 31 22 35	8000 7500 8000 7500	11000 10000 11000 10000	30204 32204 30304 32304	27 26 28 26	26 24 28 27	40 38 44 43	41 43 45 45	43 44 48 48	2.5 2 3 3	3.3 4.3 3.3 4.5	0.35 0.33 0.3 0.3	1.7 1.8 2 2	0.96 1 1.1 1.1	11 12 11 13	0.121 0.158 0.167 0.238
25	47 52 52 52 62 62 62	17 16.25 19.25 22 18.25 18.25 25.25	17 15 18 22 17 17	14 13 16 18 13 13 20	0.6 1 1 1 1.5 1.5	0.6 1 1 1 1.5 1.5	0.6 1 1 1 1.5 1.5	0.6 1 1 1 1.5 1.5	32.5 32 40.5 51.5 42.5 48 63	42.5 34 46 56 46 47 66	7500 7500 7000 7500 5600 5600 6000	9500 9500 9500 9500 7500 7500 7100	33005 30205 32205 33205 31305 30305 32305	31 31 31 30 34 35 32	28 31 31 29 32 32 32	40 44 44 42 47 54 52	44 46 48 48 55 55	45 49 50 50 59 58 58	2 2 2 2 3 3 2	3 3.3 3.3 4 5 5.3	0.29 0.37 0.36 0.35 0.83 0.3	2.1 1.6 1.7 1.7 0.72 2	1.14 0.88 0.92 0.94 0.4 1.1	11 12 13 14 20 12 15	0.129 0.160 0.199 0.216 0.263 0.250 0.422
28	52	16	16	12	1	1	1	1	35.5	39.2	7100	8900	320/28	33	32	44	48	51	2	4	0.43	1.4	0.77	13	0.145
30	62 62 62 72 72	17.25 21.25 25 20.75 28.75	16 20 25 19 27	14 17 19.5 16 23	1 1 1 1.5 1.5	1 1 1 1.5 1.5	1 1 1 1.5 1.5	1 1 1 1.5 1.5	41 55 70.5 61.5 77	44 65 75 63 84	6300 6300 5600 5600 5300	8500 8500 7500 7500 7000	30206 32206 33206 30306 32306	37 36 37 40 38	36 36 34 37 37	53 52 51 62 59	56 56 58 65 65	58 58 60 66 66	3 2 2 4 2	4.5 4.3 5.5 6 6	0.37 0.37 0.34 0.31 0.31	1.6 1.6 1.8 1.9	0.88 0.88 0.97 1.05 1.05	14 15 16 15 18	0.230 0.356 0.343 0.390 0.554
35	62 65 72 72 72 80 80 80	18 18.25 24.25 28 22.75 22.75 32.75	18 18 17 23 28 21 21 31	14 14 15 19 22 15 18 25	1 3.5 1.5 1.5 1.5 2 2	1 3.5 1.5 1.5 1.5 2 2	1 1.2 1.5 1.5 1.5 1.5 1.5	1 1.2 1.5 1.5 1.5 1.5 1.5	42 40.8 50.5 66 87.5 68 68.5 90.5	52 41 55 80 106 76 65 94	6000 5000 5300 5300 4800 4500 5000 4800	8000 7000 7000 7000 6300 6000 6700 6300	32007 30607 30207 32207 33207 31307 30307 32307	40 42 44 42 42 45 47 43	47 42 42 42 44 44 44	54 55 62 61 59 62 68 66	56 65 65 65 65 71 73 71	59 62 67 68 69 76 75	4 2 3 2 2 2 3 3 4	4 4 3.3 5.3 6 7.5 5.5 8.5	0.45 0.38 0.37 0.37 0.35 0.83 0.31 0.31	1.3 1.6 1.6 1.7 0.7 1.9	0.73 0.88 0.88 0.88 0.93 0.4 1.05 1.05	15 14 15 17 18 25 16 20	0.384 0.229 0.318 0.452 0.519 0.515 0.515
40	68 75 80 80 80 90	19 26 19.75 24.75 32 25.25 25.25	19 26 18 23 32 23 33	14.5 20.5 16 19 25 17 20	1 1.5 1.5 1.5 1.5 2 2	1 1.5 1.5 1.5 1.5 2 2	1 1.5 1.5 1.5 1.5 1.5	1 1.5 1.5 1.5 1.5 1.5	58.5 81 66 79 113 81 95.5	79.5 104 73 93 126 77 102	5300 5000 4800 4800 4300 4000 4500	7000 6700 6300 6300 5600 5300 6000	32008 33108 30208 32208 33208 31308 30308	47 65 49 48 47 48 52	44 47 47 47 48 49 49	59 65 69 68 65 71	64 68 73 73 73 81 81	66 71 75 76 77 87 84	3 4 3 3 2 4 3	4.5 5.5 3.8 5.8 7 9.5 5.5	0.38 0.35 0.37 0.37 0.36 0.83 0.35	1.6 1.7 1.6 1.6 1.7 0.7	0.87 0.9 0.88 0.88 0.92 0.4 0.96	15 18 17 18 21 29 19	0.297 0.499 0.430 0.561 0.701 0.731 0.734



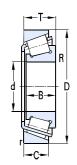


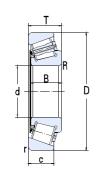


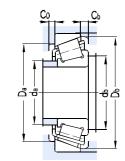


		Basi	c dime	ension	s				Basic loa	ad ratings	Limit	speed			Abutn	ent ar	nd fillet	t dime	nsions		Ca	alculat	tion fac	ctor	Majabt
d	D	Т	В	С	R radial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
					mm		•		K	N	r/m	nin					mm								Kg
	90	35.25	33	27	2	2	1.5	1.5	117	140	4000	5300	32308	49	49	73	81	83	4	8.5	0.35	1.7	0.96	22	1.080
42	100 76	38.25 24	36 27.5	30 19.8	2 2	2 2	1.5 2	1.5 2	153 76	174 101	3600 4700	4800 6250	323/42R 306/42	58 52	51 49	81 65	93 71	93 73	3 3	8.3 6	0.35 0.28	1.7 2.2	0.96 1.19	25 29	1.55 0.479
45	75 80 85 85 85 100 100	20 26 20.75 24.75 32 27.25 27.25 38.25	20 26 19 23 32 25 25 36	15.5 20.5 16 19 25 18 22 30	1 1.5 1.5 1.5 1.5 2 2	1 1.5 1.5 1.5 1.5 2 2	1 1.5 1.5 1.5 1.5 1.5 1.5	1 1.5 1.5 1.5 1.5 1.5 1.5	57.5 91.7 70.5 86.9 115 101 103 153	80 118 83 105 150 97 107	4800 4500 4500 4500 4000 3600 4000 3600	6300 6000 6000 5300 4800 5300 4800	32009 33109 30209 32209 33209 31309 30309 32309	52 52 53 53 52 54 59 56	49 57 52 52 53 54 54 54	65 69 74 73 70 79 86 82	71 73 78 78 78 91 91	73 77 80 81 82 96 94 93	3 4.5 3 3 4 4 4	6 6.5 5 5.8 7 9.5 8.5 8.5	0.39 0.383 0.4 0.4 0.39 0.83 0.35 0.35	1.5 1.5 1.6 0.7 1.7 1.7	0.84 0.81 0.86 0.4 0.96 0.96	17 18 20 22 32 21 25	0.343 0.536 0.464 0.576 0.789 0.977 0.987 1.44
47	100	43	43	37	1.8	1.8	1.8	1.8	151	190	3400	4500	306/47	57	55	79	100	93	4	6	0.31	1.9	1.07	27	1.66
50	80 80 82 90 90 110 110	20 24 21.5 21.75 24.75 32 29.25 29.25 42.25	20 24 21.5 20 23 32 27 27 40	15.5 19 17 17 19 24.5 23 19 33	1 1 3 1.5 1.5 1.5 2.5 2.5 2.5	1 1 3 1.5 1.5 1.5 2.5 2.5 2.5	1 1 0.5 1.5 1.5 1.5 2.5 2	1 0.5 1.5 1.5 1.5 2.5 2	60 77 68.5 72.5 170 119 136 116 173	86.5 111 73 74 110 160 150 124 214	4500 4500 3200 4300 4300 3800 3600 3200 3600	6000 6000 4300 5600 5600 5000 4800 4300 4800	32010 33010 30610 30210 32210 33210 30310 31310 32310	57 55 57 58 58 57 65 63 61	54 58 62 57 57 58 60 10	70 70 72 79 78 75 95 86 90	76 77 82 83 83 100 102	78 76 79 86 85 88 103 104 102	4 4 3 3 3 3 4 3 5	4.5 4.5 5 5.5 7.5 6 10 9.5	0.42 0.32 0.31 0.42 0.43 0.41 0.35 0.83 0.35	1.4 1.9 2 1.4 1.5 1.7 0.7	0.78 1.04 1.08 0.79 0.8 0.96 0.4 0.96	18 17 16 20 21 23 23 35 27	0.381 0.442 0.331 0.550 0.640 1.17 1.26 1.25 1.26
50.8	100 100	35 35	35 35	27 29	1.5 2	1.5 2	1.5 2	1.5 2	141 131	193 171	3200 3200	4300 4300	339/50.8 306/50.8	64 63	58 59	83 83	93 92	97 94	4.5 3	8	0.4 0.3	1.5 2	0.83 1.1	25 23	1.267 1.27
55	90 90 95 100 100 100 120 120	23 27 30 22.75 26.75 35 31.5 31.5	23 27 30 21 25 35 29	17.5 21 23 18 21 27 25 21	1.5 1.5 1.5 2 2 2 2.5 2.5	1.5 1.5 1.5 2 2 2 2.5 2.5	1.5 1.5 1.5 1.5 1.5 1.5 2	1.5 1.5 1.5 1.5 1.5 1.5 2	77 101 105 99 108 143 156 155	111 147 163 110 133 196 178 166	4000 4000 3800 3800 3800 3400 3200 2800	5300 5300 5000 5000 5000 4500 4300 3800	32011 33011 33111/HA 30211 32211 33211 30311 31311	64 62 64 64 62 63 70 68	63 65 63 64 64 64 65 65	79 78 81 88 87 85 104 92	83 88 91 91 93 110	88 87 92 95 95 96 112 112	4.5 4.5 3 4 4 6 4 3	5.5 5.5 7 5 5.7 8 6.5	0.41 0.31 0.37 0.4 0.4 0.4 0.35 0.83	1.5 1.92 1.6 1.5 1.5 1.5 1.7	0.81 1.06 0.88 0.81 0.81 0.96 0.4	20 19 22 21 22 25 25 38	0.564 0.839 0.881 0.713 0.878 1.17 1.65 1.78



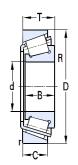


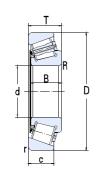


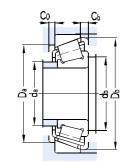


		Basi	c dime	ension	s				Basic loa	ad ratings	Limit	speed			Abutm	ent an	d fille	t dime	nsions	•	Ca	alcula	tion fac	ctor	Majaht
d	D	Т	В	С	R radial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
					mm		•		K	N	r/m	nin					mm								Kg
	120 125	45.5 37	43 36	35 25	2.5 3	2.5	2 2	2 2	218 148	280 172	3000 2800	4000 3800	32311 30611B	66 69	65 67	99 95	110 117	111 117	5 3	11 12	0.35 0.73	1.7 0.8	0.96 0.45	29 38	2.43 2.10
60	85 95 95 100 110 110 130 130	17 23 27 30 23.75 29.75 33.5 33.5 48.5	17 23 27 30 22 28 31 31 46	14 17.5 21 23 19 24 26 22 37	1 1.5 1.5 1.5 2 2 3 3	1 1.5 1.5 1.5 2 2 3 3	1 1.5 1.5 1.5 1.5 1.5 2.5 2.5 2.5	1 1.5 1.5 1.5 1.5 2.5 2.5 2.5	40 90.3 101 116 106 133 163 138 229	65 112 158 171 124 170 185 155 289	3900 3800 2800 3600 3400 3400 3000 2600	5100 5000 5000 4800 4500 4500 4000 3600 3600	32912 32012 33012 33112 30212 32212 30312 31312 32312	65 68 67 68 69 69 76 69 72	68 68 67 68 69 68 72 72 72	76 83 85 85 96 95 112 103 107	81 88 88 93 101 101 118 118	79 92 90 97 103 104 121 124 122	4 5 5 3.5 4 4 3.5 5 6	3 5.5 6 7 5 5.8 7.5 12 12	0.38 0.4 0.33 0.4 0.4 0.4 0.35 0.83 0.35	1.6 1.4 1.8 1.5 1.5 1.7 0.7	0.87 0.77 1 0.83 0.81 0.96 0.4 0.96	17 21 20 23 23 25 26 41 31	0.284 0.597 0.691 0.895 0.923 1.26 1.96 1.92 2.90
65	100 100 110 110 120 120 120 130 140 140	23 27 30.35 34 24.75 32.75 41 45 36 36 51	23 27 30 34 23 31 41 43 33 33 48	17.5 21 24 26.5 20 27 32 35 23 28 39	1.5 1.5 3 1.5 2 2 2 7 3 3	1.5 1.5 4 1.5 2 2 2 7 3 3	1.5 1.5 1.8 1.5 1.5 1.5 2 2.5 2.5 2.5	1.5 1.5 1.8 1.5 1.5 1.5 2 2.5 2.5 2.5	91.7 108 109 157 125 151 222 223 184 188 264	128 158 155 220 147 192 282 298 198 216 335	3400 3400 3200 3200 3000 3000 2800 2800 2800 2600 2400	4500 4500 4300 4300 4000 4000 3800 3800 3800 3600 3400	32013 33013 7813 33113 30213 32213 33213 30613 31313 30313 32313	72 72 76 76 77 75 75 80 75 83 79	72 73 79 73 74 74 74 66 77 72 77	90 87 94 94 106 104 102 108 111 120 117	93 93 105 103 111 111 113 122 128 131 128	97 97 106 107 114 115 115 122 134 131	4 3.5 3.5 3.5 4 4 6 3.5 5 3.5	5.5 6 6.4 7.5 5 5.8 9 10 13 8 12	0.46 0.3 0.4 0.39 0.4 0.4 0.4 0.33 0.83 0.35	1.3 1.7 1.5 1.6 1.5 1.5 1.5 1.7 1.7	0.7 0.95 0.82 0.85 0.81 0.81 0.99 0.4 0.96 0.96	22 21 25 26 24 28 29 30 44 28 33	0.612 0.732 1.10 1.30 1.14 1.58 2.00 2.64 2.46 2.49 3.68
70	100 110 120 120 125 125 125 150 150	20 25 37 45 26.25 33.25 41 38 38 54	20 25 37 42 24 31 41 35 35	16 19 29 37 21 27 32 25 30 42	1 1.5 2 2.5 2 2 2 2 3 3	1 1.5 2 2.5 2 2 2 2 3 3	1 1.5 1.5 2.5 1.5 1.5 1.5 2.5 2.5 2.5	1 1.5 1.5 2.5 1.5 1.5 1.5 2.5 2.5 2.5	70.5 106 164 138 119 170 191 192 223 305	114 163 258 198 142 227 285 226 262 390	3000 3000 3000 3000 3000 2800 2800 2400 2400 2200	4000 4000 4000 4000 4000 3800 3800 3400 34	32914 32014 33114 30614 30214 32214 33214 31314 30314 32314	76 93 82 79 81 79 78 78 89 84	76 78 79 80 69 79 89 82 82 82	90 112 102 99 110 106 106 118 130 125	96 103 113 111 116 118 134 138 138	96 125 116 115 118 120 120 140 141	5 3.5 3.5 4 4 5 5	4 6 8 8 5.3 6.3	0.32 0.43 0.38 0.39 0.42 0.41 0.83 0.35 0.35	1.9 1.4 1.6 1.5 1.4 1.4 0.7 1.7	1.05 0.76 0.87 0.84 0.79 0.79 0.4 0.96 0.96	18 26 28 32 26 29 47 30 36	0.475 0.972 1.72 1.89 1.29 1.66 2.87 3.08 4.38
75	115	25	25	19	1.5	1.5	1.5	1.5	104	160	3000	4000	32015	84	83	100	108	112	6	6	0.46	1.3	0.72	25	0.922



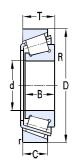


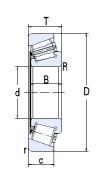


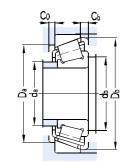


			Basi	c dime	ension	s				Basic loa	ad ratings	Limit	speed			Abutn	nent ar	d fille	t dime	nsions	S	Ca	alculat	ion fac	tor	Majaht
	d	D	Т	В	С	Rradial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	а	Weight
			•			mm	•		•	K	N	r/m	nin					mm								Kg
		115 125 130 130 130 135 160 160	31 37 27.25 33.25 41 44.5 40 40 58	31 37 25 31 41 45 37 37 55	25.5 29 22 27 31 36.5 31 26 45	1.5 2 2 2 2 2.5 3 3	1.5 2 2 2 2 2.5 3 3	1.5 1.5 1.5 1.5 1.5 2.5 2.5 2.5 2.5	1.5 1.5 1.5 1.5 2.5 2.5 2.5 2.5	130 174 139 173 199 232 259 229 345	213 275 175 231 282 340 285 276 455	3000 2800 2800 2600 2600 2600 2200 2200 2	4000 3800 3800 3600 3600 3600 3200 3200 3000	33015 33115 30215 32215 33215 30615 30315 31315 32315	84 87 85 84 87 90 95 86 94	82 84 84 84 76 87 87	104 107 115 115 109 115 139 127	108 118 121 126 123 126 148 148 151	110 121 125 126 126 128 150 153 150	6 4.5 4.5 4.5 4.5 6 4.5 6 4.5	5.5 8 5.3 6.3 10 8 9 14	0.3 0.4 0.44 0.43 0.28 0.35 0.83 0.35	2 1.5 1.4 1.4 1.4 2.2 1.7 0.7 1.7	1.1 0.83 0.76 0.76 0.77 1.19 0.96 0.4 0.96	23 29 28 30 32 29 32 50 38	1.10 1.80 1.40 1.76 2.27 2.79 3.71 3.40 5.35
	76	141	28.25	26	22	0.5	0.5	2	2	165	209	2300	3400	306/76	91	80	123	125	134	6.5	8	0.42				1.83
	80	110 125 125 130 140 140 140 170 170	20 29 36 37 28.25 35.25 46 42.5 42.5 61.5	20 29 36 37 26 33 46 39 39 58	16 22 29.5 29 22 28 35 27 33 48	1 1.5 1.5 2 2.5 2.5 2.5 3 3	1 1.5 1.5 2 2.5 2.5 2.5 3 3	1 1.5 1.5 1.5 2 2 2 2.5 2.5 2.5	1 1.5 1.5 1.5 2 2 2 2.5 2.5 2.5	71 139 172 179 146 198 264 223 273 390	119 219 281 280 178 263 390 260 320 510	2700 2600 2600 2600 2400 2400 2200 2200 2000 1900	3700 3600 3600 3600 3400 3400 3200 3200 3000 2800	32916 32016 33016 33116 30216 32216 33216 31316 30316 32316	86 90 90 91 90 89 90 92 102 97	88 88 87 81 90 90 91 92	100 109 112 111 124 122 117 128 146 142	106 118 117 123 130 130 132 156 158	106 121 119 127 133 135 136 156 160	5 6 6 4.5 4.5 5 4.5 6 5 4.5	6 7 6.5 8 6.3 7.3 11 16 9.5	0.35 0.42 0.28 0.42 0.42 0.42 0.43 0.83 0.35 0.35	1.7 1.4 2.1 1.4 1.4 1.4 0.7 1.7	0.96 0.78 1.1 0.79 0.79 0.79 0.78 0.4 0.96 0.96	38 27 26 31 29 32 35 53 34 41	0.548 1.26 1.62 2.79 1.56 2.19 2.89 3.65 4.32 6.43
	85	130 130 140 150 150 150 180 180	29 36 41 30.5 38.5 49 44.5 44.5 63.5	29 36 41 28 36 49 41 41 60	22 29.5 32 24 30 37 28 34 49	1.5 1.5 2.5 2.5 2.5 2.5 4 4	1.5 1.5 2.5 2.5 2.5 2.5 4 4	1.5 1.5 2 2 2 2 2 3 3	1.5 1.5 2 2 2 2 3 3	138 195 215 167 230 286 254 299 425	220 330 350 204 315 236 300 355 560	2400 2600 2400 2400 2200 2000 2000 1900 1800	3400 3600 3400 3400 3200 3000 3000 2800 2600	32017 33017 33117 30217 32217 33217 31317 30317 32317	94 94 98 96 95 96 107 102	93 92 95 95 95 95 99 99	114 118 119 132 130 125 143 156 150	123 122 132 140 140 142 166 166	126 125 136 142 143 145 171 168 168	7 6 4.5 5 4.5 6 6 4.5	7 6.5 9 6.5 8.5 12 17 11	0.44 0.3 0.41 0.42 0.42 0.42 0.83 0.35 0.35	1.4 2 1.5 1.4 1.4 1.7 1.7	0.75 1.1 0.81 0.79 0.79 0.79 0.4 0.96 0.96	28 26 33 31 34 37 56 35 42	1.33 1.70 2.43 2.05 2.70 3.64 4.92 5.39 7.37
,	90	140 140 150 160	32 39 45 32.5	32 39 45 30	24 32.5 35 26	2 2 2.5 2.5	2 2 2.5 2.5	1.5 1.5 2 2	1.5 1.5 2 2	165 226 242 222	255 370 390 291	2200 2200 2000 2000	3200 3200 3000 3000	32018 33018 33118 30218	100 100 101 102	99 99 101 100	122 127 130 140	133 132 140 150	135 135 144 151	7 7 7 5	8 6.5 10 6.5	0.42 0.27 0.4 0.42	1.4 2.2 1.5 1.4	0.78 1.3 0.8 0.79	30 27 35 33	1.77 2.24 3.15 2.73



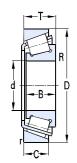


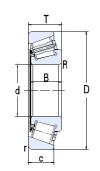


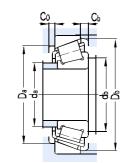


		Basi	c dime	ension	ıs				Basic loa	ad ratings	Limit	speed			Abutn	ent ar	nd fillet	t dime	nsions	;	Cá	alculat	ion fac	etor	Mainht
d	D	Т	В	С	Rradial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
·					mm	•	•	•	K	(N	r/n	nin					mm								Kg
	160 160 170 190 190	42.5 55 62 46.5 46.5 67.5	40 55 59.5 43 43 64	34 42 49 30 36 53	2.5 2.5 2.5 4 4	2.5 2.5 2.5 4 4	2 2 2.5 3 3	2 2 2.5 3 3	274 330 360 283 335 485	280 495 520 340 410 650	2000 2000 2000 2000 1800 1700	3000 3000 3000 3000 2600 2400	32218 33218 30618 31318 30318 32318	101 95 107 102 113 107	100 99 100 104 104 104	138 115 139 151 165 157	150 160 161 176 176 176	152 126 161 181 178 178	5 7 4.5 6 6 8	8.5 13 13 17 11	0.42 0.29 0.36 0.83 0.35 0.35	1.4 2.1 1.7 0.7 1.7	0.79 1.13 0.92 0.4 0.96 0.96	37 33 42 59 37 45	3.61 4.77 6.04 5.53 5.76 8.97
95	145 145 160 160 170 170 170 200 200	32 39 47 47 34.5 45.5 58 49.5 49.5 71.5	32 39 47 47 32 43 58 45 45	24 32.5 38 38 27 37 44 32 38 55	2 3 3 3 3 4 4 4	2 2 3 3 3 3 4 4 4	1.5 1.5 3 2.5 2.5 2.5 2.5 3 3	1.5 1.5 3 2.5 2.5 2.5 2.5 3 3	182 210 286 325 233 298 405 305 365 520	292 345 460 435 300 415 560 370 445 705	2200 2200 2200 2200 1900 1900 1900 1900	3200 3200 3200 3200 2800 2800 2800 2800	32019 33019 30619 7819E 30219 32219 33219 31319 30319 32319	105 105 108 67 108 106 109 107 118	104 104 107 107 107 107 107 109 109	130 128 137 96 149 145 141 157 172 166	138 138 149 151 158 158 161 186 186	139 140 153 110 160 163 164 189 185 187	6 4.5 4.5 4.5 5 7 6 6 8	8 6.5 9 7.5 8.5 14 18 12	0.44 0.28 0.34 0.28 0.42 0.42 0.41 0.83 0.35 0.35	1.35 2.2 1.8 2.2 1.4 1.4 1.5 0.7 1.7	0.8 1.19 0.97 1.19 0.79 0.79 0.81 0.4 0.96 0.96	31 29 35 28 35 40 43 62 39 47	1.87 2.32 3.79 3.73 3.27 4.34 5.54 6.84 6.91 10.0
100	150 150 180 180 180 215 215 215	32 39 37 49 63 51.5 77.5 56.5	32 39 34 46 63 47 73 51	24 32.5 29 39 48 39 60 35	2 2 3 3 4 4 4	2 2 3 3 3 4 4 4	1.5 1.5 2.5 2.5 2.5 3 3	1.5 1.5 2.5 2.5 2.5 3 3	190 253 262 345 430 405 610 390	281 390 340 490 655 495 840 490	1600 2000 1900 1800 1700 1700 1600	2200 3000 2800 2600 2400 2400 2200 2200	32020 33020 30220 32220 33220 30320 32320 31320	110 109 114 113 112 127 122 121	109 109 112 112 112 114 114 115	131 132 157 154 151 184 177 168	143 143 168 168 168 201 201 201	145 144 169 172 172 199 201 202	4.5 4.5 5 10 6 8 7	8 6.5 8 10 15 13 18 21.5	0.46 0.29 0.42 0.42 0.4 0.35 0.35 0.83	1.3 2.1 1.4 1.5 1.7 1.7 0.72	0.72 1.15 0.79 0.79 0.8 0.96 0.96 0.4	33 29 37 42 43 41 51 65	1.87 2.36 3.56 5.31 6.58 8.09 13.2 8.78
105	170 160 160 190 190 190 190 225 225	56 35 43 39 53 68 53 53.5 81.5	56 35 43 36 50 68 50 49 77	44 26 34 30 43 52 43 41 63	3 2.5 2.5 3 3 3 4 4	3 2.5 2.5 3 3 3 4 4	2.5 2 2.5 2.5 2.5 2.5 3 3	2.5 2 2.5 2.5 2.5 2.5 2.5 3	375 199 266 292 385 475 375 430 660	605 320 405 365 555 730 605 530 915	1700 1900 1900 1800 1800 1800 1800 1600 1500	2200 2800 2800 2600 2600 2600 2600 2200 2000	30621 32021 33021 30221 32221 33221 32221 30321 32321	125 116 117 125 118 129 120 133 128	122 116 115 117 117 117 117 119 119	148 143 141 162 161 165 161 193 185	162 150 152 181 178 194 178 211 211	164 154 154 177 182 188 180 208 210	4.5 6 4.5 6 5 4.5 6 7 8	9 9 9 9 10 18 10 13	0.43 0.44 0.28 0.42 0.42 0.35 0.43 0.35 0.35	1.4 1.35 2.1 1.4 1.9 1.4 1.7	0.77 0.8 1.17 0.79 0.79 1.05 0.8 0.96 0.96	35 34 31 39 45 49 44 43 54	4.71 2.38 2.98 4.47 6.34 8.02 6.26 9.38 15.0



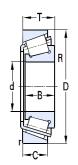


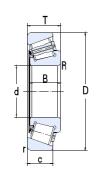


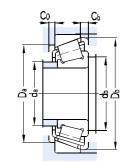


		Basi	c dime	ension	s				Basic loa	ad ratings	Limit	speed			Abutm	nent ar	nd fille	t dime	nsions	•	Cá	alculat	ion fac	ctor	Majabt
d	D	Т	В	С	Rradial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
					mm	•		•	К	N	r/m	nin					mm								Kg
110	170 170 180 200 200 240 240 240	38 47 56 41 56 54.5 63 84.5	38 47 56 38 53 50 57 80	29 37 43 32 46 42 38 65	2.5 2.5 2.5 3 4 4	2.5 2.5 2.5 3 4 4 4	2 2 2 2.5 2.5 3 3	2 2 2 2.5 2.5 3 3	231 300 350 320 465 470 470 735	365 465 595 430 695 580 595 1030	1800 1800 1800 1700 1700 1600 1600 1400	2600 2600 2600 2400 2400 2200 2200 1900	32022 33022 33122 30222 32222 30322 31322 32322	123 123 125 132 124 142 129 137	120 120 120 122 122 124 124 124	148 148 151 171 170 206 188 198	162 162 172 191 188 226 226 226	164 162 175 187 192 222 226 224	4.5 4.5 4.5 6 6 8 7	9 10 13 9 10 13 25 20	0.43 0.29 0.42 0.42 0.42 0.35 0.83 0.35	1.4 2.1 1.4 1.4 1.7 0.7	0.77 1.15 0.79 0.79 0.79 0.96 0.4 0.96	37 33 44 41 48 45 75 56	3.08 3.75 5.56 5.27 7.62 11.1 12.5 18.0
115	190	49	49	35	2.5	2.5	2.5	2.5	282	440	1600	2200	30623	131	120	160	181	180	4.5	14	0.44	1.4	0.74	42	5.13
120	165 180 180 200 215 215 260 260 260	29 38 48 62 43.5 61.5 59.5 68 90.5	29 38 48 62 40 58 55 62 86	23 29 38 48 34 50 46 42 69	1.5 2.5 2.5 2.5 3 4 4	1.5 2.5 2.5 2.5 3 4 4 4	1.5 2 2 2 2.5 2.5 3 3	2.5 2 2 2 2.5 2.5 3 3	189 237 295 440 330 480 565 540 860	320 395 530 770 445 720 710 690 1330	1600 1700 1800 1700 1600 1600 1500 1500 1300	2200 2400 2600 2400 2200 2200 2000 2000	32924 32024 33024 33124 30224 32224 30324 31324 32324	131 132 132 135 139 134 153 140 148	118 120 131 132 132 132 134 134 135	150 157 160 177 187 181 221 203 213	158 172 170 190 203 203 246 246 245	161 175 171 190 203 206 238 246 239	4.5 4.5 6 6 6 7 8 9	6 9 10 9.5 9.5 12 14 26 21.5	0.35 0.46 0.3 0.44 0.44 0.44 0.35 0.83 0.35	1.7 1.3 2 1.4 1.4 1.7 0.7	0.95 0.72 1.1 0.76 0.76 0.76 0.96 0.4 0.9	29 40 36 45 45 52 49 82 60	1.79 3.31 4.07 7.74 6.32 9.60 14.2 15.6 22.4
130	200 230 230 280 280	45 43.75 67.75 63.75 72	45 40 64 58 66	34 34 54 49 44	2.5 4 4 5 5	2.5 4 4 5 5	2 3 3 4 4	2 3 4 5 4	340 360 555 645 620	580 480 845 815 805	1600 1500 1500 1300 1300	2200 2000 2000 1800 1800	32026 30226 32226 30326 31326	144 150 143 165 150	142 144 144 145 147	178 203 193 239 218	190 216 216 262 262	192 219 221 258 263	7 7 7 8 9	11 10 14 15 28	0.43 0.44 0.44 0.35 0.83	1.4 1.4 1.4 1.7 0.7	0.8 0.76 0.76 0.96 0.4	42 47 56 53 87	5.06 7.02 11.8 17.4 18.9
140	190 210 230 250 250 300 300 300	32 45 58 45.75 71.75 67.75 107.75 77	32 45 57 42 68 62 102 70	25 34 45 36 58 53 85 47	2 2.5 3 4 4 5 5	2 2.5 3 4 4 5 5	1.5 2 3 3 4 4 4	1.5 3 3 3 4 4 4	206 330 400 405 650 740 1090 695	390 560 660 540 1000 945 1630 900	1600 1600 1600 1400 1400 1200 1200 1200	2200 2200 2200 1900 1900 1700 1700	32928 32028 30628 30228 32228 30328 32328 31328	150 154 182 162 156 176 177 162	150 150 152 154 154 155 156 157	177 183 217 219 210 255 239 235	182 202 219 236 236 282 287 282	184 204 242 234 240 275 276 283	6 4.5 4.5 9 8 9 9	7 11 13 11 14 15 22.8 30	0.35 0.46 0.44 0.44 0.35 0.37 0.83	1.7 1.3 1.4 1.4 1.7 1.6 0.7	0.9 0.72 0.74 0.76 0.76 0.96 0.9	33 46 56 50 61 56 74 93	2.55 5.84 8.97 8.80 14.7 21.2 35.8 23.4
150	210	38	38	30	2.5	2.5	2	2	270	465	1500	2000	32930	161	160	190	202	202	9	7.5	0.33	1.83	1	36	3.83



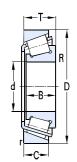


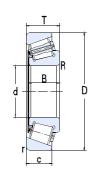


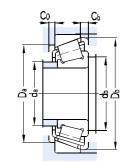


		Е	asic	dime	nsion	s				Basic loa	ad ratings	Limit	speed			Abutm	nent ar	nd fillet	t dime	nsions	S	Ca	alculat	ion fac	ctor	Wajaht
d	С) 1	-	В	С	Rradial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
						mm		•		K	N	r/m	nin					mm								Kg
	22 27 27 32 32 32	70 49 70 77 20 72 20 82	-	48 45 73 65 75	36 38 60 55 50 90	3 4 4 5 5 5	3 4 4 5 5 5	2.5 3 3 4 4 4	2.5 3 3 4 4	365 450 735 815 810 1280	635 605 1140 1050 1060 1880	950 1300 1200 1100 950 950	1400 1800 1700 1600 1400	32030 30230 32230 30330 31330 32330	161 174 168 190 181 190	160 164 164 165 170 166	197 234 223 273 251 261	216 256 256 302 303 307	217 252 256 294 300 299	9 9 4.5 4.5 9 4.5	13 11 17 17 32 24	0.46 0.44 0.44 0.35 0.83 0.35	1.3 1.4 1.4 1.7 0.72 1.7	0.72 0.76 0.76 0.96 0.4 0.96	49 53 64 60 96 77	6.40 11.2 18.4 25.5 27.5 42.2
160	24 29 29 34 34 34 37	90 52 90 84 40 75 40 88 40 12	1	51 48 80 68 79 114 79.4	38 40 67 58 54 95 50.3	3 4 4 5 3.7 5	3 4 4 5 3.7 5	2.5 3 3 4 3.7 4 5	2.5 3 3 4 3.7 4 5	415 510 925 915 825 1540 870	730 695 1490 1180 1080 2230 1050	1100 1100 1100 1000 1000 1000	1600 1600 1600 1500 1500 1500	32032 30232 32232 30332 31332 32332 30632	174 189 180 201 199 199 214	173 174 174 180 161 176 176	211 252 242 290 265 274 295	231 276 276 323 340 327 375	232 271 276 310 315 314 337	8 9 10 9 4.5 4.5 4.5	13 12 17 17 34 26 37	0.46 0.44 0.44 0.35 0.76 0.35 0.7	1.3 1.4 1.4 1.7 0.8 1.7 0.9	0.72 0.76 0.76 0.9 0.43 0.96 0.47	53 57 70 61 100 81 98	7.69 13.4 23.3 29.5 29.9 51.7 40.7
170	23 26 31 31 36	50 57 10 57 10 91		38 57 52 86 72	30 43 43 71 62	2.5 3 5 5	2.5 3 5 5	2 2.5 4 4 4	2 2.5 4 4 4	280 520 605 1010 950	560 870 845 1630 1360	1400 1200 1000 1000 980	1900 1700 1500 1500 1450	32934 32034 30234 32234 30334	183 188 203 196 216	182 184 190 190 187	213 230 268 259 305	220 246 293 293 307	222 249 288 294 331	7 10 8 10 10	8 14 14 20 20	0.37 0.44 0.43 0.43 0.34	1.6 1.35 1.4 1.4	0.9 0.8 0.8 0.8	42 56 58 75	4.51 10.6 17.0 30.0 35.8
180	25 28 32 32 38 38	30 64 20 57 20 91 30 98	{ } }	45 64 52 86 88 75	34 48 43 71 60 64	2.5 3 5 5 5	2.5 3 5 5 5 5	2 2.5 4 4 4 4	2 2.5 4 4 4 4	345 611 590 1020 1050 1180	725 1070 820 1670 1500 1580	1600 950 1000 950 900 900	2500 1400 1500 1400 1300	32936 32036 30236 32236 31336 30336	194 199 209 208 217 207	192 192 198 196 220 233	225 247 278 264 289 362	240 268 302 307 368 324	241 267 300 304 355 345	8 9 4.5 10 12 10	11 16 14 20 21 19	0.48 0.42 0.45 0.45 0.55 0.36	1.25 1.4 1.3 1.3 0.73 1.7	0.7 0.8 0.73 0.73 0.8 0.92	53 75 64 78 120 72.4	6.7 13.9 17.8 32.3 46.4 41.4
190	26 29 34 34	90 64 40 60	. (45 64 55 92	34 48 46 75	2.5 3 5 5	2.5 3 5 5	2 2.5 4 4	2 2.5 4 4	340 650 740 1100	745 1180 1040 1080	1100 1000 950 950	1600 1500 1400 1300	32938 32038 30238 32238	205 210 229 214	202 204 206 208	235 257 294 286	252 276 327 322	251 279 317 326	10 10 4.5 10	9.5 16 14 22	0.48 0.44 0.44 0.44	1.25 1.35 1.4 1.4	0.7 0.8 0.76 0.76	55 62 67 81	6.94 14.5 20.6 36.1
200) 28 31 36 36	10 70 30 64		51 70 58 98	39 53 48 82	3 3 5 5	3 3 5 5	2.5 2.5 4 4	2.5 2.5 4 4	455 760 780 1350	935 1370 1100 2144	1000 950 900 900	1500 1400 1300 1300	32940 32040 30240 32240	218 222 236 222	215 214 218 218	252 273 315 302	271 296 342 342	270 297 338 342	4.5 11 9 11	11 17 16 22	0.39 0.43 0.44 0.41	1.5 1.4 1.4 1.5	0.84 0.8 0.76 0.81	54 66 70 84	9.56 19.5 25.4 42.6



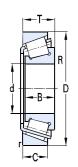


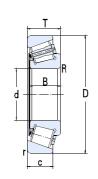


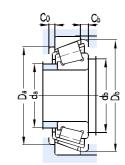


			Bas	ic dime	ension	s				Basic loa	nd ratings	Limit	speed			Abutm	nent ar	nd fillet	t dime	nsions		Ca	alculat	ion fac	tor	Wai abt
	d	D	Т	В	С	Rradial	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	a	Weight
	,	,				mm				K	N	r/m	nin					mm								Kg
		420	146	138	115	5	5	5	5	1820	2850	800	1100	32340	239	253	398	346	346	11	31	0.37	1.6	0.88	107	90.5
2	220	300 340 400 400	51 76 72 114	51 76 65 108	39 57 54 90	3 4 5 5	3 4 5 5	2.5 3 4 4	2.5 3 4 4	465 850 975 1650	960 1520 1370 2770	950 900 900 900	1400 1300 1300 1300	32944 32044 30244 32244	234 244 256 256	234 234 220 220	275 300 334 334	286 325 382 382	290 326 382 382	9 12 10 10	12 19 18 24	0.43 0.43 0.42 0.44	1.4 1.4 1.4 1.4	0.8 0.8 0.79 0.76	58 72 77 96	10.0 23.9 36.8 62.7
2	240	320 360 440 440 500	51 76 127 79 165	51 76 120 72 155	39 57 100 60 132	3 4 5 5	3 4 5 5 6	2.5 3 4 4 5	2.5 3 4 4 5	500 1820 1900 1070 2360	1050 3300 3300 1550 4100	850 850 700 750 670	1200 1200 950 1000 900	32948 32048 32248 30248 32348	255 262 276 267 279	254 256 262 288 301	294 318 365 422 478	308 345 420 384 410	311 346 415 408 464	9 12 14 11 12	12 19 27 19 33	0.46 0.46 0.43 0.44 0.37	1.3 1.3 1.4 1.4 1.6	0.7 0.7 0.8 0.74 0.88	64 78 105 85 123	11.5 26 82.5 46.8 147
2	254	422.27	86.1	79.8	66.7	4.7	4.7	2.5	2.5	1110	1760	850	1200	306/254	297	270	370	413	399	13	19	0.36	1.7	0.9	80	45.4
2	255	560	123.05	104.8	70	6	6	6	6	1920	2690	560	750	30651	329	274	435	542	510	13	53.1	0.87	0.7	0.38	171	127
2	260	360 400 480 480 540	63.5 87 89 137 114	63.5 87 80 130 102	48 65 67 105 85	3 5 6 6	3 5 6 6	2.5 4 5 5	2.5 4 5 5	650 1110 1430 2160 2015	1270 2030 2150 3650 2730	800 800 670 670 670	1100 1100 900 900 900	32952 32052 30252 32252 30352	286 287 293 305 332	272 282 316 279 279	325 352 458 394 449	351 383 421 465 522	344 383 447 451 481	13 13 12 13 10	13 12 22 32 29	0.3 0.43 0.44 0.43 0.32	2 1.4 1.4 1.4 1.9	1.09 0.8 0.74 0.77 1.04	60 84 94 113 92	17.9 39.8 63.9 105 113
2	280	380 420	63.5 87	63.5 87	48 65	3 5	3 5	2.5 4	2.5 4	727 1200	1500 2300	800 750	1100 1000	32956 32056	305 305	292 302	344 370	371 400	364 402	13 14	13 22	0.43 0.46	1.4 1.3	0.77 0.7	100 89	20 40.4
3	300	420 420 460 540	74.5 76 100 149	72 76 100 140	62 57 74 115	4 4 5 6	4 4 5 6	3 3 4 5	3 3 4 5	710 997 1460 2680	1810 1870 2740 4700	700 700 670 600	950 950 900 800	32960 32976 32060 30660	330 324 330 343	314 317 322 326	379 383 404 453	409 404 440 518	400 405 439 511	13 12 15 17	15 19 26 34	0.28 0.4 0.43 0.43	2.1 1.5 1.4 1.4	1.17 0.8 0.8 0.8	67 79 97 126	30.2 50.0 56.6 142
	320	440 480 580 620	76 100 104 141	76 100 92 125	57 74 75 107	4 5 6 7.5	4 5 6 7.5	3 4 5 7.5	3 4 5 7.5	1030 1540 1700 2780	2300 2940 2560 4600	650 630 530 520	900 850 750 680	32964 32064 30264 30664	343 354 353 380	337 336 381 354	402 419 558 501	424 467 503 586	426 463 533 577	13 13 14 16	19 26 29 34	0.43 0.46 0.44 0.6	1.4 1.3 1.4 1	0.8 0.72 0.74 0.6	84 104 114 154	34.5 62.7 103 183
3	340	460	76	76	57	4	4	3	3	1030	2350	500	830	32968	361	357	421	444	446	14	19	0.44	1.35	8.0	90	36.5



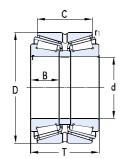


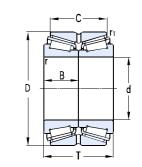




		Bas	ic dime	ension	s				Basic loa	ad ratings	Limit	speed			Abutm	ent ar	nd fille	t dime	nsions	i	Ca	alculat	ion fac	etor	Majabt
d	D	Т	В	С	Rradia	R axial	rradial	r axial	Cr	Cor	Grease	Oil	Designations	damax	dbmin	Damin	Damax	Dbmin	Camin	Cbmin	е	Υ	Yo	а	Weight
			•		mm				K	N	r/m	nin					mm								Kg
360	480 530	76 80	76 66	57 59	4 5	4 5	4 5	4 5	1060 1030	2220 1900	500 500	630 630	32972 30672	388 410	374 376	433 476	467 515	468 502	13 13	19 21	0.46 0.4	1.3 1.5	0.72 0.82	97 95	38.5 53.2
380	520	87	82	71	5	5	4	4	1190	2670	560	750	32976	407	406	502	478	501	16	16	0.39	1.6	0.86	95	50.0
400	500 540 540	60 87 70	57 82 65	47 71 48	4 5 4	4 5 4	3 4 4	3 4 4	460 1280 965	950 2880 1930	400 380 350	500 480 450	30680 32980 31980	368 450 450	414 436 436	406 500 500	489 550 550	430 530 530	13 8 8	13 8 8	0.38 0.4 0.42	1.6 1.4 1.5	0.86 0.8 0.9	77 185 100	25.1 54.1 39.7
420	560 620	70 125	65 118	51 100	4 6	4 6	4 5	4 5	1020 2300	2090 5100	420 380	560 480	31984 32084	458 473	436 444	528 572	528 572	549 600	13 13	28 28	0.41 0.37	1.5 1.6	0.81 0.88	106 120	41.7 125
460	860	210	190	160	7.5	7.5	7.5	7.5	5590	10100	350	470	30692	530	494	690	826	804	10	50	0.57	1.05	0.6	218	512
470	630	80	80	62	5	5	5	5	1410	3100	380	500	30694	498	487	580	582	603	10	26	0.319				66
480	950	240	225	174	9.5	9.5	9.5	9.5	6980	12500	310	420	30696	570	524	761	906	877	32	66	0.54	1.1	0.6	230	761
560	1080	265	235	208	9.5	9.5	9.5	9.5	8910	15700	180	270	306/560	660	604	887	1036	995	27	50	0.43	1.4	0.8	241	1063
600	720	73	69	56	3	3	3	3	1230	3320	380	480	306/600	680	613	680	682	703	20	30	0.365				53.0
610	820	105	95	80	6	6	6	6	1830	4200	360	450	306/610	661	630	741	743	777	20	37	0.374				139
630	850	132	132	95	6	6	6	6	3080	7150	360	450	329/630	675	649	766	832	821	13	37	0.46	1.3	0.72	168	200
710	950	114	106	80	6	6	6	6	2860	6900	260	360	319/710	774	729	864	932	909	13	34	0.46	1.3	0.72	175	210

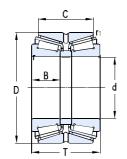


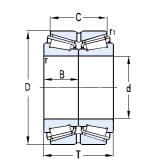




		Ва	sic dim	ensions			Basic loa	d ratings	Limit	speed			Calcu	lation factor		Weight
d	D	Т	В	С	rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	vveignt
		•	mm			•	k	(N	r/m	nin				mm		Kg
50	90	55	23	43.5	1.5	0.6	320	220	3400	4500	352210	0.42	1.61	2.39	1.57	1.39
55	90	55	23	43.5	1.5	0.6	292	220	3300	4400	352210	0.42	1.61	2.39	1.57	1.37
70	125	74	31	61.5	2	0.6	310	495	2400	3200	352214	0.42	1.61	2.39	1.57	3.66
75	115	58	25	46	1.5	0.6	178	325	2400	3200	352015	0.46	1.47	2.19	1.44	2.04
80	125 170	66 94	29 39	52 63	1.5 3	0.6 1	238 405	430 560	2200 2000	3000 2600	352016 351316	0.42 0.4	1.61 1.68	2.39 2.5	1.57 1.64	2.76 9.11
85	150 180	86 99	36 41	69 66	2.5 4	0.6 1	390 560	620 680	2000 1900	2700 2600	352217 351317	0.42 0.83	1.61 0.82	2.39 1.22	1.57 0.8	5.94 11.1
90	190	103	43	70	4	1	530	760	1700	2200	351318	0.83	0.82	1.22	0.8	12.3
100	190	125	62.5	100	3	1.3	630	1050	1500	2000	350620D1	0.36	1.85	2.76	1.81	14.9
110	150 170 180	80 86 95	30 38 42	63 68 76	0.8 2.5 2	0.3 0.6 0.6	198 395 495	430 740 900	1300 1300 1200	1800 1800 1600	350622 352022 352122	0.37 0.43 0.32	1.82 1.57 2.09	2.72 2.34 3.11	1.78 1.53 2.04	3.61 6.65 9.10
115	230	116	49.5	84	3	2.5	685	1100	1300	1700	350623	0.72	0.94	1.4	0.9	20.2
120	180 200 215	88 110 132	38 48 58	70 90 109	2.5 2 3	0.6 0.6 1	405 605 770	785 1060 1390	1500 1500 1400	2000 2000 1900	352024 352124 352224	0.46 0.3 0.41	1.47 2.25 1.64	2.19 3.43 2.44	1.44 2.2 1.6	7.31 12.6 19.2
130	210 230 235	110 145 145	48 64 72.5	90 117.5 115	2 4 2.3	0.6 1 1.3	605 890 885	1070 1760 1560	1300 1300 1300	1700 1700 1700	352126 352226 350626D1	0.32 0.39	2.13 1.74	3.17 2.59	2.08 1.7	13.9 24.0 24.7
140	210 225	104 115	45 50	82 90	2.5 2.5	0.6 1	580 640	1170 1180	1200 1200	1700 1700	352028 352128	0.35 0.34	1.94 2	2.88 2.98	1.89 1.96	11.9 15.5
150	225 250	112 138	45 60	88 112	3 2.5	1 1	1100 865	1690 1560	1200 1100	1500 1500	350630 352130	0.39 0.25	1.73 2.74	2.58 4.08	1.69 2.68	14.1 25.8

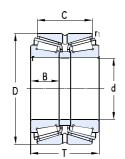


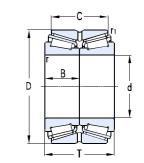




		Ва	sic dim	ensions			Basic loa	d ratings	Limits	speed			Calcu	lation factor		Weight
d	D	Т	В	С	rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	weight
			mm				К	N	r/m	nin				mm		Kg
	255	145	72.5	110	3	1.3	960	1840	1100	1500	350630D1	0.44	1.55	2.31	1.52	28.3
159.8	270	140	65	120	2.5	1	970	1930	1000	1400	3506/159.8	0.32	2.12	3.15	2.07	31.8
160	270	140	70	110	2.5	0.9	1720	2610	1000	1400	350632D1	0.36	1.86	2.76	1.81	26.7
165	290	150	70	125	3	1.3	1210	2300	920	1200	350633	0.31	2.2	3.27	2.15	41.1
170	280	150	66	120	2.5	1	1070	2000	950	1300	352134	0.38	1.78	2.65	1.74	35.6
180	280 285 300 340	142 108 164 180	64 54 72 83	110 79.4 134 140	3 2.5 3 5	1 2.3 1 1.1	1070 730 1200 1700	2220 1190 2350 2860	940 940 890 840	1300 1300 1200 1100	352036 350636D1 352136 350636	0.42 0.35 0.26 0.35	1.61 1.95 2.46 1.96	2.39 2.9 3.93 2.91	1.57 1.91 2.58 1.91	29.8 23.2 39.9 71.9
200	280 310 340 340	116 154 112 184	51 70 50.5 82	92 120 100 150	3 3 3	1 1 1.5 1	750 1260 1070 1810	1770 2620 1850 3400	900 840 800 800	1200 1100 1100 1100	352940 352040 350640 352140	0.39 0.43 0.25 0.25	1.72 1.57 2.7 2.74	2.56 2.34 4.02 4.08	1.68 1.53 2.64 2.68	21.0 41.9 40.0 63.8
220	370 370	195 120	88 50	150 107	4 5	1.3 1.5	1680 1130	3200 1910	760 760	1000 1000	352144 350644	0.37 0.37	1.83 1.83	2.72 2.72	1.79 1.79	76.3 46.9
225	360	146.5	73.25	111	3	1.1	1280	2290	760	1000	350645D1	0.36	1.87	2.79	1.83	48.2
230	355	145	72.5	110	6	2.3	1180	2310	760	1000	350646D1	0.36	1.87	2.79	1.83	
240	400 400	210 128	95 59	163 114	3.7 5	1.3 1.5	2060 1240	4050 2270	630 720	840 1000	352148 350648	0.31 0.43	2.18 1.55	3.24 2.31	2.13 1.52	98.1 60
260	360 430	141 180	63.5 90	110 130	3 7.5	1 2.3	1120 1560	2550 2990	670 630	900 840	352952 350652D1	0.41 0.35	1.66 1.95	2.47 2.9	1.62 1.91	39.0 87.9
280	460 470	185 250	82	140 180	5 6.4	1.5 1.5	2130 3430	4050 6300	580 500	770 650	351156 350656	0.33 0.46	2.05 1.5	3.05 2.2	2 1.4	114 156
300	400	140	62	100	5	1.5	1450	3000	560	740	350660	0.88	0.77	1.15	0.8	63.2

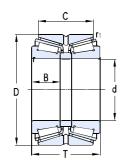


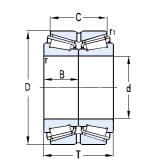




		В	asic dim	ensions			Basic loa	d ratings	Limit	speed			Calcu	lation factor		Weight
d	D	Т	В	С	rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	vveigni
			mm				K	.N	r/m	nin				mm		Kg
	500	205	90	152	5	1.5	2400	4450	530	710	351160	0.32	2.12	3.15	2.077	141
320	480	151	66.5	121	5	1.5	1870	3550	530	710	350664	0.32	2.08	3.1	2.04	88.9
	480	220	100	186	5	1.1	2540	5750	530	710	352064	0.46	1.47	2.19	1.44	134
	540	225	100	160	5	1.5	3100	5700	510	660	351164	0.4	1.68	2.5	1.64	181
340	460	166	75	128	4	1.1	1540	4050	500	660	352968	0.31	2.15	3.2	2.1	72.3
	520	180	82	135	5	1.5	2060	4100	480	640	351068	0.29	2.35	3.5	2.3	127
	580	242	106	170	5	1.5	3100	6000	460	620	351168	0.42	1.6	2.38	1.56	235
360	540	185	82	140	5	1.5	2880	6300	460	620	351072	0.37	1.82	2.7	1.78	120
	600	242	106	170	5	1.5	3410	6800	400	520	351172	0.44	0.54	2.3	1.51	221
380	520 560 620 660	145 190 242 380	65 82 106	105 140 170 310	4 5 5 14	1.1 1.5 1.5 3.5	1660 2880 3410 7620	3800 6300 6850 15900	530 410 410 300	710 540 540 400	351976 351076 351176 350676	0.38 0.39 0.46 0.33	1.77 1.75 1.47 2	2.64 2.61 2.18 3	1.73 1.71 1.43 2	78.8 137 250 521
400	540	150	65	105	4	1.1	1650	3850	530	710	351980	0.45	1.5	2.23	1.47	84.6
	600	206	90	150	5	1.5	2890	6300	410	540	351080	0.38	1.78	2.65	1.74	179
	650	255	112	180	6	2.5	3630	7400	360	480	351180	0.41	1.66	2.47	1.63	279
420	560	145	65	105	4	1.1	1880	4450	360	480	351984	0.38	1.77	2.64	1.73	87.0
	620	206	90	150	5	1.5	2670	5880	360	480	351084	0.41	1.64	2.44	1.6	191
440	600	170	74	125	4	1.1	2300	5300	400	520	351988	0.39	1.73	2.58	1.69	123
	650	212	94	152	6	2.5	3150	6900	360	480	351088	0.44	1.52	2.26	1.49	212
	720	275	122	190	6	2.5	4950	10400	360	480	351188	0.46	1.48	2.2	1.44	404
460	620	174	74	130	4	1	1960	5150	400	520	351992	0.4	1.69	2.51	1.65	134
	680	230	100	175	6	2.5	3410	7450	360	480	351092	0.31	2.18	3.24	2.13	253
480	650	180	78	130	5	1.5	2150	5150	360	480	351996	0.42	1.61	2.4	1.58	159
	790	310	136	224	7.5	3	6200	13300	250	320	351196	0.39	1.73	2.58	1.69	540
500	670	180	78	130	5	1.5	1470	6200	350	460	3519/500	0.43	1.55	2.31	1.52	158
	720	236	100	180	6	2.5	3580	8150	410	540	3510/500	0.32	2.08	3.1	2.04	276

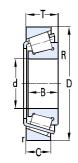


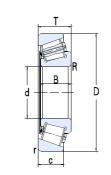




		Ва	asic dim	nensions			Basic loa	d ratings	Limit	speed			Calcu	lation factor		Waight
d	D	Т	В	С	rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	Weight
			mm	•	•	•	K	N	r/m	nin				mm		Kg
	720	236	118	180	6	2.5	3750	8500	410	540	3510/500D	0.32	2.08	3.1	2.04	276
530	710 780	190 255	82 112	136 180	5 6	1.5 2.5	2670 4350	6300 9850	320 320	420 420	3519/530 3510/530	0.39 0.34	1.73 2	2.57 2.97	1.69 1.95	176 371
560	750 820	213 260	85 115	156 185	5 6	1.5 2.5	3410 2920	8500 5700	310 310	410 410	3519/560 3510/560	0.43 0.4	1.57 1.7	2.34 2.54	1.53 1.67	232 434
600	800 870	205 270	90 118	156 198	5 6	1.5 2.5	3410 5390	9050 12700	290 280	390 380	3519/600 3510/600	0.33 0.41	2.05 1.63	3.05 2.43	2 1.6	247 517
670	900	240	103	180	6	2.5	4200	11200	260	350	3519/670	0.44	1.53	2.28	1.5	378
710	950	240	106	175	6	2.5	4730	13200	250	320	3519/710	0.46	1.47	2.19	1.44	445
750	1000	264	112	194	6	2.5	5340	15600	230	310	3519/750	0.45	1.5	2.24	1.47	546
800	1060	270	115	204	6	2.5	6870	15200	220	300	3519/800	0.35	1.93	2.87	1.88	606
850	1120	268	118	188	6	2.5	6850	18700	210	270	3519/850	0.46	1.46	2.18	1.43	645
900	1180	275	122	205	6	2.5	7640	21300	200	260	3519/900	0.37	1.8	2.69	1.76	763
950	1250 1280	300 280	132 120	220 246	7.5 7.5	3 4	7870 8300	22500 22200	180 170	240 220	3519/950 3506/950	0.33 0.4	2.05 1.68	3.05 2.5	2 1.64	897 974
1120	1460 1480	335 400	158	250 296	7.5 12	3 4	9900 13200	29500 37800	160 160	210 210	3519/1120 3506/1120	0.35 0.44	1.93 1.5	2.87 2.3	1.88 1.4	1350 1763
1160	1540	400		290	12	4	14000	37900	140	190	3506/1160	0.44	1.5	2.3	1.4	1902
1250	1500	250		190	6	1.5	7350	22300	100	140	3506/1250	0.35	1.9	2.9	1.8	797
1370	1605	210	96	150	7.5	4	5150	20700	80	120	3506/1370	0.4	1.68	2.5	1.64	673

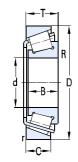


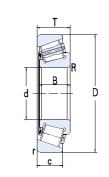




				В	Basic dii	mension	S					Basic	load rati	gs Limi	speed		Ca	ılculati	on fac	tor	Weight
C	k	С)	-	Т	i i	3	(rmin	Rmin	Cı	r C	or Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	im		KN	r/ı	nin						Kg
20.625	0.812	49.225	1.938	23.02	0.9063	21.539	0.848	17.462	0.6875	1.5	1.5	37.	.5 37	8000	11000	K09081/K09196	0.27	2.26	1.24	12	0.197
21.43	0.8437	50.005 50.005	1.9687 1.9687	17.526 17.526	0.69 0.69	18.288 18.288	0.72 0.72	13.97 13.97	0.55 0.55	1.3 1.3	1.3 1.3	45 45			11000 11000	KM12649/KM12610 K2M12649/K2M12610	0.28 0.28	2.16 2.16	1.19 1.19	11 11	0.169 0.169
21.979	0.8653	45.237 45.974	1.781 1.81	15.494 15.494	0.61 0.61	16.637 16.637	0.655 0.655	12.065 12.065	0.475 0.475	1.3 1.3	1.3 1.3	35.! 29.!		8000 8000	10000 10000	KLM12749/KLM12710 KLM12749/KLM12711	0.31 0.31	1.96 1.96	1.08 1.08	13 13	0.116 0.118
22.225		50.8	2	15.011	0.591	14.26	0.5614	12.7	0.5	1.5	1.5	30.	.5 33	8000	10000	K07087X/K07210X	0.4	1.49	0.82	12	0.104
25.4	1	50.292 50.8 57.15	1.98 2 2.25	14.224 15.011 19.431	0.56 0.591 0.765	14.732 14.26 19.431	0.58 0.5614 0.765	10.668 12.7 14.732	0.42 0.5 0.58	1.3 1.5 1.5	1.3 1.5 1.5	29.5 30.5 42	.5 33	7500 7500 7500	10000 10000 10000	L44643/L44610 K07100S/K07210X KM84548/KM84510	0.37 0.4 0.55	1.6 1.5 1.1	0.88 0.82 0.6	11 12 16	0.128 0.0908 0.237
26*		57.15	2.25	17.462	0.6875	17.462	0.6875	13.495	0.5313	1.5	3.5	38	43	5 7500	10000	K15579X/K15520	0.35	1.73	0.95	19	0.207
26.988	1.0625	50.292 63.5	1.98 2.5	14.224 20.638	0.56 0.8125	14.732 20.638	0.58 0.8125	10.668 15.875	0.42 0.625	1.3 1.5	3.6 0.8	29.4 46		7500 7500	10000 9000	L44649/L44610 K15106/K15250X	0.37 0.35	1.6 1.71	0.88 0.94	11 15	0.126 0.316
28*		57.15	2.25	17.462	0.6875	17.462	0.6875	13.495	0.5313	1.5	3.5	38	43	5 7000	9000	KJ15585/K15520	0.35	1.73	0.95	12	0.207
28.575	1.125	60.325 64.292 66.421 68.262 73.025	2.375 2.5312 2.615 2.6875 2.875	19.845 21.433 23.812 22.225 22.225	0.7813 0.8438 0.9375 0.875 0.875	19.355 21.433 25.433 22.225 22.225	0.762 0.8438 1.0013 0.875 0.875	15.875 16.67 19.05 17.462 17.462	0.625 0.6563 0.75 0.6875 0.6875	1.3 1.5 1.3 1.5 3.3	3.5 1.5 1.3 0.8 0.8	39 48.9 68.9 53.9	.5 67 .5 77 .5 65	5 7000 7000 7000	9000 9000 9000 9000 9000	K1988/K1931 KM86647/KM86610 K2689/K2631 K02474/K02420 K02872/K02820	0.33 0.55 0.26 0.42 0.45	1.82 1.1 2.28 1.4 1.32	1 0.6 1.25 0.79 0.73	13 18 14 17 19	0.244 0.351 0.420 0.410 0.825
29	1.1417	50.292	1.98	14.224	0.56	14.732	0.58	10.668	0.42	1.2	3.6	29.	.5 34	7000	9000	L45449/L45410	0.37	1.62	0.89	11	0.118
30	1.811	72.085	2.838	22.385	0.8813	19.202	0.756	18.415	0.725	2.3	0.8	46	55	5 7000	8500	K14118/K14283	0.38	1.57	0.86	17	0.202
30.162	1.1875	62 68.262	2.4409 2.6875	16.002 22.225	0.63 0.875	16.566 22.225	0.6522 0.875	14.288 17.462	0.5625 0.6875	1.5 2.3	1.5 0.8	40 58.		5 7000 5600	8500 7500	K17119/K17244B KM88043/KM88012	0.38 0.55	1.57 1.1	0.86 0.6	14 19	0.228 0.412
31.75	1.25	59.131 62 69.85	2.328 2.4409 2.75	15.875 18.161 23.812	0.625 0.715 0.9375	16.764 19.05 25.357	0.66 0.75 0.9983	11.811 14.288 19.05	0.465 0.5625 0.75	1.3 1.3 1.3	3.6 4.8 0.8	44 56.: 71.:	.5 62	6300 6300 5 6300	8500 8500 8500	KLM67048/KLM67010 K15123/K15245 K2580/K2523	0.41 0.35 0.27	1.46 1.71 2.2	0.8 0.94 1.2	13 13 15	0.175 0.242 0.451

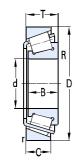


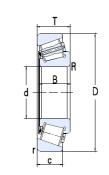




				В	Basic dii	mensions	6					Basic loa	d ratings	Limit	speed		Ca	ılculati	on fac	tor	Woight
(k	Г)	-	Т	ŀ	3	(C	rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	Weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	nm	K	N	r/m	in						Kg
33.338	1.3125	68.262 76.2 76.2	2.6875 3 3	22.225 23.812 29.37	0.875 0.9375 1.1563	22.225 25.654 28.575	0.875 1.01 1.125	17.462 19.05 23.02	0.6875 0.75 0.9063	1.5 1.5 3.3	0.8 3.3 0.8	56 90 82	70.4 110 110	6300 5600 5600	7500 7500 7500	KM88048/KM88010 K2790/K2720 KHM89443/KHM89410	0.55 0.3 0.55	1.1 1.98 1.1	0.6 1.09 0.6	19 16 24	0.382 0.559 0.774
34.925	1.375	65.088 65.088 69.012 72.233 73.025 76.2 76.2 79.375 95.25	2.5625 2.5625 2.717 2.8438 2.875 3 3.125 3.75	18.034 21.082 19.845 25.4 23.812 29.37 29.37 29.37 11.115	0.71 0.83 0.7813 1 0.9375 1.1563 1.1563 0.4376	18.288 18.288 19.583 25.4 24.608 28.575 28.575 29.771 29.9	0.72 0.72 0.771 1 0.9688 1.125 1.125 1.1721 1.1772	13.97 17.018 15.875 19.842 19.05 23.02 23.812 23.812 22.225	0.55 0.67 0.625 0.7812 0.75 0.9063 0.9375 0.9375 0.875	1.3 1.5 3.5 2.3 0.8 3.3 3.3 3.3 0.8	3.6 0.8 0.8 2.3 1.5 3.5 1.5 2.3	49 49 51.2 70.5 71.5 82 82 87.5 108	60 60 55.5 80.5 85 110 98 106 129	5600 5600 5600 5000 5600 5600 5600 5600	7500 7500 7500 7100 7500 7500 7500 7500	KLM48548/KLM48510 KLM48548A/KLM48511A K14138A/K14276B KHM88649/KHM88610 K25877/K25821 KHM89446/KHM89410 K31594SH/K31520SH K3478/K3420 K449/K432B	0.38 0.38 0.38 0.55 0.29 0.55 0.4 0.37 0.28	1.59 1.59 1.57 1.1 2.07 1.1 1.49 1.64 2.11	0.88 0.88 0.86 0.6 1.14 0.6 0.82 0.9 1.16	14 14 15 21 14 24 21 20 19	0.260 0.291 0.333 0.480 0.475 0.670 2.13 0.695 1.16
35*		59.131 59.974 62*	2.328 2.3612	15.875 15.875 16.7	0.625 0.625	16.764 16.764 17	0.66 0.66	11.938 11.938 13.6	0.47 0.47	1.3 1.3 1.5	3.5 3.5 SP	34 34.5 41.5	36 24.5 53.5	5600 5600 5600	7000 7000 7500	KL68149/KL68110 KL68149/KL68111 KLM78349/KLM78310A	0.42 0.42 0.44	1.44 1.44 1.4	0.79 0.79 0.74	13 13 14	0.166 0.166 0.206
36.487	1.4365	76.2	3	23.812	0.9375	25.645	1.0096	19.05	0.75	3.3	1.5	90	110	5000	6700	K2780/K2720	0.3	2	1.1	16	0.526
36.512		76.2 72.238	3 2.844	29.37 20.638	1.1563 0.8125	28.575 20.638	1.125 0.8125	23.02 18.575	0.9063 0.7313	3.3 1.3	0.8 3.5	85 45	116 61	4800 4800	6300 6300	KHM89448/KHM89410 K16143/K16284	0.55 0.4	1.1 1.49	0.6 0.82	23 17	0.650 0.362
38.1	1.5	65.088 69.012 72.238 76.2 79.375 82.55 88.5 88.5	2.5625 2.717 2.844 3 3.125 3.25 3.4843 3.4843	18.034 26.195 20.638 23.812 29.37 29.37 26.988 25.4	0.71 1.0313 0.8125 0.9375 1.1563 1.1563 1.0625	18.288 26.195 20.638 25.654 29.771 28.575 29.083 23.698	0.72 1.0313 0.8125 1.01 1.1721 1.125 1.145 0.933	13.97 15.083 15.875 19.05 23.812 23.02 22.225 17.462	0.55 0.5938 0.625 0.75 0.9375 0.9063 0.875 0.6875	1.3 0.8 1.3 3.3 3.3 3.3 1.5	2.3 1.5 3.5 3.5 3.5 2.3 3.5 2.3	44 49.5 49.5 90 87 98 100 76	57 62 61 110 104 127 113 86	5000 5000 5000 5000 5000 5000 5000 500	7000 7000 7000 7000 7000 7000 6000 6000	KLM29749/KLM29710 K13686/K13620 K16150/K16284 K2788/K2720 K3490/K3420 HM801346X/HM801310 K418/K414 K44150/K44348	0.33 0.4 0.4 0.3 0.37 0.55 0.26 0.78	1.8 1.49 1.49 1.98 1.64 1.1 2.28 0.77	0.99 0.82 0.82 1.09 0.9 0.6 1.25 0.42	12 16 17 17 20 25 18 28	0.237 0.362 0.345 0.507 0.653 0.770 0.843 0.718
39*		72.014	2.8352	21.4	0.8425	20.638	0.8125	16.637	0.655	0.4	3.5	49.5	61	4500	6000	KJ16154/KJ16285	0.4	1.49	0.82	17	0.341
39.688	1.5625	73.025 73.025 76.2	2.875 2.875 3	23.812 25.654 23.812	0.9375 1.01 0.9375	25.654 22.098 25.654	1.01 0.87 1.01	19.05 21.336 19.05	0.75 0.84 0.75	0.8 2.3 0.8	3.5 0.8 3.5	90 63.5 90	110 81.5 110	4500 4500 4500	6000 6000 6000	K2789/K2735X KM201047/KM201011 K2789SH/K2729SH	0.3 0.33 0.3	1.98 1.79 1.98	1.09 0.99 1.09	17 20 16	0.413 0.437 0.507

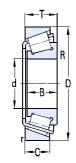


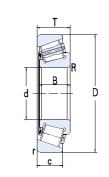




				В	Basic dii	mension	3					В	Basic Ioac	d ratings	Limit	speed		Ca	lculati	on fac	tor	Weight
(d	Г)	-	Т	i i	3	(rmin	Rmin	_	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	vveigni
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		KI	N	r/m	in						Kg
		76.2	3	23.812	0.9375	25.645	1.0096	19.05	0.75	0.8	3.5		90	110	4500	6000	K2789/K2729	0.3	1.98	1.09	16	0.507
41*		68*	2.6772	17.5	0.689	18	7.087	13.5	0.5315	1.5	3.6		51	60	4500	6000	KLM300849/KLM300811	0.35	1.72	0.95	14	0.241
41.275	1.625	73.431 73.431 76.2 76.2 80 80.167 80.167 82.55 84.138 85.725 87.312 88.5 88.9 104.775	2.891 2.891 3 3.1496 3.1562 3.1562 3.25 3.3125 3.375 3.4375 3.4843 3.5 4.125	19.558 21.43 18.009 22.225 21 29.37 29.37 26.543 30.162 30.162 30.162 30.162 36.512	0.77 0.8437 0.709 0.875 0.8268 1.1563 1.1563 1.045 1.1875 1.1875 1.1875 1.1875 1.1875	19.812 19.812 17.384 23.02 22.403 30.391 30.391 25.654 30.866 29.083 29.37 36.512	0.78 0.78 0.6844 0.9063 0.882 1.1965 1.1965 1.01 1.216 1.1875 0.9375 1.145 1.1563 1.4375	14.732 16.604 14.288 17.462 17.826 23.812 23.812 20.193 23.812 23.812 23.812 23.812 23.812 23.812 24.225 25.25 26.25	0.58 0.6537 0.5625 0.6875 0.7018 0.9375 0.9375 0.9375 0.9375 1.2452 0.875 0.9063 1.125	0.76 0.8 1.5 0.8 1.3 3.3 3.3 3.3 SP 1.5 1.5 3.3	3.56 3.5 1.5 3.5 0.8 0.8 0.8 3.5 1.5 3.5 3.5 3.5		67 67 50.5 71 68.5 97 97 84 105 101 129 100 90.5 146	73.5 73.5 61.5 83.5 76 114 105 143 130 175 113 125 194	4500 4500 4500 4500 4500 4500 4500 4500	6000 6000 6000 6000 6000 6000 6000 600	KLM501349/KLM501310 KLM501349/KLM501314 K11162/K11300 K24780/K24720 K336/K332 K3384/K3320 K3379/K3320 KM802048/KM802011 K3585/K3520 K3877/K3826B K3585/K3525 K419/K414 KHM803146/KHM803110 K59162/K59412	0.4 0.4 0.49 0.4 0.27 0.27 0.55 0.53 0.4 0.53 0.26 0.54 0.4	1.5 1.5 1.5 2.2 2.2 2.2 1.1 1.14 1.49 1.14 2.28 1.1	0.83 0.83 0.68 0.84 1.21 1.21 1.21 0.6 0.62 0.82 0.62 1.25 0.6 0.82	15 17 17 17 15 17 17 23 25 22 24 18 26 26	0.353 0.360 0.343 0.429 0.453 0.630 0.630 0.623 0.792 0.862 0.861 0.804 0.915 1.69
42.862	1.6875	82.55	3.25	26.195	1.0313	26.988	1.0625	20.638	0.8125	3.3	3.5		84.5	119	4500	6000	K22780/K22720	0.4	1.49	0.82	20	0.687
42.875	1.688	80 82.931	3.1496 3.265	21 26.988	0.8268 1.0625	22.403 25.4	0.882 1	17.826 22.225	0.7018 0.875	2 2.3	3.5 3.5		69 78	76 101	4500 4500	6000 6000	K342S/K332US K25577/K25523	0.27 0.33	2.2 1.79	1.21 0.99	15 19	0.432 0.646
43*		80*		21.001	0.8268	22.403	0.882	17.826	0.7018	0.8	3.5		69	76	4500	6000	K342X/K332B	0.27	2.2	1.21	15	0.440
44.45	1.75	82.931 90.119 93.264 95.25 95.25 101.6 104.775	3.265 3.548 3.6718 3.75 3.75 4 4.125	23.812 23 30.162 30.958 27.783 34.925 36.512	0.9375 0.9055 1.1875 1.2188 1.0938 1.375 1.4375	25.4 21.692 30.302 28.575 28.575 36.068 36.512	1 0.854 1.193 1.125 1.125 1.42 1.4375	19.05 21.808 23.812 22.225 22.225 26.988 28.575	0.75 0.8586 0.9375 0.875 0.875 1.0625 1.125	0.8 2.3 3.3 0.8 0.8 3.3 3.3	3.5 3.5 3.5 3.5 0.8 3.5 3.5		77 71.5 103 111 110 136 146	100 85 140 133 140 168 194	4500 4500 4500 4500 3800 4500 4300	6000 6000 6000 6000 5300 6000 5600	K25580/K25520 K355X/K352 K3782/K3720 KHM903249/KHM903210 K33885/K33822 K527/K522 K59175/K59412	0.33 0.31 0.34 0.74 0.33 0.29 0.4	1.79 1.96 1.77 0.81 1.79 2.1 1.49	0.99 1.08 0.98 0.45 0.99 1.16 0.82	18 18 22 32 24 22 26	0.573 0.668 1.04 1.00 0.983 1.36 1.63
44.988	1.7712	104.986	4.1333	32.512	1.28	31.75	1.25	23.368	0.92	2.5	2.5		127	164	4500	6000	KHM905843/KHM905810	0.78	0.77	0.42	34	1.41
45.23	1.7807	79.985	3.149	19.842	0.7812	20.638	0.8125	15.08	0.5937	2	1.3		58	76	4500	6000	K17887/K17831	0.37	1.64	0.9	16	0.406

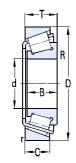


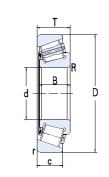




				В	asic di	mension	3					Bas	sic load	l ratings	Limit	speed		Ca	lculati	ion fac	tor	Weight
(d	С)		Γ	ŀ	3	(C	rmin	Rmin		Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		K۱	٧	r/m	in						Kg
45.242	1.7812	73.431 77.788	2.891 3.0625	19.558 21.43	0.77 0.8437	19.812 19.842	0.78 0.7812	15.748 16.667	0.62 0.6562	0.8 0.8	3.5 3.5		51.5 51	70 71	4500 4800	6000 6300	KLM102949/KLM102910 KLM603049/KLM603012	0.31 0.43	1.97 1.4	1.08 0.77	14 19	0.318 0.358
45.618	1.796	82.931 82.931 83.058	3.265 3.265 3.27	23.812 26.988 23.876	0.7375 1.0625 0.94	25.4 25.4 25.4	1 1 1	19.05 22.225 19.114	0.75 0.875 0.7525	0.8 2.3 2	3.5 3.5 3.5	7	77 77 77	100 100 100	4500 4500 4500	6000 6000 5000	K25590/K25520 K25590/K25523 K25590/K25522	0.33 0.33 0.33	1.79 1.79 1.79	0.99 0.99 0.99	18 18 18	0.556 0.589 0.556
46.038	1.8125	79.375 85	3.125 3.3465	17.462 20.638	0.6875 0.8125	17.462 21.692	0.6875 0.854	13.495 17.462	0.5313 0.6875	1.5 1.3	2.8 2.3		48 73	60 83	4500 4500	6000 6000	K18690/K18620 K359S/K354A	0.37 0.31	1.6 1.9	0.88 1.1	16 16	0.325 0.770
47.625	1.875	93.264 95.25 123.825	3.6718 3.75 4.875	30.162 30.162 36.512	1.1875 1.1875 1.4375	30.302 29.37 32.791	1.193 1.1563 1.291	23.812 23.02 25.4	0.9375 0.9063 1	3.3 3.3 3.3	3.5 3.5 3.5	1	103 107 142	140 144 189	3800 3800 3000	5300 5300 4000	K3779/K3720 KHM804846/KHM804810 K72187C/K72487	0.34 0.55 0.74	1.77 1.1 0.81	0.98 0.6 0.45	21 26 37	0.921 0.987 2.25
50*	1.9685	82* 83* 90* 93.264 105*	3.3071 3.6718	21.976 22 28 30.162 37	0.8661 0.1875	21.501 22 28 30.302 36	0.8465 0.8661 1.1024 1.193	17 17.5 23 23.812 29	0.689 0.9375	0.5 1.5 2.5 3.3	3 3.5 3 3.5 2.5	7 1 1	61.5 71 121 113 140	84 96.5 140 136 192	4000 4000 4000 4000 4000	5000 5000 5000 5000 5000	KJM104948/KJLM104910 KJLM704649/KJLM704610 JM205149/JM205110 K50KW01/K3720 KJHM807045/KJHM807012	0.31 0.44 0.33 0.34 0.49	1.97 1.37 1.83 1.77 1.23	1.08 0.75 1.01 0.98 0.68	16 20 20 23 29	0.425 0.474 0.758 0.928 1.39
50.8	2	82 82.55 85 88.9 90 92.075 93.264 93.264 95.25 101.6 104.775 104.775 104.775 107.95 107.95 123.825	3.2283 3.25 3.3465 3.5 3.5433 3.625 3.6718 3.75 4 4.125 4.125 4.125 4.25 4.25 4.875	21.967 21.59 17.462 20.638 25 24.608 30.162 30.162 27.783 31.75 36.512 30.162 30.162 27.783 27.795 36.512	0.8648 0.85 0.6875 0.8125 0.9843 0.9688 1.1875 1.0938 1.25 1.4375 1.1875 1.1875 1.0938 1.0943 1.4375	22.225 22.225 17.462 22.225 22.225 25.4 30.162 30.162 28.575 31.75 36.512 36.512 30.958 30.958 29.317 29.317 32.791	0.875 0.875 0.875 0.875 0.875 1 1.1875 1.1875 1.125 1.25 1.4375 1.2188 1.2188 1.1542 1.1542 1.291	17 16.51 13.495 16.513 20 19.845 23.812 23.812 22.225 25.4 28.575 28.575 23.812 23.812 22.225 27 25.4	0.6693 0.65 0.5313 0.6501 0.7874 0.7813 0.9375 0.9375 1.125 1.125 0.9375 0.9375 0.875 1.063 1	0.5 1.3 1.5 1.3 2 0.8 0.8 3.3 0.8 0.8 3.3 3.3 3.3 3.3	3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5	6 5 7 8 1 1 1 1 1 1 1	68.5 68.5 50.5 75.5 75.5 86.5 124 110 120 140 146 127 110 110 110	84 84 66.5 89 89 119 158 158 140 151 192 194 166 166 143 143 189	4500 4500 4000 4000 4000 4000 4000 4000	6000 6000 5000 5000 5000 5000 4500 4500	KLM104949/KLM104910 KLM104949/KLM104911 K18790/K18720 K368A/K362A K368A/K362X K28580/K28521 K3775/K3730 K3780/K3720 K33889/K33822 K49585/K49522 KHM807046/KHM807010 K59200/K59412 K45285ASH/K45220SH K45284/K45220 K455/K453A K455/K453	0.3 0.31 0.41 0.32 0.32 0.38 0.34 0.34 0.4 0.49 0.4 0.33 0.33 0.34 0.34 0.34	2 1.97 1.48 1.88 1.59 1.77 1.77 1.79 1.5 1.23 1.49 1.8 1.79 1.79 0.81	1.1 1.08 0.81 1.03 1.03 0.88 0.98 0.99 0.82 0.68 0.82 0.99 0.99 0.99 0.98 0.98	16 16 63 17 17 18 22 22 24 23 29 26 26 26 21 21 38	0.422 0.417 0.378 0.520 0.601 0.701 0.870 0.870 0.877 1.48 1.49 1.23 1.23 1.24 1.30 2.13

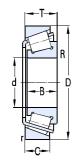


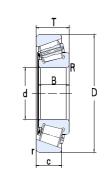




				В	asic dir	mension	S						Basic load	d ratings	Limit	speed		Ca	ılculati	on fact	or	Weight
(t	Г)	-	Γ		3	C		rmin	Rmin	-	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	vveigiii
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		KI	N	r/m	in						Kg
51.75	2.0374	104.775	4.125	30.162	1.1875	29.317	1.1542	24.605	0.9687	3.3	2.3		100	145	3500	4500	K462/K453X	0.34	1.79	0.98	25	1.05
52.388	2.0625	92.075 95.25	3.625 3.75	24.608 27.783	0.9688 1.0938	25.4 28.575	1 1.125	19.845 22.225	0.7813 0.875	0.8 2.3	3.5 3.5		86.5 109	119 140	3500 3000	4000 4000	K28584/K28521 K33891/K33821	0.38 0.33	1.59 1.82	0.88	18 20	0.678 0.811
53.975	2.125	95.25 100 107.95 123.825 130.175	3.75 3.937 4.25 4.875 5.125	27.783 21 36.512 36.512 36.512	1.0938 0.8268 1.4375 1.4375 1.4375	28.575 21.946 36.957 32.791 33.338	1.125 0.864 1.455 1.291 1.3425	22.225 17.862 28.575 25.4 23.812	0.875 0.7032 1.125 1 0.9375	0.8 2 0.5 3.3 3.3	1.5 0.8 3.5 3.5 3.5		109 82.5 153 142 176	140 103 190 189 210	3000 3000 3000 2800 3000	4000 4000 4000 4000 4000	K33895/K33822 K389A/K383A K539/K532XA6 K72212C/K72487 KHM911242/KHM911210	0.33 0.35 0.3 0.74 0.81	1.82 1.69 2.02 0.81 0.74	1 0.93 1.11 0.45 0.41	20 19 23 38 41	0.819 0.692 1.47 2.12 2.24
54.488	2.1452	104.775	4.125	36.512	1.4375	36.512	1.4375	28.575	1.125	3.3	3.5		140	192	3000	4000	KHM807048/KHM807010	0.49	1.23	0.68	29	1.39
55*	2.1654	90* 95* 110*		23 29 39		23 29 39		18.5 23.5 32		0.5 2.5 2.5	1.5 1.5 3		78 77 164	113 152 203	3000 3000 3000	4000 4000 4000	KJLM506849/KJLM506810 KJM207049/KJM207010 KJH307749/KJH307710	0.4 0.33 0.35	1.5 1.8 1.69	0.82 0.99 0.93	20 21 26	0.568 0.831 1.69
55.562	2.1875	97.63	3.837	24.608	0.9688	24.608	0.9688	19.446	0.7656	0.8	3.5		89.5	129	3000	4000	K28680/K28622	0.4	1.49	0.82	21	0.760
57.15	2.25	96.838 100 112.712 112.712 140.03	3.8125 3.937 4.4375 4.4375 5.513	21 21 30.162 30.162 36.512	0.8268 0.8268 1.1875 1.1875 1.4375	21.946 21.946 30.048 30.162 33.236	0.864 0.864 1.183 1.1875 1.3085	15.875 17.826 23.812 23.812 23.52	0.625 0.7018 0.9375 0.9375 0.926	0.8 2 3.3 3.3 2.3	3.5 0.8 3.5 8 3.5		82.5 82.5 139 141 155	103 103 198 201 185	3000 3000 3000 3000 3000	4000 4000 4000 4000 4000	K387A/K382A K387S/K383A K3979/K3920 K39581/K39520 K78225C/K78551	0.35 0.35 0.35 0.35 0.35	1.7 1.69 1.7 1.7 0.69	0.9 0.93 0.93 0.93 0.38	21 19 24 24 45	0.581 0.653 1.46 1.42 2.53
59.987	2.3617	146.05	5.75	41.275	1.625	39.688	1.5625	25.4	1	3.3	3.5		206	240	3000	4000	KH913840/KH913810-3	0.78	0.77	0.42	45	3.28
60*	2.3346	112.712 135 146.05	4.4375 5.3147 5.75	30.162 33.45 41.275	1.1875 1.3169 1.625	30.048 30.95 39.688	1.183 1.2185 1.5625	23.812 22 25.4	0.9375 0.8661 1	3.3 3.5 3.3	3.5 3.5 3.5		115 137 206	170 175 240	3000 3000 3000	4000 4000 4000	K3977/K3920 KHM911244B/KHM911216B KH913840/KH913810	0.4 0.82 0.78	1.49 0.73 0.77	0.82 0.4 0.42	25 41 45	1.30 2.06 3.28
60.325	2.375	100 101.6 122.238 123.825 127	3.937 4 4.8125 4.875 5	25.4 25.4 38.1 38.1 44.45	1 1.5 1.5 1.75	25.4 25.4 38.354 36.678 44.45	1 1.51 1.444 1.75	19.845 19.845 29.718 30.162 34.925	0.7813 0.7813 1.17 1.1875 1.375	3.3 3.3 3.3 3.3 3.3	3.5 3.5 8 2.3 3.5		95 95 233 162 211	75.5 75.7 154 223 274	3000 3000 3000 3000 3000	4000 4000 4000 4000 4000	K28985/K28921 K28985/K28920 KHM212044/KHM212011 K558/K552A K65237/K65500	0.43 0.43 0.34 0.35 0.49	1.41 1.41 1.78 1.73 1.2	0.77 0.77 0.98 0.95 0.68	24 24 31 31 35	0.812 0.851 2.08 2.09 2.65

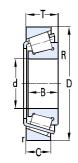


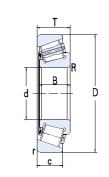




				В	asic dir	nension	3					Basic load	d ratings	Limit	speed		Ca	lculat	ion fac	tor	Weight
(d	D)	7	Ī	ŀ	3	(С	rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım	KI	N	r/m	in						Kg
61.912	2.4375	112.712 127 136.525	4.4375 5 5.375	26.967 36.512 46.038	1.0617 1.4375 1.8125	21.996 36.512 46.038	0.866 1.4375 1.8125	23.812 26.988 36.512	0.9375 1.0625 1.4375	3.3 3.3 3.3	0.8 3.5 3.5	91 166 249	105 234 405	3000 2600 2600	4000 3400 3400	K392/K3920 KHM813843/KHM813810 KH715334/KH715311	0.4 0.5 0.47	1.49 1.2 1.3	0.82 0.66 0.7	27 37 37	1.06 2.16 3.41
63.5	2.5	94.458 104.775 107.95 107.95 110 110 112.712 112.712 122.238 123.825 127 136.525	3.7188 4.125 4.25 4.25 4.25 4.3307 4.3307 4.4375 4.4375 4.8125 4.875 5	19.05 21.433 25.4 25.4 25.4 22 25.4 30.162 30.162 38.1 38.1 36.512 41.275	0.75 0.8438 1 1 1 0.8661 1 1.1875 1.1875 1.5 1.5 1.4375 1.625	19.05 22 25.4 25.4 21.996 25.4 30.048 30.162 38.354 36.678 36.512 41.275	0.75 0.8661 1 1 0.866 1 1.183 1.1875 1.51 1.444 1.4375 1.625	15.083 15.875 19.05 19.05 19.05 18.824 19.05 23.812 23.812 29.718 30.162 26.988 31.75	0.5938 0.625 0.75 0.75 0.75 0.7411 0.75 0.9375 0.9375 1.17 1.1875 1.0625 1.25	1.5 2.0 3.3 0.8 0.8 1.3 1.3 3.3 3.3 3.3 3.3 3.3	1.5 2.0 1.5 1.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5	62 92.5 92.5 92.5 92.5 90 92.5 116 154 190 162 166 264	105 119 141 141 141 117 141 170 201 250 223 234 340	3000 3000 3000 3000 3000 3000 2900 2900	4000 4000 4000 4000 4000 4000 3900 3900	KL610549/KL610510 K39250/K39412 K29586/K29520 K29586/K29522 K29585/K29522 K395/K394A K29585/K29521 K3982/K3920 K39585/K39520 KHM212047/KHM212011 K559/K552A KHM813842/KHM813810 KH414235/KH414210	0.42 0.39 0.46 0.46 0.4 0.4 0.4 0.35 0.34 0.35 0.5	1.4 1.6 1.31 1.31 1.5 1.31 1.5 1.7 1.78 1.7 1.78 1.73 1.2	0.78 0.86 0.72 0.72 0.72 0.82 0.72 0.82 0.93 0.98 0.95 0.66 0.91	20 20 18 24 24 21 24 24 24 24 29 32 30	0.453 0.711 0.914 0.914 0.914 0.853 0.965 1.22 1.27 1.90 1.99 2.12 3.03
65*		110* 120*		28 39		28 38.5	1.5157	22.5 32		2.5 2.5	3	131 187	181 250	2800 2800	3800 3800	KJM511946/KJM511910 KJM211749/KJM211710	0.4 0.34	1.49 1.78	0.82 0.98	24 27	1.06 0.86
65.088	2.5625	135.755	5.3447	53.975	2.125	56.007	2.205	44.45	1.75	3.3	3.5	272	355	2600	3400	K6379/K6320	0.32	1.88	1.02	36	3.63
66.675	2.625	107.95 110 112.712 112.712 117.475 122.238 122.238 136.525 136.525	4.25 4.3307 4.4375 4.4375 4.625 4.8125 5.375 5.375	25.4 22 30.162 30.162 30.162 38.1 38.1 41.275 46.038	1 0.8661 1.1875 1.1875 1.1875 1.5 1.5 1.625 1.8125	25.4 21.996 30.048 30.162 30.162 38.354 41.275 46.038	1 0.866 1.183 1.1875 1.1875 1.51 1.51 1.625 1.8125	19.05 18.824 23.812 23.812 23.812 29.718 29.718 31.75 36.512	0.75 0.7411 0.9375 0.9375 0.9375 1.17 1.17 1.25 1.4375	0.8 1.3 3.3 3.3 3.3 3.3 1.5 3.3	3.5 0.8 3.5 3.5 3.5 3.6 3.5 3.5 3.5	92.5 90 117 141 123 233 233 199 249	141 117 170 201 180 154 154 271 405	2800 2800 2800 2800 2800 2800 2800 2600 26	3800 3800 3800 3800 3800 3800 3800 3400 34	K29590/K29522 K395A/K394A K3984/K3920 K39590/K39520 K33262/K33462 KHM212049/KHM212011 KHM212049/KHM212010 K641/K632 KH715341/KH715311	0.46 0.4 0.35 0.44 0.34 0.34 0.36 0.47	1.31 1.49 1.49 1.7 1.38 1.78 1.78 1.66 1.3	0.72 0.82 0.82 0.93 0.76 0.98 0.98 0.91	18 21 24 24 28 24 27 30 37	0.853 0.797 1.17 1.23 1.37 1.90 1.90 2.74 3.24
68.262	2.6875	136.525 136.525 161.925	5.375 5.375 6.375	41.275 46.038 49.212	1.625 1.8125 1.9375	41.275 46.038 46.038	1.625 1.8125 1.8125	31.75 36.512 31.75	1.25 1.4375 1.25	3.3 3.3 3.3	3.5 3.5 3.5	199 238 248	271 380 490	2600 2600 2800	3400 3400 3800	K642/K632 KH715343/KH715311 K9278/K9220	0.36 0.47 0.71	1.66 1.3 0.85	0.91 0.7 0.47	30 37 56	2.69 3.18 4.58

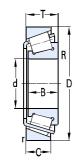


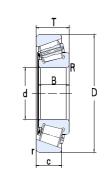




				В	Basic dir	mensions	3					Basic loa	d ratings	Limit	speed		Ca	lculati	on fact	or	Weight
(t	Г)	-	Т	E	3	C		rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	m	K	N	r/m	in						Kg
69.85	2.75	120 120 130.175 146.05 112.712	4.7244 4.7244 5.125 5.75 4.4375	29.795 32.545 41.275 41.275 25.4	1.173 1.2813 1.625 1.625	29.007 32.545 41.275 39.688 25.4	1.142 1.2813 1.625 1.5625	24.237 26.195 31.75 25.4 19.05	0.9542 1.0313 1.25 1 0.75	2 3.3 3.3 3.3 3.3	3.5 3.5 3.5 3.5 1.5	135 157 199 206 98	188 229 271 240 156	2800 3000 2600 2600 2600	3800 4000 3600 3600 3600	K482/K472 K47487/K47420 K643/K633 KH913849/KH913810 K29675/K29620	0.38 0.35 0.36 0.78 0.49	1.56 1.7 1.66 0.77 1.23	0.86 0.9 0.91 0.42 0.68	26 25 29 45 26	1.32 1.50 2.30 2.97 0.952
70*	2.7559	110* 120	4.7244	26 29.795	1.173	25 29.007	1.142	20.5 24.237	0.9542	2.5 2	1 2	102 135	156 188	3000 3000	4000 4000	KJLM813049/KJLM813010 K484/K472	0.49 0.38	1.23 1.6	0.68 0.86	26 25	0.894 1.32
71.438	2.8125	117.475 120 136.525 136.525	4.7244 5.375	30.162 32.545 41.275 41.275	1.1875 1.2813 1.625 1.625	30.162 32.545 41.275 41.275	1.1875 1.2813 1.625 1.625	23.812 26.195 31.75 31.75	0.9375 1.0313 1.25 1.25	3.3 3.3 3.3 3.3	3.5 3.5 3.5 6.4	118 157 242 199	180 229 300 271	2600 2600 2600 2600	3600 3600 3600 3600	K33281/K33462 K47490/K47420 KH414249/KH414210 K645/K632	0.44 0.36 0.36 0.36	1.38 1.66 1.66 1.66	0.76 0.92 0.92 0.91	28 26 31 33	1.24 1.46 2.59 2.55
73.025	2.875	112.712 117.475 150.089	4.625	25.4 30.162 44.45	1 1.1875 1.75	25.4 30.162 46.672	1 1.1875 1.8375	19.05 23.812 36.512	0.75 0.9375 1.4375	3.3 3.3 3.3	3.5 3.5 3.5	98 118 264	156 180 365	2600 2600 2400	3600 3600 3400	K29685/K29620 K33287/K33462 K744/K742	0.49 0.44 0.33	1.23 1.38 1.84	0.68 0.76 1.01	25 28 31	0.878 1.21 3.74
75*		115* 120*		25 31		25 29.5		19 25		2.5 2.5	3 3	105 128	152 204	2600 2600	3600 3600	KJLM714149/KJLM714110 KJM714249/KJM714210	0.46 0.44	1.3 1.35	0.72 0.74	25 28	8.58 1.28
75.987	2.9916	131.976	5.1959	39	1.5354	39	1.5354	32	1.2598	3.5	7	203	305	2600	3600	KHM215249/KHM215210	0.33	1.84	1.01	28	2.14
76.2	3	125.412 127 127 135.733 136.525 139.992 150.089 161.925 161.925 171.45 180.975	5.375 5.5115 5.909 6.375 6.375 6.75	25.4 30.162 30.162 44.45 30.162 36.512 44.45 47.625 53.975 49.212 53.975	1 1.1875 1.1875 1.75 1.1875 1.4375 1.75 1.875 2.125 1.9375 2.125	25.4 31 31 46.1 29.769 36.098 46.672 48.26 55.1 46.038 53.183	1 1.2205 1.2205 1.815 1.1716 1.4212 1.8375 1.9 2.1693 1.8125 2.0938	19.845 22.225 22.225 34.925 22.225 28.575 36.512 38.1 42.862 31.75 35.72	0.7813 0.875 0.875 1.375 0.875 1.125 1.4375 1.5 1.6875 1.25 1.4063	1.5 3.3 3.3 3.175 3.302 3.3 3.3 3.3 3.3	3.5 3.5 6.4 3.5 3.5 3.5 3.5 3.5 3.5 3.5	91 184 184 215 134 187 264 273 315 267 207	160 220 220 340 198 290 365 390 475 325 210	2600 2600 2600 2600 2400 2400 2400 2400	3600 3600 3600 3600 3400 3400 3400 3400	K27684/K27620 K42687/K42620 K42688/K42620 K5760/K5735 K495A/K493 K575/K572 K748S/K742 K755/K752 K6576/K6535 K9380/K9321 KH917840/KH917810	0.45 0.42 0.42 0.41 0.44 0.33 0.34 0.4 0.76 0.73	1.32 1.43 1.43 1.5 1.35 1.49 1.84 1.76 1.49 0.79 0.82	0.73 0.79 0.79 0.81 0.74 0.82 1.01 0.97 0.82 0.43	29 27 27 33 29 32 33 40 41 54 63	1.25 1.44 1.44 2.73 1.82 2.44 3.62 4.85 5.46 5.20 6.56
77.788	3.0625	135.733	5.3438	44.45	1.75	46.1	1.815	34.925	1.375	3.3	3.5	215	340	2600	3600	K5795/K5735	0.41	1.5	0.81	33	2.73

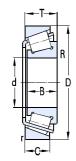


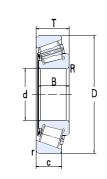




				В	asic dir	mension	s					Basic	ic load ra	atings	Limit s	speed		Ca	lculati	on fact	or	Weight
(d	Г)	-	Γ		В	(C	rmin	Rmin	C	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	a	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		KN		r/mi	in						Kg
80*		130*		35		34		28.5		2.5	3	175	75	280	2400	3400	KJM515649/KJM515610	0.41	1.48	0.81	30	1.82
80.962	3.1875	136.525	5.375	30.162	1.1875	29.769	1.172	22.225	0.875	3.175	3.503	134	34	198	2400	3400	K496/K493	0.44	1.35	0.74	29	1.75
82.55	3.25	125.412 133.35 133.35 133.35 139.7 139.992 146.05 150 180.975	4.9375 5.25 5.25 5.25 5.5 5.5115 5.75 5.9055 7.125	25.4 33.338 33.338 39.688 36.512 36.512 41.275 44.45 53.975	1 1.3125 1.3125 1.5625 1.4375 1.4375 1.625 1.75 2.125	25.4 33.338 33.338 39.688 36.098 36.098 41.275 46.672 53.183	1 1.3125 1.3125 1.5625 1.4212 1.4212 1.625 1.8375 2.093818898	19.845 26.195 26.195 32.545 28.575 28.575 31.75 36.512 35.72	0.7813 1.0313 1.0313 1.2813 1.125 1.125 1.25 1.4375 1.406299213	1.5 3.3 3.3 3.3 3.302 3.505 3.3 3.3	3.5 6.8 3.5 3.5 3.556 3.556 0.254 3.5 3.3	140 142 142 186 187 217 269 264 207	42	151 218 218 310 290 275 360 365 210	2400 2400 2400 2400 2400 2400 2400 2400	3400 3400 3400 3400 3400 3400 3400 3400	27687/27620 K47687/K47620 K47686/K47620 KHM516449/KHM516410 K580/K572X K580/K572 K663/K653 K749A/K742A KH917849/KH917810	0.45 0.4 0.4 0.4 0.4 0.4 0.41 0.33 0.73	1.32 1.48 1.48 1.48 1.48 1.49 1.47 1.84 0.82	0.73 0.82 0.82 0.82 0.82 0.82 0.81 1.01 0.45	27 28 28 32 31 31 36 38 50	1.10 1.74 1.80 2.12 2.21 2.21 2.87 3.33 6.25
83.345	3.2813	125.412	4.9375	25.4	1	25.4	1	19.845	0.7813	1.5	3.5	100	00	160	2400	3400	K27690/K27620	0.42	1.44	0.79	26	1.08
84.138	3.3125	133.35	5.25	30.162	1.1875	29.769	1.172	22.225	0.875	3.3	3.5	134	34	198	2400	3400	K498/K492A	0.44	1.35	0.74	29	1.47
84.976	3.3455	125.412	4.9375	25.4	1	25.4	1	19.845	0.7813	1.5	5	100	00	160	2400	3400	K27695/K27620	0.45	1.32	0.73	31	1.01
85*		130*		30		29		24		2.5	3	138	38	216	2400	3400	KJM716649/KJM716610	0.44	1.35	0.74	30	1.39
85.026	3.3475	150.089	5.909	44.45	1.75	46.672	1.8375	36.512	1.4375	3.3	3.5	264	64	365	2400	3400	K749/K742	0.33	1.84	1.01	31	3.22
85.725	3.375	136.525 152.4 133.35 142.138 146.05	5.375 6 5.25 5.596 5.75	30.163 39.688 30.162 42.862 41.275	1.1875 1.5625 1.1875 1.6875 1.625	29.769 36.322 29.769 42.862 41.275	1.172 1.43 1.172 1.6875 1.625	22.225 30.162 22.225 34.133 31.75	0.875 1.1875 0.875 1.3438 1.25	3.175 3.175 3.3 3 3.175	3.556 3.5 3.556 4.8 6.4	134 319 134 220 217	15 34 20	198 167 198 345 315	2400 2000 2200 2200 2200	3400 3400 3200 3200 3200	K497/K493 K596/K592A K497/K492A KHM617049/KHM617010 K665A/K653	0.44 0.44 0.44 0.43 0.41	1.35 1.36 1.35 1.4 1.47	0.74 0.75 0.74 0.76 0.81	29 39 23 35 33	1.60 2.92 1.47 2.63 2.74
88.9	3.5	118.618 152.4 152.4 161.925 168.275 190.5	4.67 6 6 6.375 6.625 7.5 7.5	39.688 39.688 39.688 53.975 41.275 57.15	1.5625 1.5625 1.5625 2.125 1.625 2.25	39.688 36.322 39.688 55.1 41.275 57.531 57.531	1.5625 1.43 1.5625 2.1693 1.625 2.265 2.265	30.162 30.162 30.162 42.862 30.162 44.45 46.038	1.1875 1.1875 1.1875 1.6875 1.1875 1.75 1.8125	3.556 3.175 3.3 3.3 3.3 3.3 3.3	6.35 6.4 6.4 3.5 3.5 8	286 184 255 315 205 386 445	84 5 55 5 15 4 05 5	350 286 370 475 350 555 610	2000 1800 1800 2400 1800 1900 1700	3000 2700 2700 3400 2700 2600 2400	KHM518445/KHM518410 K593A/K592A KHM518445/KHM518410 K6580/K6535 K679/K672 K855/K854 KHH221434/KHH221410	0.4 0.44 0.4 0.4 0.47 0.33 0.33	1.49 1.36 1.49 1.49 1.28 1.8 1.79	0.82 0.75 0.82 0.82 0.7 0.99	33 39 34 41 38 42 24	2.86 2.80 2.70 4.73 4.03 7.69 7.87

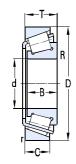


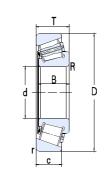




				В	Basic dii	mension	S					Basic Ioa	d ratings	Limit	speed		Ca	lculati	on fact	or	Weight
(d	[)	-	Т		В	(rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım	K	N	r/m	in						Kg
90*		145* 147*		35 40		34 40		27 32.5		2.5 3.5	6 7	189 216	315 345	2200 2200	3200 3200	KJM718149A/KJM718110 KHM218248/KHM218210	0.44 0.33	1.36 1.8	0.75 0.99	33 31	2.17 2.51
92.075	3.625	150 152.4 180.975	9.9055 6 7.125	35.992 39.688 47.625	1.417 1.5625 1.875	36.322 36.322 48.006	1.43 1.43 1.89	27 30.162 38.1	1.063 1.1875 1.5	3 3.302 3.3	6.35 6.35 3.5	184 232 288	286 315 435	1900 1900 1900	2800 2800 2800	598A/593X 598A/592A K778/K772	0.44 0.44 0.39	1.36 1.36 1.56	0.75 0.75 0.86	34 34 44	2.37 2.67 5.55
95*		150*		35		34		27		2.5	3	187	290	1900	2800	KJM719149/KJM719113	0.44	1.4	0.75	33	2.23
95.25	3.75	147.638 152.4 168.275	5.8125 6 6.625	35.717 39.688 41.275	1.4062 1.5625 1.625	36.322 36.322 41.275	1.43 1.43 1.625	26.192 30.162 30.162	1.0312 1.1875 1.1875	0.8 3.302 3.3	5 5.08 3.5	228 228 222	310 310 350	1900 1900 1900	2800 2800 2800	594A/592XE 594A/592A K683/K672	0.44 0.44 0.48	1.39 1.36 1.25	0.75 0.75 0.7	34 34 38	2.13 2.54 3.75
96.838	3.8125	148.43 188.912	5.8437 7.4375	28.575 50.8	1.125 2	28.971 46.038	1.1406 1.8125	21.433 31.75	0.8438 1.25	3 3.3	3.5 3.5	146 270	230 345	1900 1900	2800 2800	K42381/K42584 K90381/K90744	0.49 0.87	1.22 0.69	0.67 0.38	32 62	1.68 5.63
99.974		156.975		42		42		34		3.5	8	253	400	1900	2800	KHM220149/KHM220110	0.33	1.84	1.01	42	2.89
99.975	3.936	212.725	8.375	66.675	2.625	66.675	2.625	53.975	2.125	3.3	3.5	600	830	1900	2800	KHH224334/KHH224310	0.33	1.84	1.01	54	11.2
100*		145* 155* 157*		24 36 42		22.5 35 42		17.5 28 34		5 2.5 SP	3 3 SP	116 231 253	171 260 400	1900 1900 1900	2800 2800 2800	KJP10049A/KJP10010 KJM720249/KJM720210 KHM220149A6/KHM220110A6	0.47 0.47 0.33	1.27 1.27 1.8	0.7 0.7 0.99	30 36 33	1.13 2.34 2.89
101.6	4	157.162 168.275 180.975 190.5 190.5 212.725 212.725 212.725 214.312 250.825	6.625 7.125 7.5 7.5 8.375 8.375 8.375 8.437 9.875	36.512 41.275 47.625 57.15 57.15 66.675 66.675 55.562 76.2	1.4375 1.625 1.875 2.25 2.25 2.625 2.625 2.625 2.625 2.187	36.116 41.275 48.006 57.531 57.531 66.675 66.675 52.388 73.025	1.4219 1.625 1.89 2.265 2.265 2.625 2.265 2.265 2.265 2.063 2.875	26.195 30.162 38.1 44.45 46.038 53.975 53.975 53.975 39.688 50.8	1.0313 1.1875 1.5 1.75 1.8125 2.125 2.125 2.125 1.563 2	3.3 3.3 3.3 3.3 3.3 3.3 3.3 3.5 6.4	3.5 3.5 3.5 8 8 7 7 7 7 3.3 6.4	193 221 290 380 445 655 450 585 375 550	315 350 435 555 610 900 675 840 590 695	2000 2000 2000 1900 1800 1800 1700 1550 1400	2800 2800 2600 2600 2600 2600 2600 2200 2100 1900	K52400/K52618 K687/K672 K780/K772 K861/K854 KHH221449/KHH221410 KHH224335/KHH224310 K941/K932 KHH224335/KHH224310 KH924033/KH924010 KH923649/KHH923610	0.47 0.47 0.39 0.33 0.33 0.33 0.33 0.674 0.71	1.3 1.28 1.6 1.8 1.79 1.84 1.84 0.89 0.85	0.69 0.7 0.83 0.99 0.99 1.01 1.01 1.01 0.49 0.47	36 38 39 42 24 48 47	2.48 3.43 5.00 6.80 7.87 11.1 11.0 11.1 9.15
104.775	4.125	180.975 180.975		47.625 47.625	1.875 1.875	48.006 48.006	1.89 1.89	38.1 38.1	1.5 1.5	3.3 3.3	7 3.5	288 288	435 435	2000 2000	2600 2600	K787/K772 K782/K772	0.39 0.39	1.6 1.56	0.86 0.86	39 39	4.78 4.81

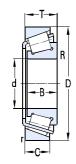


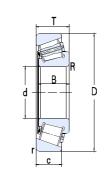




				В	Basic dir	mension	S						Basic loa	d ratings	Limit	speed		Ca	ılculati	ion fac	tor	Weight
(d	Г)	-	Т		3	C		rmin	Rmin	·	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	vveigiit
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		K	N	r/m	in						Kg
		180.975	7.125	47.625	1.875	48.006	1.89	38.1	1.5	3.3	6.4		288	435	2000	2600	K786/K772	0.39	1.56	0.86	39	4.79
107.95	4.25	146.05 158.75 165.1	5.75 6.25 6.5	21.433 23.02 36.512	0.8438 0.9063 1.4375	21.433 21.438 36.512	0.8438 0.844 1.4375	16.67 15.875 26.988	0.6563 0.625 1.0625	1.5 3.3 3.3	1.5 3.5 3.5		106 107 198	180 174 330	1900 1900 1900	2800 2800 2800	KL521949/KL521910 K37425/K37625 K56425/K56650	0.39 0.61 0.5	1.54 0.99 1.2	0.85 0.54 0.7	26 39 38	0.993 1.36 2.67
109.538	4.3125	158.75	6.25	23.02	0.9063	21.438	0.844	15.875	0.625	3.3	5		107	174	1900	2800	K37431A/K37625	0.61	0.99	0.54	39	1.32
110*	4.3307	165* 180* 165* 180* 180	7.0866	35 47 35 47 47	1.8504	35 46 35 46 46	1.811	26.5 38 26.5 38 38	1.496	2.5 2.5 3 2.5 2.5	3 3 2.5 3		195 320 211 320 320	320 510 360 510 510	1900 1900 1900 1900 1900	2800 2800 2800 2800 2800	KJM822049/KJM822010 JHM522649/JHM522610 KM822049/KM822010 KJHM522649/KJHM522610 KRJHM522649/JHM522610	0.5 0.41 0.5 0.41 0.41	1.21 1.48 1.2 1.48 1.48	0.66 0.81 0.66 0.81 0.81	39 40 38 40 40	2.63 4.56 2.63 4.56 4.56
114.3	4.5	177.8 190.5 212.725 228.6	7 7.5 8.375 9	41.275 47.625 66.675 53.975	1.625 1.875 2.625 2.125	41.275 49.212 66.675 49.428	1.625 1.9375 2.625 1.946	30.162 34.925 53.957 38.1	1.1875 1.375 2.1243 1.5	3.3 3.3 3.3 3.3	3.5 3.5 7 3.5		250 305 450 400	400 480 675 590	1900 1900 1700 1700	2800 2800 2400 2400	K64450/K64700 K71450/K71750 K938/K932 KHM926740/KHM926710	0.52 0.41 0.33 0.74	1.23 1.48 1.8 0.81	0.64 0.81 1 0.45	43 41 47 69	3.50 5.26 9.95 9.78
114.976	4.5266	180.975	7.125	41.275	1.625	41.275	1.625	30.162	1.1875	3.3	9		250	400	1900	2800	K64452A/K64713	0.52	1.15	0.63	43	3.72
117.8	4.6378	247.65	9.75	47.625	1.875	47.625	1.875	38.1	1.5	3.3	10.5		420	520	1600	2300	K67791/K67720	0.44	1.36	0.75	52	6.82
120*		170*		27		25		19.5		3	3		155	243	1900	2800	KJP12049/KJP12010	0.47	1.3	0.69	35	1.75
120.65	4.75	206.375 273.05 182.562 254	8.125 10.75 7.1875 10	47.625 82.55 39.688 77.78	1.875 3.25 1.5625 3.0622	47.625 82.55 38.1 82.55	1.875 3.25 1.5 3.25	34.925 53.975 33.338 61.912	1.375 2.125 1.3125 2.4375	3.3 6.4 3.3 6.4	3.3 6.4 3.5 9.7		330 815 228 730	550 940 430 1060	1600 1700 1700 1500	2200 2400 2400 2000	K795/K792 HH926749/HH926710 K48282/K48220 KHH228340/KHH228310-3	0.46 0.63 0.3 0.32	1.3 0.95 2 1.9	0.72 0.52 1.1 1	46 76 34 31	6.28 22.1 3.56 18.2
127	5	182.562 182.562 234.95 228.6	7.1875 7.1875 9.25 9	39.688 39.688 63.5 53.975	1.5625 1.5625 2.5 2.125	38.1 38.1 63.5 49.428	1.5 1.5 2.5 1.946	33.338 33.338 49.212 38.1	1.3125 1.3125 1.9375 1.5	3.3 3.3 3.3 3.3	3.5 3.5 6.4 3.5		228 240 515 400	430 430 810 590	1700 1700 1700 1700	2400 2400 2400 2400	K48290/K48220 48290/48220 K95500/K95925 KHM926747/KHM926710	0.3 0.3 0.37 0.74	2 2 1.62 0.81	1.1 1.1 0.89 0.45	34 34 51 68	3.20 3.20 11.6 8.88
128.588	5.0625	206.375	8.125	47.625	1.875	47.625	1.875	34.925	1.375	3.3	3.3		330	550	1600	2200	K799/K792	0.46	1.3	0.72	46	5.70

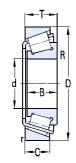


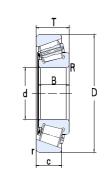




				В	Basic dii	mension	S					Basic loa	d ratings	Limit	speed		Ca	lculati	on fac	tor	Waight
	d	С)	-	Т		В	(rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	Weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	nm	K	N	r/m	in						Kg
130.175	5.125	196.85	7.75	46.038	1.8125	46.038	1.8125	38.1	1.5	3.3	3.5	330	590	1600	2200	67389/67322	0.34	1.74	0.96	40	4.96
133.35	5.25	196.85 234.95 234.95	7.75 9.25 9.25	46.038 63.5 63.5	1.8125 2.5 2.5	46.038 63.5 63.5	1.8125 2.5 2.5	38.1 49.212 49.212	1.5 1.9375 1.9375	3.3 3.3 3.3	3.5 9.7 9.7	380 515 515	420 810 810	1600 1500 1500	2200 2000 2000	K67390/K67322 95525/95925 K95525/K95925	0.34 0.37 0.37	1.74 1.62 1.62	0.96 0.89 0.89	40 51 51	4.71 11.1 11.1
139.7	5.5	228.6 236.538 254	9 9.3125 10	57.15 57.15 66.675	2.25 2.25 2.625	57.15 56.642 66.675	2.25 2.23 2.625	44.45 44.45 47.625	1.75 1.75 1.875	3.3 3.3 3.3	3.5 3.5 7	370 510 715	680 810 1100	1400 1400 1400	1900 1900 1900	K898/K892 KHM231132/KHM231110 K99550/K99100	0.42 0.31 0.41	1.43 1.9 1.47	0.79 1.1 0.81	50 45 54	8.85 10.1 14.0
146.05	5.75	193.675 236.538 304.8	7.625 12	28.575 57.15 88.9	1.125 3.5	28.575 56.642 82.55	1.125 3.25	23.02 44.45 57.15	0.9063 2.25	1.5 3.3 6.4	1.5 3.5 6.4	186 406 835	370 700 1140	1600 1300 1100	2200 1900 1600	K36690/K36620B K82576/K82931 KHH932145/KHH932110	0.37 0.44 0.73	1.6 1.36 0.82	0.9 0.75 0.45	34 52 105	2.22 9.56 28.3
152.4	6	222.25 254 268.288 307.975	8.75 10 10.563 12.125	46.83 66.675 74.612 88.9	1.8437 2.625 2.9375 3.5	46.83 66.675 74.612 93.662	1.8437 2.625 2.9375 3.6875	34.925 47.625 57.15 66.675	1.375 1.875 2.25 2.625	1.5 3.3 6.4 6.8	3.5 7 6.4 9.7	314 595 670 1190	540 930 1070 1350	1100 1100 1200 1100	1600 1600 1700 1600	KM231649/KM231610 K99600/K99100 KEE107060/K107105 KHH234048/KHH234010	0.33 0.41 0.39 0.33	1.8 1.5 1.55 1.84	0.99 0.81 0.85 1.01	28 55 58 63	5.76 12.5 16.8 30.9
158.75	6.25	225.425	8.875	41.275	1.625	39.688	1.5625	33.338	1.3125	3.3	3.5	261	440	1100	1600	K46780/K46720	0.38	1.57	0.86	44	5.24
165.1	6.5	225.425 247.65 288.925 336.55	8.875 9.75 11.375 13.25	41.275 47.625 63.5 92.075	1.625 1.875 2.5 3.625	39.688 47.625 63.5 95.25	1.5625 1.875 2.5 3.75	33.338 38.1 47.625 69.85	1.3125 1.5 1.875 2.75	3.3 3.3 7 6.4	3.5 3.5 3.3 3.3	261 415 625 1320	565 520 670 1500	1100 1000 1100 900	1600 1400 1600 1300	K46790/K46720 K67780/K67720 KHM237535/KHM237510 KHH437549/KHH437510	0.38 0.44 0.32 0.37	1.57 1.36 1.88 1.6	0.86 0.75 1.04 0.88	44 52 52 72	4.64 8.16 16.8 37.4
170*		230* 240*		39 46		38 44.5		31 37		2.5 2.5	3 3	289 355	550 675	1100 1000	1600 1400	KJHM534149/KJHM534110 KJM734449/KJM734410	0.38 0.44	1.57 1.37	0.86 0.75	44 52	4.45 6.28
171.45	6.75	260.35	10.25	66.675	2.625	66.675	2.625	52.388	2.0625	3.3	3.5	550	1070	1000	1400	KHM535349/KHM535310	0.4	1.6	0.83	64	12.3
174.625	6.875	288.925 288.925	11.375 11.375	63.5 63.5	2.5 2.5	63.5 63.5	2.5 2.5	47.625 47.625	1.875 1.875	3.3 3.3	7 7	815 815	850 850	1000 1000	1400 1400	KHM237542/KHM237510 KHM237545/KHM237510	0.33 0.33	1.84 1.84	1.01 1.01	54 54	16.9 16.9
177.8	7	247.65 260.35 288.925	9.75 10.25 11.375	47.625 53.975 63.5	1.875 2.125 2.5	47.625 53.975 63.5	1.875 2.125 2.5	38.1 41.275 47.625	1.5 1.625 1.875	3.3 3.3 3.3	3.5 3.5 7	415 430 815	520 840 850	1000 1000 900	1400 1400 1300	K67790/K67720 KM236849/KM236810 KHM237545/KHM237510	0.44 0.33 0.33	1.36 1.8 1.84	0.75 0.99 1.01	52 47 54	7.12 9.08 16.7

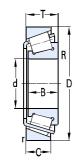


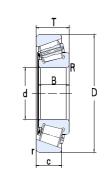




				В	Basic di	mensions	6					Bas	asic load	d ratings	Limit	speed		Ca	lculati	on fac	tor	Weight
(k	Г)	-	Γ		3	(rmin	Rmin		Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		KI	٧	r/m	in						Kg
			12.597 16.8751	88.9 106.362	3.5 4.1875	85.725 95.25	3.375 3.75	65.088 61.912	2.5625 2.4375	4.8 6.4	3.5 6.4		930 1320	1420 1840	1000 900	1400 1000	KH239640/KH239610 KEE350701/K351687	0.32 0.76	1.88 0.82	1.04 0.43	65 121	28.2 68.1
178.595	7.0313	265.112	10.4375	51.595	2.0313	57.15	2.25	38.895	1.5313	3.3	3.3	2	485	870	1000	1400	M336948/M336912	0.33	1.8	1	47	9.75
179.934	7.084	265.112	10.4375	51.595	2.0313	57.15	2.25	38.895	1.5313	3.3	3.3	4	485	870	1000	1400	M336949/M336912	0.33	1.8	1	47	9.55
180*	7.0866	250*		47		45		37		3	2.5	4	400	780	900	1000	JM736149/JM736110	0.48	1.25	0.69	56	6.80
184.15	7.25	266.7 280	10.5 11.0236	47.625 46.525	1.875 1.8317	46.833 46.833	1.8438 1.8438	38.1 36	1.5 1.4173	3.3 3.3	3.5 3.5		485 360	520 760	900 900	1000 1000	K67883CL4/K67820CL4 K67883/K67830	0.33 0.48	1.81 1.26	1 0.69	46 58	8.34 10.1
187.325	7.375	269.875 282.575 320.675	11.125	55.562 50.8 88.9	2.1875 2 3.5	55.562 47.625 85.725	2.1875 1.875 3.375	42.862 36.512 65.088	1.6875 1.4375 2.5625	3.3 3.3 4.8	3.5 3.5 5.5	3	425 395 930	860 690 1420	900 900 800	1000 1000 900	KM238849/KM238810 87737/87111 KH239649/KH239612	0.33 0.43 0.32	1.81 1.4 2.11	1 0.8 2.06	49 55 56	9.63 9.95 26.7
190.475	7.499	279.4	11	52.388	2.0625	57.15	2.25	41.275	1.625	3.3	3.3	Ę	515	985	900	1000	M239449/M239410	0.35	1.7	0.9	49	9.80
190.5	7.5	266.7 365.049	10.5 14.372	47.625 92.075	1.875 3.625	46.833 88.897	1.8438 3.4999	38.1 63.5	1.5 2.5	3.3 3.3	3.5 6.4		345 990	725 1460	1100 900	1500 1000	K67885/K67820 KEE420751/K421437	0.48 0.4	1.3 1.6	0.69 0.83	58 79	8.04 39.3
191.237	7.529	279.4	11	52.388	2.0625	58.738	2.3125	41.275	1.625	3.3	3.3	Ę	515	985	900	1000	M239448A/M239410	0.35	1.7	0.9	49	9.55
196.85	7.75	241.3 257.175 266.7 317.5	9.5 10.125 12.5	23.812 39.688 39.688 63.5	0.9375 1.5625 2.5	23.017 39.688 39.688 63.5	0.9062 1.5625 2.5	17.462 30.162 30.162 46.038	0.6875 1.1875 1.8125	1.5 3.3 3.3 3.3	1.5 3.5 3.5 4.3	2	160 275 275 605	330 635 635 1130	1200 1100 1100 850	1700 1600 1600 1200	KLL639249/KLL639210 KLM739749/KLM739710 KLM739749/KLM739719 K93775/K93125	0.43 0.44 0.44 0.52	1.4 1.35 1.35 1.15	0.8 0.8 0.8 0.63	41 50 50 73	2.10 5.20 6.14 18.8
200*		300*		65		62		51		2.5	3.5	6	615	1240	850	1200	JHM840449/JHM840410	0.52	1.15	0.63	72	15.5
200.025	7.875	276.225	10.875	42.862	1.6875	46.038	1.8125	34.133	1.3438	3.3	3.5	2	445	780	1000	1500	LM241147/LM241100	0.31	1.9	1.1	45	7.75
203.987	8.031	276.225	10.875	42.862	1.6875	46.038	1.8125	34.133	1.3438	3.3	3.5	4	445	780	1000	1500	LM241148/LM241100	0.31	1.9	1.1	45	7.35
206.375	8.125	282.575 336.55	11.125 13.25	46.038 98.425	1.8125 3.875	46.038 100.012	1.8125 3.9375	36.512 77.788	1.4375 3.0625	3.3 3.3	3.5 3.3		375 965	840 1400	1000 850	1500 1200	67985/67920 KH242649/KH242610	0.5 0.34	1.2 1.78	0.7 0.98	62 52	8.70 33.0

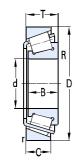


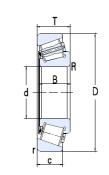




				В	asic dir	mension	S					Basic loa	d ratings	Limit	speed		Ca	ılculati	on fact	or	Weight
(d	[)	-	Γ	ı	В	(C	rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	vveigni
mm	in	mm	in	mm	in	mm	in	mm	in	m	m	K	N	r/m	in				·		Kg
209.55	8.25	317.5	12.5	63.5	2.5	63.5	2.5	46.038	1.8125	3.3	4.3	605	1130	850	1200	93825/93125	0.52	1.15	0.63	73	16.6
215.9	8.5	285.75	11.25	46.038	1.8125	46.038	1.8125	34.924	1.375	3.3	3.5	375	840	1000	1500	LM742749/LM742710	0.48	1.25	0.7	60	8.00
216.408	8.52	285.75	11.25	46.038	1.8125	46.038	1.8125	34.924	1.375	3.3	3.5	375	840	1000	1500	LM742747/LM742710	0.48	1.25	0.7	60	7.95
216.713	8.532	285.75	11.25	46.038	1.8125	46.038	1.8125	34.924	1.375	3.3	3.5	375	840	1000	1500	LM742747A/LM742710	0.48	1.25	0.7	60	7.95
220.662	8.6875	314.325	12.375	61.912	2.4375	61.912	2.4375	49.212	1.9375	3.3	6.4	620	1220	1000	1500	KM244249/KM244210	0.33	1.88	0.99	58	14.9
228.397		431.8		92.075		85.725		49.212		6.4	6.4	1080	1600	850	1150	KEE113089/K113170	0.88	0.77	0.75	116	51.9
228.6	9	358.775 488.95	14.125 19.25	71.438 123.825	2.8125 4.875	71.438 111.125	2.8125 4.375	53.975 73.025	2.125 2.875	3.3 6.4	3.5 6.4	750 1820	1500 2490	950 750	1300 1000	KM249732/KM249710-1 HH949549/HH949510	0.33 0.94	1.8 0.64	0.99 0.35	65 174	27.2 101
230.188	9.0625	317.5	12.5	47.625	1.875	52.388	2.0625	36.512	1.4375	3.3	3.3	520	985	900	1200	LM245846/LM245810	0.31	1.9	1.1	49	10.6
231.775	9.125	317.5	11.8125 12.5 13.25	33.338 47.625 65.088	1.3125 1.875 2.5625	31.750 52.388 65.088	1.25 2.0625 2.5625	23.812 36.512 50.8	0.9375 1.4375 2	3.3 3.3 3.3	3.3 3.3 6.4	212 520 640	420 985 1360	950 900 850	1300 1200 1200	544091/544118A LM245848/LM245810 KM246942/KM246910	0.4 0.31 0.33	1.5 1.9 1.8	0.8 1.1 0.99	49 49 61	5.40 10.6 18.5
234.95	9.25	384.175	15.125	112.712	4.4375	112.712	4.4375	90.488	3.5625	6.4	6.4	1360	2540	750	1000	KH247549/KH247510	0.33	1.88	0.99	84	50.0
237.33	9.3437	336.55	13.25	65.088	2.5625	65.088	2.5625	50.8	2	3.3	6.4	640	1360	850	1200	KM246949/KM246910	0.33	1.8	0.99	61	17.5
241.3	9.5	327.025	17.5 12.875 20	101.6 52.388 117.475	4 2.063 4.625	100.012 52.388 95.25	3.9375 2.063 3.75	76.2 36.512 73.025	3 1.437480315 2.875	4.8 3.3 6.4	6.4 6.4 6.4	1340 470 1340	2000 950 2060	750 900 670	1000 1200 900	KEE923095/K923175 K8578/K8520 KEE390095/K390200	0.34 0.41 0.94	1.78 1.5 0.64	0.98 0.81 0.35	83 60 132	65.9 11.3 96.4
247.65	9.75	346.075 406.4 358.775	16	63.5 115.888 71.438	2.5 4.5625 2.8125	63.5 117.475 76.2	2.5 4.625 3	50.8 93.662 53.975	2 3.6875 2.125	6.4 6.4 3.3	6.4 6.4 1.5	670 1690 740	1310 3200 1450	850 750 800	1200 1000 1100	KM348449/KM348410 HH249949/HH249910 M249749/M249710B/YAB	0.34 0.33 0.33	1.75 1.8 1.8	0.96 0.99 0.99	61 87 75	17.4 58.0 23.6
254*	10	324.975*	12.7943 12.7943 21	39 39 133.35	5.25	41.5 41.5 120.65	4.75	28 28 77.788	3.0625	3.3 3.3 6.4	1.5 1.5 6.4	345 365 365	800 800 800	850 850 850	1200 1200 1200	1-7009 L848849SH/L848810SH HH953749/HH953710	0.56 0.56 0.94	1.07 1.07 0.64	0.59 0.59 0.35	71 71 179	8.06 8.06 129

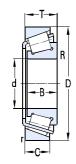


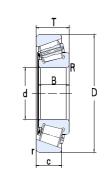




				В	Basic dii	mensions	3					Basic	load ratin	gs Limit	speed		Ca	ılculati	on fac	tor	Weight
C	k	Г)	-	Т	E	3	(rmin	Rmin	Cı	r C	or Grease	Oil	Designations	е	Υ	Yo	а	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		KN	r/r	nin						Kg
255.6	10.063	342.9 342.9	13.5 13.5	57.15 57.15	2.25 2.25	63.5 63.5	2.5 2.5	44.45 44.45	1.75 1.75	3.3 3.3	1.5 1.5	665 564			1200 1200	M349547SH/M349510SH KM349547/KM349510	0.35 0.35	1.73 1.73	0.95 0.95	59 59	14.4 16.1
257.175	10.125	342.9 358.775	13.5 14.125	57.15 71.438	2.25 2.8125	57.15 76.2	2.25 3	44.45 53.975	1.75 2.125	3.3 3.3	6.4 1.5	725 770			1200 1200	KM349549/KM349510 KM249747/KM249710	0.35 0.33	1.73 1.8	0.95 0.99	80 64	14.0 21.7
260.35	10.25	422.275	16.625	86.121	3.3906	79.771	3.1406	66.675	2.625	3.3	6.8	1100	0 180	0 900	1300	HM252348/HM252310	0.33	1.8	0.99	78	42.8
263.525	10.375	325.438	12.8125	28.575	1.125	28.575	1.125	25.400	1	1.5	1.5	1280	0 179	0 1000	1500	38880/38820	0.37	1.6	0.9	49	54.2
266.7	10.5	355.6 393.7 444.5	14 15.5 17.5	57.15 73.817 120.65	2.25 5.125 4.75	57.15 69.85 117.475	2.25 2.75 4.625	44.45 50.005 88.9	1.75 1.9687 3.5	3.3 6.4 6.4	3.5 6.4 6.4	715 770 1610	146	0 750	1200 1000 900	KLM451349/KLM451310 KEE275105/K275155 KH852849/KH852810	0.36 0.4 0.58	1.67 1.49 1.04	0.92 0.82 0.57	62 75 121	15.1 27.8 73.1
273.05	10.75	393.7	15.5	73.817	5.125	69.85	2.75	50.005	1.9687	6.4	6.4	770	146	0 750	1000	KEE275108/K275155	0.4	1.49	0.82	75	26.3
288.925	11.375	406.4	16	77.788	3.0625	77.788	3.0625	60.325	2.375	3.3	6.4	1250	0 190	0 670	900	M255449/M255410	0.34	1.78	0.98	72	30.5
292.100	11.5	374.650	14.75	47.625	1.875	47.625	1.875	34.925	1.375	3.3	3.5	1080	0 159	0 780	1050	L555249/L555210	0.4	1.5	0.8	65	12.2
304.8	12	393.7 406.4	15.5 16	50.8 63.5	2 2.5	50.8 63.5	2 2.5	38.1 47.625	1.5 1.875	3.3 3.3	6.4 6.4	580 2200			900 900	KL357049/KL357010 LM757049/LM757010	0.36 0.44	1.68 1.38	0.92 0.76	64 79	14.6 21.2
317.5	12.5	447.675	17.625	85.725	3.375	85.725	3.375	68.262	2.6875	3.3	3.5	960	233	0 670	900	HM259048/HM259010	0.33	1.8	0.99	80	41.3
330.2	13	415.925 482.600		47.625 85.725	1.875 3.375	47.625 80.167	1.875 3.1562	34.925 60.325	1.375 2.375	3.3 3.5	3.5 6.4	475 1200			900 830	KL860049/KL860010 EE526130/526190	0.5 0.4	1.2 1.5	0.7 0.8	83 90	14.3 49.2
333.375	13.125	469.900	18.5	90.488	3.5625	90.488	3.5625	71.438	2.8125	3.3	6.4	1320	0 282	0 600	830	HM261049/HM261010	0.33	1.8	1	85	47.6
342.9	13.5	450.85	17.75	66.673	2.625	66.675	2.625	52.388	2.0625	3.5	8.5	770	175	0 630	850	KLM361649/KLM361610	0.33	1.8	1	78	26.5
343.154	13.51	450.850	17.75	66.675	2.625	66.675	2.625	52.388	2.0625	3.5	8.5	930	218	0 650	850	LM361649A/LM361610	0.35	1.7	0.9	75	28.3
346.075	13.625	488.950	19.25	95.250	3.75	95.250	3.75	74.612	2.9375	3.3	6.4	1350	0 290	0 600	830	HM262749/HM262710	0.33	1.8	1	88	55.8
371.5	14.626	622.3	24.5	147.638	5.8125	131.762	5.1875	82.55	3.25	12.7	14.3	2300	0 360	0 420	580	H961649/H961610	0.94	0.64	0.35	210	180

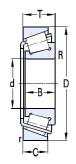


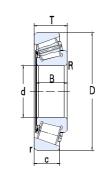




				В	Basic dii	mensions	3					Basic loa	d ratings	Limit	speed		Са	lculati	on fac	tor	Weight
C	I	С)	-	Γ	E	3	(C	rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	vveigni
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım	K	N	r/m	in						Kg
377.825	14.875	522.288	20.5625	85.725	3.375	84.138	3.3125	61.912	2.4375	3.3	6.4	1170	2580	670	900	KLM565946/KLM565910	0.38	1.56	0.86	93	51.9
380.1	14.9646	480	18.8976	50	1.9685	48.08	1.8929	35.08	1.3811	4	6	590	1490	560	750	306/380.1	0.5	1.2	0.7	93	20.8
381	15	479.425 522.288 546.1		49.212 85.725 104.775	1.9375 3.375 5.5423	47.625 84.138 104.775	1.875 3.3125 5.5423	34.925 61.912 82.55	1.375 2.4375 3.25	3.3 3.3 6.4	6.4 6.4 6.4	590 1170 1860	1490 2580 4100	560 650 560	750 870 750	L865547/L865512 KLM565949/KLM565910 KHM266446/KHM266410	0.5 0.38 0.33	1.2 1.56 1.8	0.7 0.86 1	92 93 96	20.4 51.2 77.7
384.175	15.125	546.100	21.5	104.775	4.125	104.775	4.125	82.550	3.25	6.4	6.4	1850	4150	530	700	HM266449/HM266410	0.33	1.8	1	96	77.6
403.225	15.875	460.375	18.125	28.575	1.125	28.575	1.125	20.638	0.8125	3.3	3.5	240	760	560	750	LL566848/LL566810	0.4	1.5	0.8	70	6.73
406.4	16	549.275 574.625		76.2 85.725 76.2 180.975	3 3.375 3 7.125	61.12 84.138 67.866 161.925	2.4063 3.3125 2.6719 6.375	55.562 61.962 50.8 107.950	2.1875 2.4394 2 4.25	6.4 3.3 3.3 12.7	6.4 6.4 6.8 12.7	840 1350 920 3650	1830 3000 2030 6050	630 600 500 350	850 800 650 480	KEE234160/K234215 LM567949/LM567910 EE285160/EE285226 H969249/H969210	0.48 0.4 0.5 0.94	1.26 1.5 1.2 0.64	0.69 0.8 0.7 0.35	107 100 114 250	41.8 54.0 54.2 322
415.925	16.375	590.55	23.25	114.3	4.5	114.3	4.5	88.9	3.5	6.4	6.4	1810	4030	480	650	M268749/M268710	0.33	1.8	0.99	104	96.6
430.212	16.9375	603.250	23.75	76.2	3	73.025	2.875	50.8	2	6.4	6.4	1050	2300	480	650	EE241693/242375	0.52	1.15	0.6	122	58.6
447.625	17.623	635	25	120.650	4.75	120.650	4.75	95.250	3.75	6.4	6.4	2300	5450	430	560	M270749/M270710	0.33	1.8	1	111	121
457.2	18	573.088 596.9 603.250 615.950 660.400	23.75 24.25	74.612 76.2 85.725 85.725 91.280	2.9375 3.375 3.375 3.5937	74.612 73.025 84.138 85.725 85.725	2.9375 3.3125 3.375 3.375	57.150 53.975 60.325 66.675 62.705	2.25 2.375 2.625 2.4687	6.4 3.3 3.3 6.4 6.4	6.4 9.7 6.4 6.4 10.5	1100 1200 1420 1450 1750	2980 2500 3390 3750 3600	480 450 450 420 420	630 600 600 580 580	L570649/L570610 KEE244180/K244235 LM770949/LM770910 LM272235/LM272210 EE737181/737260	0.4 0.4 0.46 0.33 0.37	1.5 1.5 1.3 1.8 1.6	0.8 0.8 0.7 1 0.9	101 102 115 98 107	43.8 50.8 62.0 73.2 91.5
482.6	19	634.873	24.995	80.962	3.1875	80.962	3.1875	63.5	2.5	3.3	6.4	1430	3600	420	580	EE243190/243250	0.35	1.7	0.9	98	60.8
488.95	19.25	634.873	24.995	84.138	3.3125	84.138	3.3125	61.912	2.4375	3.3	6.4	1420	3600	420	580	LM772748/LM772710	0.48	1.25	0.7	124	64.5
498.475	19.625	634.873	24.995	80.962	3.1875	80.962	3.1875	63.5	2.5	3.3	6.4	1400	3500	420	580	EE243196/243250/HE	0.35	1.7	0.9	98	58.3
501.65		711.2		136.525		136.525		106.363		6.4	6.4	2760	6110	400	530	M274149/M274110	0.35	1.7	0.9	102	163



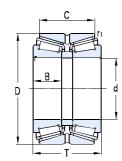


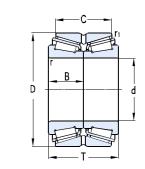


				В	Basic dir	mension	S		C rmin Rmin			Basic loa	d ratings	Limit	speed		Ca	lculati	on fac	tor	\\\aight
(b	[)	-	Т	I	В	C		rmin	Rmin	Cr	Cor	Grease	Oil	Designations	е	Υ	Yo	а	Weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	m	K	N	r/m	in						Kg
520.7	20.5	736.6	29	88.9	3.5	81.758	3.2188	53.975	2.125	3.3	6.4	1630	3350	380	500	EE982051/982900	0.48	1.25	0.7	134	101
536.575	21.125	761.873 820	29.995 32.2835	146.05 152	5.75 5.9843	146.05 146	5.75 5.748	114.3 112	4.5 4.4094	6.4 5	6.4 6	3300 3850	7950 7750	360 340	480 450	M276449/M276410 306/536X4	0.33 0.43	1.8 1.4	1 0.8	134 161	202 273
549.275	21.625	692.15	27.25	80.962	3.1875	80.962	3.1875	61.912	2.437	6.4	6.4	1350	3470	560	750	KL476549/KL476510	0.37	1.6	0.9	113	69.0
539.750	21.25	635	25	50.8	2	50.8	2	38.1	1.5	6.4	6.4	780	2150	400	530	LL575349/LL575310	0.4	1.5	0.8	102	27.2
607.72	23.926	787.4	31	93.662	3.6875	93.662	3.6875	69.85	2.75	6.4	6.4	2200	2800	340	450	EE649239/649310	0.38	1.58	0.87	124	108
609.6	24	787.4	31	93.662	3.6875	93.662	3.6875	69.85	2.75	6.4	6.4	2080	5250	340	450	KEE649240/K649310	0.37	1.6	0.9	125	112
635	25	736.6	29	57.15	2.25	53.975	2.125	41.275	1.625	3.3	3.3	855	2640	350	470	80780/80720	0.44	1.35	0.8	124	37.3
660.4	26	812.8 939.8	32 37	95.25 136.525	3.75 5.375	95.25 127.08	3.75 5.0031	73.025 98.5	2.875 3.878	6.4 6.4	6.4 6.4	1920 3700	5550 8100	310 260	420 360	L281147/L281110 306/660.4	0.33 0.4	1.8 1.5	1 0.8	123 167	106 288
679.45	26.75	901.7	35.5	142.875	5.625	142.875	5.625	111.125	4.375	6.4	9.7	3550	8900	260	360	LM281849/LM281810	0.33	1.8	1	149	243
682.625	26.875	965.2 1080	38 42.5197	185.738 200	7.3125 7.874	185.810 195	7.3154 7.6772	142.950 142	5.628 5.5906	6.4 12	6.4 12	5050 6650	12480 13100	240 200	340 300	306/682 X4-2 306/682 X4-3	0.33 0.43	1.8 1.4	1 0.8	169 209	419 641
685.8	27	876.3	34.5	93.662	3.6875	92.075	3.625	69.85	2.75	6.4	6.4	2100	4950	280	380	EE655270/655345	0.43	1.4	0.8	148	399

Note: * stand for the maximum value of ID or OD;SP means the nonstandard assemldy chamfer.

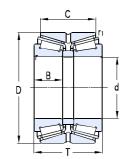


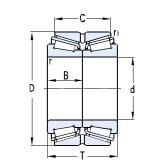




				Е	Basic dii	mensions	6						asic load	d ratings	Limit	speed		Ca	lculati	on fac	tor	Weight
(d .	С)	-	Т	E	3	(C	rmin	r1min		Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	vveigiit
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		KI	N	r/m	in				·		Kg
38.1	1.5	80.035	3.150984	43 57.15	2.25	23.698	0.933	44.958	1.77	0.8	0.8	13	131	194	4800	6400	K27880/K27820D	0.56	1.2	1.79	1.18	1.33
47.625	1.875	96.838	3.813	50	1.969	21.946	0.864	39.75	1.565	0.8	0.3	14	147	216	3700	5000	K386A/K382A/DB	0.35	2.07	3.08	2.02	1.58
52.388	2.0625	112.712	4.4375	65.088	2.5625	26.909	1.0594	46.038	1.8125	3.5	1.5	16	168	238	3600	4800	K55206/K55444D	0.88	0.76	1.14	0.75	2.87
57.15	2.25	107.95	4.25	65.09	2.563	29.317	1.154	53.975	2.125	2.3	0.8	21	211	292	3500	4700	K462/K452D	0.32	2.09	3.11	2.04	2.3
63.5	2.5	110	4.3307	60.33	2.3752	21.996	0.866	18.824	0.7411	1.5	0.5	15	156	242	3200	4300	K390A/K394A+K390A/K394AB/DB	0.4	1.68	2.5	1.64	2.22
65*		110* 120*		62 86		28 38.5		51 72		3 3	0.6 0.6		224 320	362 500	3200 3100	4300 4100	KJM511946/KJM511910/DB KJH211749/KJH211710/DB	0.4 0.34	1.68 2	2.5 2.98	1.64 1.96	2.25 3.89
69.85	2.75	146.05	5.75	91.516	3.603	39.688	1.5625	59.766	2.353	3.5	1	37	370	515	3000	3500	KH913849/KH913810/DB	0.78	0.86	1.28	0.84	4.86
76.2	3	180.975	7.125	114.3	4.5	53.183	2.094	77.79	3.063	3.5	0.5	33	335	420	1900	2600	H917840-90010	0.73	0.92	1.37	0.9	13.6
85.136	3.3518	139.992	5.5115	80.962	3.1875	80.134	3.1549	28.575	1.125	0.8	3.3	30	300	520	1900	2500	K579TD/K572	0.4	1.67	2.49	1.63	4.8
90*		147*		127		40		112		7	0.5	39	395	605	1800	2400	KHM218248/KHM218210/DB	0.33	2.03	3.02	1.98	6.88
92.075	3.625	152.4	6	82.55	3.25	36.322	1.43	63.5	2.5	3.5	0.8	38	380	585	1900	2500	598/592D	0.44	1.52	2.27	1.49	5.59
95.25	3.75	149.225	5.875	66.672	2.6249	28.971	1.1406	52.388	2.0625	3.5	0.8	26	260	490	1900	2500	42376/42587D	0.49	1.37	2.04	1.34	4.05
96.838	3.8125	188.912	7.4375	107.95	4.25	46.038	1.8125	69.85	2.75	3.5	1	27	270	345	1600	2200	K90381/K90744/DB	0.87	0.78	1.16	0.76	12.2
100.211	3.9453	168.275	6.625	95.25	3.75	95.25	3.75	30.162	1.1875	8.0	3.3	37	370	700	1800	2400	K688TD/K672	0.47	1.43	2.14	1.4	8.29
101.6	4	168.275 200.025		92.075 115.888	3.625 4.563	1.625 49.212	3.75 1.937	69.85 80.216	2.75 3.158	3.5 3.5	0.8 2.3		370 600	700 940	1800 1600	2400 2200	K687/K672D K98400/K98789D	0.47 0.63	1.43 1.07	2.14 1.59	1.4 1.04	7.43 13
107.95	4.25	165.1	6.5	88.9	3.5	44.514	1.7525	63.5	2.5	3.5	0.8	33	330	640	1800	2400	KNA56425SW/K56650D	0.5	1.36	2.02	1.33	6.37
110* 110	4.3307	165* 180	7.0866	80 103	4.0551	35 103	4.0551	62.413 85	2.457	3	0.8 0.6		335 545	640 1020	1800 1600	2400 2200	JM822049-90N01 KJHM522649/KJHM522610T103/DB	0.5 0.4	1.36 1.69	2.02 2.51	1.33 1.65	5.74 9.81

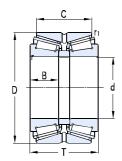


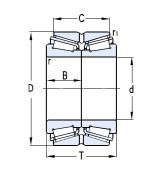




				В	Basic dii	mensions	6					Basic loa	d ratings	Limit	speed		Ca	lculati	on fac	tor	Woight	
(k	[)	-	Γ		3	(C	rmin	r1min		Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	Weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	nm		K	N	r/m	in						Kg
111.125	4.375	214.312	8.4375	115.888	4.5625	52.388	2.0625	84.138	3.3125	3.5	1.5		670	1100	1500	2000	KH924045/KH924010D	0.67	1	1.49	0.98	17.7
114.3	4.5	177.8 190.5 212.725	7 7.5 8.375	92.075 106.365 142.875	3.625 4.1876 5.625	41.275 49.212 66.675	1.625 1.937 2.625	69.85 80.962 117.475	2.75 3.1875 4.625	3.5 3.5 7	0.8 1.5 1.5		405 525 810	675 965 1390	1600 1600 1500	2100 2100 2000	K64450/K64700D K71450/K71751D K938/K932CD	0.52 0.42 0.33	1.29 1.62 2	1.92 2.42 3	1.26 1.59 2	8.01 11.3 20.8
120.65		174.625	6.875	77.787	3.062	36.512	1.437	61.912	2.437	3.5	0.8		360	730	1500	1800	KM224749/KM224710D	0.33	2	3	2	11.3
124.943	4.919	234.95	9.25	142.875	5.625	63.5	2.5	114.3	4.5	6.4	1.5		885	1620	1300	1600	K95491/K95927D	0.37	1.83	2.72	1.79	26.9
127	5	182.562 228.6 234.95	7.1875 9 9.25	72.6 115.888 142.875	2.8583 4.5625 5.625	72.6 49.428 63.5	2.8583 1.946 2.5	33.338 84.138 114.3	1.3125 3.3125 4.5	1.5 3.5 6.4	3.3 2.3 1.5		375 790 885	815 1350 1620	1200 1200 1200	1500 1500 1500	K48290DW/K48220 KHM926747/KHM926710D K95500/K95927D	0.31 0.74 0.37	2.21 0.92 1.83	3.29 1.36 2.72	2.16 0.9 1.79	6.38 19.1 26
127.792	5.0312	288.6	11.3622	115.888	4.5625	49.428	1.946	84.138	3.3125	3.5	2.3		790	1350	1200	1500	KHM926749/KHM926710D	0.74	0.92	1.36	0.9	18.8
133.35	5.25	196.85	7.75	92.075	3.625	92.075	3.625	38.1	1.5	1.5	3.3		590	1250	1200	1500	K67390D/K67322	0.34	1.96	2.92	1.92	9.68
136.525	5.375	215.9 228.6	8.5 9	123.825 123.825	4.875 4.875	123.825 57.15	4.875 2.25	34.925 98.425	1.375 3.875	1.5 3.5	3.3 1.5		550 705	1020 1350	1200 1200	1500 1500	K74539TD/K74850 K896/K892D	0.32 0.42	2.12 1.61	3.15 2.39	2.07 1.57	9.9 19.9
139.7	5.5	200.025 215.9 236.538 244.475		77.788 106.362 131.763 107.95	3.0625 4.187 5.188 4.25	75.408 47.181 56.642 53.975	2.9688 1.858 2.23 2.125	34.13 80.962 106.363 79.375	1.3437 3.187 4.1875 3.125	0.8 3.5 3.6 3.5	3.3 1.5 1.6 1.5		475 550 700 610	955 1020 1390 1100	1200 1200 1200 1200	1500 1600 1500 1500	K48680D/K48620 K74550/K74851CD 82550/82932D NA81550/81963D	0.34 0.32 0.44 0.35	2.01 2.12 1.52 2.07	2.99 3.15 2.27 3.08	1.96 2.07 1.49 2.02	8.18 9.94 23.4 19.3
142.875	5.625	200.025 200.025 236.538	7.875	87.315 93.665 131.763	3.438 3.688 5.188	39.688 46.832 56.642	1.5625 1.8438 2.23	73.025 75.025 106.363	2.875 2.9537 4.1875	3.5 3.5 3.6	0.8 0.8 1.6		430 430 715	1030 1030 1400	1300 1300 1200	1700 1700 1500	48685/48620D NA48685SW/48620D 82562/82932D	0.34 0.34 0.36	2.01 2.01 1.88	2.99 2.99 2.8	1.96 1.96 1.84	8.15 8.82 23.3
147.638	5.8125	241.3	9.5	133.35	5.25	132.334	5.21	44.45	1.75	3.3	1.5		700	1400	1200	1500	K82581TD/K82950	0.44	1.52	2.27	1.49	32.6
152.4	6	222.25 254 298.45	8.75 10 11.75	100.01 142.875 107.95	3.9374 5.625 4.25	46.83 66.675 111.125	1.8437 2.625 4.375	76.2 111.125 44.45	3 4.375 1.75	3.5 7 3.3	0.8 1.5 3.3		590 1110 1090	1200 1850 1720	1300 940 940	1700 1300 1300	M231649/M231610CD K99600/K99102CD EE517060D/517117	0.33 0.41 0.33	2 1.66 2.05	3 2.47 3.05	2 1.62 2	12.2 26.9 35.7
160.325	6.312	288.925	11.375	142.875	5.625	63.5	2.5	111.125	4.375	7	1.5		1170	2170	940	1300	KHM237532/KHM237510D	0.33	2.07	3.09	2.03	37.2

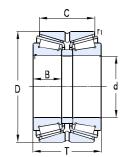


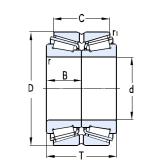




				В	asic dii	mensions	3						Basic loa	d ratings	Limit	speed		Ca	lculati	on fac	tor	Weight
(k	С)	-	Γ	E	3	(C	rmin	r1min		Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	vveigni
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım		K	N	r/m	in						Kg
161	6.3386	231.775	9.125	84.138	5.625	63.5	2.5	111.125	4.375	7	1.5		1170	2170	940	1300	KHM237532/KHM237510D	0.33	2.07	3.09	2.03	37.2
165.1	6.5	225.425 288.925	8.875 11.375	95.25 142.875	3.75 5.625	47.816 63.5	1.8825 2.5	69.85 111.125	2.75 4.375	3.5 7	0.8 1.5		445 1080	1130 1940	1150 1000	1400 1200	KNA46790SW/K46720D KHM237535/KHM237510CD	0.38 0.32	1.78 2.11	2.65 3.14	1.74 2.06	10.4 36.5
168.275	6.625	330.2	13	184.15	7.25	79.375	3.125	120.65	4.75	6.4	1.5		1500	2370	840	1100	KH936349/KH936310D	0.81	0.8	1.2	0.8	63.4
170*		230* 240		87 101		38 44.5		71 83		3 3	0.6 0.8		495 685	1100 1350	1000	1300	KJHM534149/KJHM534110/DB KJM734449/KJM734410/DB	0.38 0.44	1.76 1.52	2.62 2.27	1.72 1.49	9.4 13.2
174.625	6.875	247.65	9.75	103.188	4.0625	47.625	1.875	84.138	3.3125	3.5	0.8		710	1500	940	1300	K67787/K67720D	0.44	1.52	2.27	1.49	15.5
177.8	7	320.675 320.675	11.125	119.062 107.95 142.875 142.875 185.738 185.738 185.738	4.687 4.25 5.625 5.625 7.3125 7.3125 7.3125	55.562 54.166 63.5 63.5 85.725 85.725 85.725	2.1875 2.1325 2.5 2.5 3.375 3.375 3.375	93.662 79.375 111.125 111.125 138.112 138.112 138.112	4.375 5.4375 5.4375	3.5 3.5 7 7 3.5 3.5 3.5	1.5 1.5 1.5 1.5 1.5 1.5		795 700 1170 1010 1590 1400 1590	1720 1450 2170 2020 2830 2760 2830	940 940 940 940 840	1300 1300 1300 1300 1100	KM238840/KM238810D KNA87700SW/K87112D KHM237545/KHM237510D K94700/K94114CD KH239640/KH239612D KEE222070/K222127CD KH239640/KH239612D	0.33 0.41 0.33 0.47 0.32 0.4 0.32	2.03 1.66 2.07 1.44 2.12 1.68 2.12	3.02 2.47 3.09 2.15 3.15 2.50 3.15	1.98 1.62 2.03 1.41 2.07 1.64 2.07	22 24 36.2 34 58.9 61.5 58.9
180.975		288.925		158.75		158.75		47.625		1.5	3.5		985	2020	940	1300	K94713TD/K94113	0.47	1.44	2.15	1.41	39.8
187.325	7.375	269.875 320.675	10.625 12.625	119.062 185.738	4.687 7.3125	55.562 85.725	2.187 3.375	93.662 138.112	3.687 5.4375	3.5 5.5	1.5 1.5		795 1590	1720 2830	940 850	1300 1100	KM238849/KM238810DC KH239649/KH239612CD	0.33 0.32	2.04 2.12	3.03 3.15	1.99 2.07	19.3 55.4
190	7.48	260	10.236	102	4.016	44	1.732	83	3.268	8	1		630	1460	940	1300	KJM738249A/KJM738210/DB	0.477	1.41	2.11	1.38	14.1
190.5	7.5	266.7 266.7 368.3	10.5 10.5	90.488 109.538 193.675	3.5625 4.313	89.695 54.961 88.897	3.5313 2.1638	38.1 84.138 136.525	1.5 3.3125	1.5 3.5 6.4	3.5 0.8 1.5		615 615 1680	1520 1520 2900	940 940 700	1300 1300 950	K67885DW/K67820 KNA67885SW/K67820D KEE420751/K421451CD	0.48 0.48 0.4	1.41 1.41 1.68	2.11 2.11 2.50	1.38 1.38 1.64	15.9 15.3 84
200.025	7.875	317.5 384.175	12.5 15.125	146.05 238.125	5.75 9.375	63.5 112.712	2.5 4.4375	111.125 193.675	4.375 7.625	4.3 6.4	1.5 1.5		1035 2320	2270 5080	840 690	1100 920	K93787/K93127D KH247535/KH247510CD	0.52 0.33	1.29 2.03	1.92 3.02	1.26 1.98	40.8 112
203.2	8	276.225 317.5 368.3	10.875 12.5 14.5	95.25 146.05 158.75	3.75 5.75 6.25	47.816 63.5 152.4	1.8825 2.5 6	73.025 111.125 152.4	2.875 4.375 6	3.5 4.3 3.3	0.8 1.5 3.3		610 1035 1780	1440 2270 3300	940 840 840	1300 1100 1100	KLM241149NW/KLM241110D K93800/K93127D EE420800D/421450	0.32 0.52 0.4	2.12 1.29 1.7	3.15 1.92 2.5	2.07 1.26 1.6	15.3 39.8 75.2

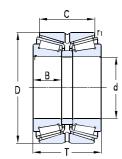


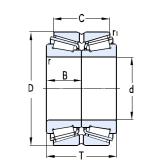




				В	Basic dii	mensions	3						Basic Ioa	d ratings	Limit	speed		Ca	lculati	on fac	tor	Waight
(t	С)	-	Т	E	3	(0	rmin	r1min	_	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	Weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	im	_	KI	N	r/m	in						Kg
		368.3	14.5	193.675	7.625	88.897	3.4999	136.525	5.375	3.3	1.5		1680	2900	840	1000	EE420801/421451CD	0.4	1.69	2.52	1.65	78.8
212.725		285.75	11.25	98.425	3.875	46.038	1.81251	9 68 52	3	3.5	0.8		630	1630	670	900	KLM742745/KLM742710CD	0.48	1.41	2.09	1.38	16.9
220.662	8.6875		12.375 12.375	131.762 131.762	5.1875 5.1875	61.912 61.912	2.4375 2.4375	106.362 106.362		6.4 6.4	1.5 1.5		1050 1050	2450 2300	760 760	1000 1000	KM244249/KM244210D M244249/M244210CD	0.33 0.33	2.03 2.03	3.02 3.02	1.98 1.98	30.5 30.5
234.95	9.25		12.875 12.875 13.708	93.662 114.3 238.125	3.688 4.5 9.375	93.662 52.388 112.712	3.6875 2.0625 4.4375	36.512 82.55 193.675	1.437 3.25 7.625	1.5 6.4 6.4	3.3 1.5 1.5		805 790 2320	1860 1830 5080	760 760 750	1000 1000 950	8576DW/8520 K8575/K8520CD KH247549/KH247510D	0.41 0.41 0.33	1.66 1.66 2.03	2.47 2.47 3.02	1.62 1.62 1.98	25 26.9 111
237.33		358.775	14.125	152.4	6	71.438	2.8125	117.475	4.625	6.4	1.5		1530	3090	750	950	KRM249736/M249710CD	0.33	2.03	3.02	1.98	53.2
228.6	9	327.025 355.6 355.6 488.95 488.95	12.875 14 14 19.25 19.25	114.3 152.4 152.4 254 254	4.5 6 6 10	52.388 69.85 69.85 111.125 120.65	2.0625 2.75 2.75 4.375 4.75	82.55 114.3 111.125 152.4 196.85	3.25 4.5 4.375 6 7.75	6.4 6.8 6.4 6.4	1.5 1.5 1.5 1.5 1.5		790 1300 1200 2800 2910	1830 2700 2500 4450 5650	760 760 760 630 630	1000 1000 1000 840 840	K8573/K8520CD KHM746646/KHM746610CD KEE130902/K131401CD HH949549/HH949510D KEE295950/K295192D	0.41 0.47 0.33 0.94 0.31	1.66 1.44 2.03 0.7 2.18	2.47 2.15 3.02 1.1 3.24	1.62 1.41 1.98 0.7 2.13	28.9 52.4 50.2 203 217
241.3	9.5	406.4	12.875 16 17.5	114.3 215.9 209.55	4.5 8.5 8.25	52.388 100.012 100.012	2.0625 3.9375	82.55 184.15 158.75	3.25 6.25	6.4 6.4 6.4	1.5 1.5 1.5		790 2390 2480	1830 4950 4650	760 760 760	1000 1000 1000	K8578/K8520DC KH249148/KH249111CD KEE923095/K923176D	0.41 0.33 0.34	1.66 2.03 2	2.47 3.02 2.98	1.62 1.98 1.96	25 110 135
247.65	9.75	406.4	16	215.9	8.5	219.075	8.625	93.662	3.6875	3.3	6.4		2900	6400	760	1000	KHH249949D/KHH249910	0.33	2.03	3.15	1.98	114
249.25	9.813	381	15	171.45	6.75	76.2	3	127	5	6.4	1.5		1240	2960	690	920	KEE126098/K126151CD	0.52	1.31	1.94	1.28	63.4
254	10	358.775 393.7 422.275	13.6875 14.125 15.5 16.625 16.997 17.25 17.5 21	101.6 152.4 157.162 178.592 173.038 165.1 133.35 276.224	4 6 6.1875 7.0312 6.813 6.5 5.25 10.875	50.99 71.438 69.85 79.771 86.519 165 133.35 120.65	2.0075 2.8125 2.75 3.1406 3.4063 6.4961 5.25 4.75	69.85 117.475 109.538 139.7 128.588 63.5 50.8 165.1	2.75 4.625 4.3125 5.5 5.0625 2.5 2 6.5	3.5 3.5 6.4 6.8 6.4 3.3 3.3 6.4	1.5 1.5 1.5 1.6 6.4 6.4 1.5		825 1530 1290 2190 1130 2200 2070 3350	1740 3090 2830 4000 1760 3900 3600 5400	690 690 690 580 630 580 580 530	920 920 920 770 840 770 770 670	KLM249747NW/KLM249710D KRM249749/M249710CD KEE275100/K275156D HM252343/HM252310D NA551002/551701D EE738101DW/738172 EE822101D/822175 HH953749/HH953710D	0.33 0.33 0.4 0.33 0.33 0.35 0.33	2.03 2.03 1.68 2 2.05 1.92 2.06 1.7	3.02 3.02 2.5 3 3.05 2.86 3.06 1.1	1.98 1.98 1.64 2 2 1.88 2.01 0.7	25.3 46.9 66.4 98 93.1 104 88 258
260.35	10.25	365.125	14.375	130.175	5.125	58.738	2.3125	98.425	3.875	6.4	1.5		975	2200	670	900	EE134102/134144D	0.37	1.8	2.69	1.76	37.3

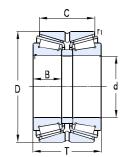


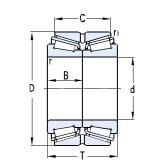




				В	asic dir	mension	S					Basic loa	d ratings	Limit	speed		Ca	lculati	on fact	or	Weight
(d	[)	-	Γ		В	(rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	vveigin
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım	K	N	r/m	in						Kg
		400.05 406.4 422.275 444.5	15.75 16 16.625 17.5	155.58 155.575 178.592 196.85	6.1252 6.125 7.0312 7.75	67.47 152.4 79.771 196.85	2.6563 6 3.1406 7.75	107.95 66.675 139.7 73.025	4.25 2.625 5.5 2.875	9.7 3.3 6.8 6.4	1.5 6.4 1.5 5	1260 1620 1760 2560	2500 3520 3750 5050	670 670 670 670	900 900 900 900	KEE221026/K221576CD EE324103D/324160 KHM252348/KHM252310CD EE823103D/823175A6/YB2	0.39 0.33 0.33 0.55	1.71 2.03 2.03 1.23	2.54 3.02 3.02 1.83	1.67 1.98 1.98 1.2	61.7 79.9 89.1 126
266.7	10.5	352.425 355.6	13.875 14	107.95 127	4.25 5	54.166 57.15	2.1325 2.25	82.55 101.6	3.25 4	6.4 3.5	1.5 1.5	840 1080	1780 2700	670 670	900 900	KLM251649NW/KLM251610D KLM451349/KLM451310CD	0.32 0.36	2.12 1.88	3.15 2.79	2.07 1.83	25.3 32.8
269.875	10.625	381	15	136.525	5.375	136.525	5.375	57.15	2.25	3.3	3.3	1760	3700	630	840	M252349D/M252310	0.33	2.03	3.02	1.98	51.5
273.05	10.75	393.7	15.5	157.162	6.1875	69.85	2.75	109.538	4.3125	6.4	1.5	1290	2830	600	800	KEE275108/K275156CD	0.4	1.68	2.5	1.64	56.3
279.4	11		18 18.5 19.25	244.475 200.025 254		244.475 93.662 120.65	9.625 3.6875 4.75	106.362 149.225 196.85	4.1875 5.875 7.75	1.5 9.7 1.5	6.4 1.5 1.3	3850 2740 2910	7400 5000 5650	600 590 580	800 780 770	HH255149D/HH255110 EE722110/722186D EE295110/295192D	0.33 0.38 0.31	2.03 1.79 2.18	3.02 2.67 3.45	1.98 1.75 2.13	164 132 188
279.578	11.007	380.898		117.475		117.475		49.212		1.5	3.3	1130	2830	650	900	KLM654644D/KLM654610	0.43	1.57	2.34	1.53	39.2
279.982	11.023	380.898	14.996	139.7	5.5	65.088	2.563	107.95	4.25	3.5	1.5	1035	2830	620	850	KLM654642/KLM654610CD	0.43				41.6
280.192	11.0312	406.4	16	149.226	5.875	67.673	2.6643	117.475	4.625	6.8	1.5	1320	2950	600	800	KEE128111/K128160CD	0.39	1.71	2.54	1.67	56.7
285.75		380.898		139.7		65.088		107.95		3.5	1.5	1130	2830	600	800	LM654649/LM654610CD	0.43	1.57	2.34	1.53	39.2
288.925	11.375	406.4 406.4 406.6 406.4	16 16 16 16	144.462 144.462 165.1 144.462	5.688 5.688 6.5 5.688	144.462 144.462 77.788 144.462	5.6875 5.6875 3.0625 5.6875	60.325 60.325 130.175 60.325	2.375 2.375 5.125 2.375	3.3 3.3 6.4 3.3	1.5 3.3 1 3.3	1790 1720 1720 1720	4200 4150 4150 4150	580 580 580 580	770 770 770 770	KM255449TD/KM255410 M255449D/M255410 KM255449/KM255410CD KM255449TD/KM255410	0.34 0.34 0.34 0.34	2 2 2 2	2.98 2.98 2.98 2.98	1.96 1.96 1.96 1.96	61.66 63.3 64.1 60.5
300.038	11.8125	422.275 422.275	16.625 16.625	150.812 174.625	5.9375 6.875	150.812 82.55	5.9375 3.25	63.5 136.525	2.5 5.375	3.3 6.4	3.3 1.5	1770 1720	4050 4050	580 580	770 770	HM256849D/HM256810 HM256849/HM256810D	0.34 0.34	2 2	2.98 2.98	1.96 1.96	56.4 69.7
303.212	11.9375	495.3	19.5	263.525	10.375	263.525	10.375	114.3	4.5	3.3	6.4	3900	8850	460	600	KHH258249TD/KHH258210	0.33	2	3	2	215
304.8	12	393.7 393.7 412.75	15.5 15.5 16.25	107.95 107.95 123.825	4.25 4.25 4.875	54.166 50.8 53.975	2.1325 2 2.125	82.55 82.55 92.075	3.25 3.25 3.625	6.4 6.4 6.4	1.5 1.5 1.5	1070 1070 1060	2330 2330 2350	580 580 580	770 770 770	KL357049NW/KL3570101D L357049/L357010D EE109120/109163D	0.33 0.33 0.43	2.04 2.04 1.6	3.04 3.04 2.3	2 2 1.6	30.1 30.5 42.4

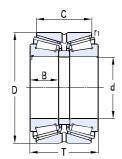


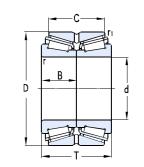




				В	Basic dir	mension	S					Basic loa	d ratings	Limit	speed		Ca	alculati	on fact	tor	Weight
(d	[)	-	Т		В	(C	rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	m	K	N	r/m	in						Kg
			17.5 19.5 19.5 19.75	146.05 168.595 196.85 161.922	5.75 6.638 7.75 6.3749	61.912 74.612 92.075 161.925	2.4375 2.9375 3.5463 6.375	98.425 127 146.05 61.117	3.875 5 5.75 2.4062	8 6.4 16 3.3	1.5 1.5 1.5 6.4	1240 1850 2300 2800	2770 3400 5000 4700	550 500 500 500	700 660 660 700	EE291201/291751D EE941205/941953D EE724120/724196CD-3 HM258949D/HM258910	0.38 0.4 0.4 0.33	1.79 1.68 1.68 2	2.67 2.5 2.5 3	1.75 1.64 1.64 2	64.9 115 139 129
305.034	12.009	499.948	19.683	200.025	7.875	200.025	7.875	63.5	2.5	3.3	6.4	2430	5000	460	600	KHM959741DW/KHM959710	0.88	0.77	1.15	0.75	149
305.054	12.01	499.949	19.683	200.025	7.875	200.025	7.875			6.4	6.4	1870	3650	460	600	M959442D/M959410	1.17	0.58	0.86	0.56	145
305.07	12.0106	560	22.0472	200	7.874	200	7.874			3.3	6	2850	5250	440	540	3706/305X4-1	0.88	0.77	1.15	0.8	199
311.15	12.25	558.8	22	190.5	7.5	82.55	3.25	111.125	4.375	9.7	3.3	2130	4140	440	540	EE148122/148220D	0.88				184
317.5	12.5	444.5 447.675 447.675		146.05 158.75 180.975	5.75 6.25 7.125	61.912 158.75 85.725	2.4375 6.25 3.375	98.425 158.75 146.05	3.875 6.25 5.75	8 3.3 3.5	1.5 3.3 1.5	1240 1810 1800	2770 4150 4650	490 490 490	650 650 650	KEE291250/K291751CD HM259049D/HM259010 KHM259049/KHM259010CD	0.38 0.33 0.33	1.79 2.03 2	2.67 3.02 3	1.75 1.98 2	59.0 80.7 85.4
330.2	13	482.6	19	177.8	7	80.167	3.1562	127	5	3.3	1.5	2180	4900	480	630	EE526132/526191D	0.4	1.7	2.5	1.6	101
333.375	13.125		18.5 18.5	166.688 190.5	6.5625 7.5	166.688 90.488	6.5625 3.5625	71.438 152.4	2.8125 6	3.3 6.4	3.3 1.5	2470 2470	5900 5900	480 480	630 630	HM261049DW/HM261010 HM261049/HM261010CD	0.33 0.33	2 2	3	2 2	92.8 98.2
342.9	13.5			142.875 142.875 139.7 174.625	5.625 5.5	63.5 63.5 146.05 76.2	2.5 2.5 5.75 3	101.6 104.775 50.8 123.825	2	3.3 3.6 3.3 4.8	1.5 1.6 3.3 1.5	1300 1300 2300 2300	3550 3500 4350 4350	480 480 420 420	630 630 560 560	KLM961548/KLM961511D KLM961548A6/KLM961511DX2A6 EE971355D/972100 EE971354/972103D	0.7 0.7 0.33 0.33	0.97 0.97 2 2	1.44 1.44 3 3	0.94 0.94 2 2	44.8 45 116 128
343.154		450.85		189.35		66.675		52.388		8.5	1	1320	3500	480	630	KLM361649A/KLM361610/DB	0.35	1.93	2.87	1.89	59.2
343.052	13.506	457.098	17.996	122.238	4.8125	122.238	4.8125	49.212	1.9375	1.5	3.3	1480	3350	480	630	LM761649DGW/LM761610	0.48	1.4	2.1	1.4	53.6
346.075	13.625	488.95	19.25 19.25 19.25 19.25 19.25	104.775 174.625 174.625 200.025 200.025	6.875 6.875 7.875	95.25 174.625 174.625 95.25 95.25	3.75 6.875 6.875 3.75 3.75	74.612 74.612 158.75 158.75	2.937 2.937 6.25 6.25	6.4 3.3 3.3 6.4 6.4	1.5 3.3 3.3 1.5 1.5	1090 2420 2400 2560 2400	2680 5800 5800 6450 5800	480 480 480 480 480	630 630 630 630 630	3706/346X4 HM262749TD/HM262710D KHM262749D/KHM262710 HM262749SH/HM262710CDSH HM262749/HM262710D	0.5 0.34 0.33 0.33 0.33	1.35 1.99 2 2 2	2 2.96 3 3 3	1.3 1.95 2 2 2	62.3 102 97.8 114 108

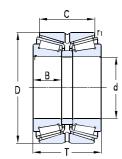


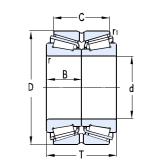




				В	asic dir	mension	S					Ва	asic load	d ratings	Limit	speed		Ca	lculati	on fact	or	Weight
(k	Г)	-	Γ	ı	В	(rmin	r1min	_	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	im		KI	N	r/m	in						Kg
355.6		444.5 501.65 514.35	17.5 19.75 20.25	136.524 145.05 193.675	5.375 5.7106 7.625	60.325 61.413 84.138	2.375 2.4178 3.3125	111.125 107.95 152.4	4.375 4.25 6	3.5 6.4 6.4	1.5 1.5 1.5	•	1110 1410 2150	3450 3450 4950	460 420 410	600 560 540	L163149/L163110CD KEE231400/K231976CDX2 EE333140/333203CD	0.31 0.44 0.37	2.2 1.53 1.8	3.27 2.28 2.7	2.15 1.5 1.8	46.1 83.4 120
368.249	14.498	523.875	20.625	214.312	8.4375	101.6	4	169.862	6.6875	6.4	1.5	;	3000	7400	410	540	HM265049/HM265010CD	0.33	2	3	2	141
368.3	14.5	523.875 596.9 596.9	20.625 23.5 23.5	185.738 165.1 203.2	7.3125 6.5 8	185.738 158.75 92.075	7.3125 6.25 3.625	79.375 60.325 133.35	3.125 2.375 5.25	3.3 6.4 9.7	6.4 6.4 2.3		3000 3000 2640	6200 5800 5200	410 400 400	540 520 520	HM265049DW/HM265010 EE181454DW/182350 EE181453/182351D	0.33 0.4 0.42	2 1.7 1.62	3 2.5 2.42	2 1.6 1.59	128 159 191
374.65	14.75	501.65	19.75	130.175	5.125	120.65	4.75	50.8	2	1.5	3.3		1600	4000	460	600	KLM765149DW/KLM765110	0.47	1.44	2.14	1.4	69.4
381	15	590.55	23.25	244.475	9.625	114.3	4.5	193.675	7.625	6.4	1.5	4	4500	6600	380	500	M268730/M268710D	0.33	2.03	3.02	1.98	247
384.175	15.125	546.1 546.1 546.1 546.1	21.5 21.5 21.5 21.5	193.675 193.675 193.675 222.25	7.625 7.625 7.625 8.75	193.675 193.675 193.675 104.775	7.625 7.625 7.625 4.125	82.55 82.55 82.55 177.8	3.25 3.25 3.25 7	3.3 3.3 3.3 6.4	6.4 6.4 6.4 1.5		3200 3200 3200 3200 3200	8200 8200 8200 8200	410 410 410 410	540 540 540 540	HM266449TD/HM266410 HM266449DW/HM266410 HM266449D/HM266410 HM266448/HM266410CD	0.33 0.33 0.33 0.33	2.04 2.04 2.04 2.04	3.02 3.02 3.02 3.02	1.98 1.98 1.98 1.98	151 151 152 161
385.762	15.1875	514.35	20.25	177.8	4.6378	82.55	3.25	139.7	5.5	6.4	1.5	2	2050	5600	450	680	LM665949/LM665910CD	0.42	1.62	2.42	1.59	100
390*		570*		180		180		63		1.5	4	2	2190	5230	400	520	KJM966748DW/KJM966710	0.83	0.8	1.2	0.8	158
393.7	15.5	546.1	21.5	138.112	5.4375	138.112	5.4375	53.975	2.125	1.5	6.4	2	2150	4650	410	540	LM767745D/LM767710/YB2	0.47	1.42	2.12	1.39	100
406.4		539.75 546.1 590.55	21.25 21.5 23.25	142.875 138.113 193.674	5.625 5.4375 7.625	138.113 193.675	5.4375 7.625	101.6 80.692	4 3.1769	6.4 1.5 3.3	1.5 6.4 6.4	2	1620 2080 3600	4350 5000 7100	410 410 410	540 540 540	3506/406.4 3706/406.4 EE833161XD/833232/YB2	0.48 0.48 0.33	1.4 1.4 2.03	2.1 2.1 3.02	1.4 1.4 1.98	82.6 88.6 186
408.4	16.0787	546.1	21.5	120	4.7244	98	3.8583	98	3.8583	1	3		1480	3400	410	540	3706/408.4	0.88	0.77	1.15	0.8	76.3
409.575	16.125	546.1 546.1 635	21.5 21.5 25	161.925 161.925 257.175	6.375 6.375 10.125	161.925 161.925 120.65	6.375 6.375 4.75	66.675 66.675 206.375	2.625 2.625 8.125	1.5 1.5 6.4	6.4 6.4 1.5	2	2800 2800 4650	8500 6550 10300	410 410 380	540 540 500	M667947D/M667910 KM667947D/KM667910 M270730/M270710CD	0.43 0.43 0.33	1.6 1.6 2	2.3 2.3 3	1.6 1.6 2	104 104 300
415.925	16.375	590.55 590.55	23.25 23.25	209.55 244.475	8.25 9.625	209.55 114.3	8.25 4.5	88.9 193.675	3.5 7.625	3.3 6.4	6.4 1.5		3960 3250	8400 8550	410 380	540 500	M268749DW/M268710 M268749/M268710DC/HE	0.33 0.33	2.03 2.03	3.02 3.02	1.98 1.98	179 205

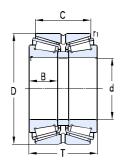


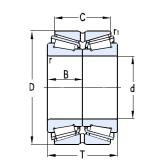




				В	asic dir	nensions	3					Ва	Basic Ioad	d ratings	Limit	speed		Ca	Iculati	on fac	tor	Weight
(t	С)	7	Γ	E	3	C		rmin	r1min	_	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	im		KI	N	r/m	in						Kg
431.8	17	571.5	22.5	155.575	6.125	74.612	2.9375	111.125	4.375	3.3	1.5		1660	4200	410	540	LM869448/LM869410CD	0.55	1.24	1.84	1.21	102
447.675	17.625	635 635	25 25	223.838 257.175	8.8125 10.125	223.838 120.65	8.8125 4.75	95.25 206.375	3.75 8.125	3.3 6.4	6.4 1.5		3900 4650	10300 10300	360 360	480 480	KM270749D/KM270710 M270749/M270710CD	0.33 0.33	2 2	3	2 2	232 247
457.2	18	596.9	23.5	165.1	6.5	73.025	2.875	120.65	4.75	9.7	1.5		1860	5000	380	500	EE244180/244236CD	0.4	1.67	2.48	1.63	109
479.425	18.875	679.45	26.75	276.225	10.875	128.588	5.0625	222.25	8.75	6.4	1.5		4180	10900	320	440	KM272749/KM272710D	0.33	2.03	3.02	1.98	307
482.6	19	615.95	24.25	184.15	7.25	85.725	3.375	146.05	5.75	6.4	1.5	2	2540	7510	360	480	LM272249/LM272210D	0.33	2.03	3.02	1.98	130
488.95	19.25	634.873	24.995	180.975	7.125	84.138	3.3125	136.525	5.375	6.4	1.5	2	2230	6250	360	480	LM772748/LM772710CD	0.47	1.43	2.12	1.4	138
489.026	19.253	634.873 634.873	24.995 24.995	152.4 177.8	6 7	152.4 80.962	6 3.1875	63.5 142.875	2.5 5.625	3.3 6.4	3.3 1.5		2700 2700	7300 7300	360 360	480 480	EE243193D/243250 EE243192/243251D	0.35 0.35	1.9 1.9	2.9 2.9	1.8 1.8	129 129
498.475	19.625	634.873	24.995	177.8	7	80.962	3.1875	142.875	5.625	6.4	1.5	2	2700	7300	360	480	EE243196/243251D	0.35	1.9	2.9	1.8	124
501.65	19.75	673.1 711.2 711.2	26.5 28 28	184.15 250.825 292.1	7.25 9.875 11.5	184.15 250.825 136.525	7.25 9.875 5.375	103.363 231.775	4.0694 9.125	3.3 3.2 6.4	6.4 6.4 1.5	4	3850 4500 4500	9600 13400 13400	340 300 300	450 400 400	3706/501X4 3706/500/HC M274149/M274110DC	0.31 0.33 0.33	2.2 2 2	3.3 3 3	2.2 2 2	191 321 355
505.181	19.889	838.2	33	266.7	10.5	104.775	4.125	104.775	4.125	6.4	9.7		5800	12000	280	360	EE426198D/426330	0.48	1.4	2.1	1.4	590
508	20	762 838.2	30 33	219.075 304.8	8.625 12	219.075 139.7	8.625 5.5	85.725 222.25	3.375 8.75	6.4 9.7	6.4 3.3		4650 6300	10200 13500	290 280	380 360	KEE531201D/K531300 EE426200/426331CD	0.38 0.48	1.78 1.4	2.09 2.1	1.74 1.4	347 628
519.112	20.4375	736.6	29	258.672	10.1839	258.672	10.1839			3.3	6.4	Į.	5950	15300	300	400	3706/519X4	0.33	2	3	2	368
520.7	20.5	736.6	29	186.502	7.3426	81.758	3.2188	114.3	4.5	6.4	1.5	;	3000	6650	300	400	EE982051/982901CD	0.48	1.4	2.1	1.4	208
536.575	21.125	761.873 761.873	29.995 29.995	269.875 311.15	10.625 12.25	269.875 146.05	10.625 5.75	114.3 247.65	4.5 9.75	3.3 6.4	6.4 1.5		6200 5650	15500 15000	280 280	350 350	M276449DW/M276410 M276449/M276410CD	0.33 0.33	2	3 3	2 2	412 426
558.5	21.9882	736.6	29	225.425	8.875	104.775	4.125	177.8	7	1.5	6.4		4400	12800	280	350	LM377449/LM377410CD/HE	0.35	1.92	2.86	1.88	256
558.8	22	736.6	29	187.328	7.3751			138.112	5.4375	6.4	1.5	(3350	8200	280	350	3506/558.8	0.35	1.9	2.9	1.8	191







				В	asic dir	mension	5					Basic Ioa	d ratings	Limit	speed		Ca	alculat	on fac	tor	Weight
	d	[)	-	Γ	ı	3	(rmin	r1min	Cr	Cor	Grease	Oil	Designations	е	Y1	Y2	Yo	Weight
mm	in	mm	in	mm	in	mm	in	mm	in	m	ım	K	N	r/m	in						Kg
	-	736.6 736.6	29 29	196.85 225.425	7.75 8.875	196.85 104.775	7.75 4.125	80.962 177.8	3.1875 7	3.3 6.4	6.4 1.5	14250 4250	11500 11500	280 280	350 350	LM377448D/LM377410 LM377448/LM377410CD	0.35 0.35	1.9 1.9	2.9 2.9	1.8 1.8	233 151
571.5	22.5	812.8 812.8	32 32	285.75 333.375	11.25 13.125	285.75 155.575	11.25 6.125	120.65 263.525	4.75 10.375	3.3 6.4	6.4 1.5	7700 6400	18000 15900	260 260	330 330	M278749DW/M278710 M278749/M278710D	0.33 0.33	2 2	3 3	2 2	524 521
602.945	23.738	787.4	31	206.375	8.125	93.662	3.6875	158.75	6.25	6.4	1.5	4000	10500	260	330	EE649237/649311CD	0.37	1.8	2.7	1.8	181
609.6	24	787.4 787.4 812.8 820 820	31 31 32 32.2835	171.45 206.375 190.5 171.45 206.375	6.75 8.125 7.5 6.75 8.125	171.45 93.662 82.55 171.45	6.75 3.6875 3.25 6.75	69.85 158.75 146.05	2.75 6.25 5.75	3.3 6.4 6.4 3.3 6.4	6.4 1.5 3.3 6.4 1.5	4000 4000 3500 4000 4000	10500 10500 8700 10500 10500	260 260 250 250 250	330 330 310 310 310	EE649241D/649310 EE649240/649311CD EE743240/743321D 3706/609.6 3506/609.6	0.37 0.37 0.33 0.37 0.37	1.8 1.8 2 1.8	2.7 2.7 3 2.7 2.7	1.8 1.8 2 1.8 1.8	219 233 251 266 293
635	25	939.8 990.6	37 39	304.8 339.725	12 13.375	304.8	12	107.95 212.725	4.25 8.375	3.2 6.4	6.4 6.4	6270 8000	17000 15800	250 250	330 320	3706/635/HC-1 3506/635	0.88	0.77 0.77	1.14 1.15	0.75 0.8	762 841
660.4	26	812.8 812.8	32 32	176.212 203.2	6.9375 8	176.212 95.25	6.9375 3.75	73.025 158.75	2.875 6.25	3.3 6.4	6.4 1.5	3500 3080	11100 9900	240 240	300 300	L281149D/L281110 KL281148/KL281110CD	0.33 0.33	2	3	2 2	194 212
682.625	26.875	965.2	38	338.138	13.3125	338.138	13.3125	142.875	5.625	6.4	3.3	9450	24800	220	290	M282249D/M282210	0.33	2	3	2	812
685.8	27	876.3	34.5	200.024	7.875	92.075	3.625	152.4	6	6.4	1.5	3850	10500	220	290	EE655270/655346D	0.43	1.6	2.3	1.6	271

Note: * stand for the maximum value of ID or OD; SP means the nonstandard assemldy chamfer.



WAFANGDIAN BEARING GROUP CORP.,LTD

Add: No.1,Beigongji St,Wafangdian City,Liaoning Prov,China

Tel: 0411-39118866 39118868

Fax: 0411-39118880

PC: 116300

http://www.zwz-bearing.com